

Solid-Solid Interfaces

Lesson 5

MSE 304

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Indicative Feedback – Open Until Sunday 12 October

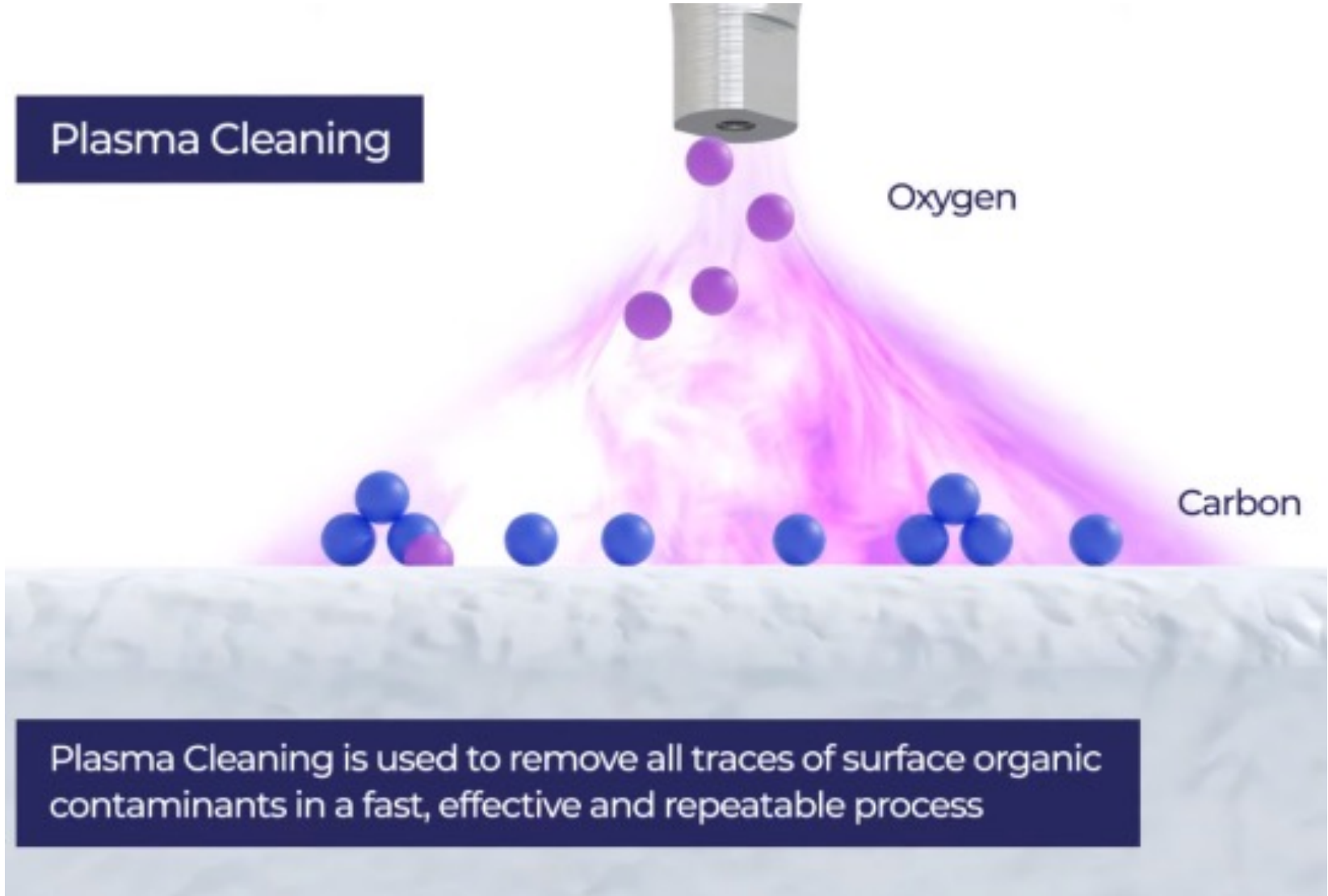
Single question: *“the running of the course enables my learning and an appropriate class climate”*

BUT there is a comments section where you can consider:

- How is the **pace** of the course?
- Do you find the amount of **material covered** each week manageable?
- Do you understand the **key concepts** so far?
- How are you finding **the exercise session** with the TAs?
- Are you comfortable **engaging** in class and in the exercise session?



Recap on Questions During Exercise Session : Plasma/UV Ozone



Energy source

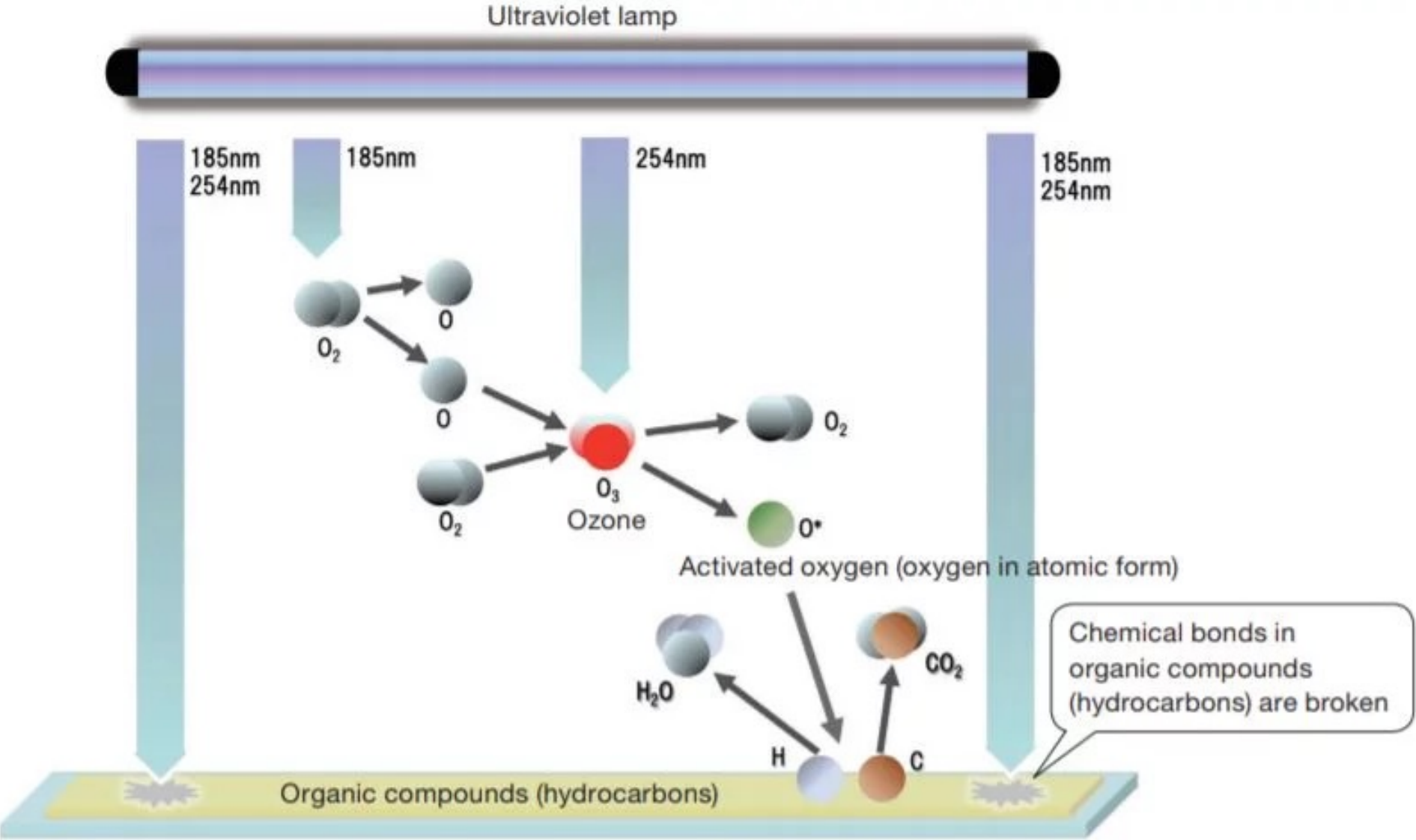
Electrical discharge

Speed

Fast (seconds – minutes)

Aggressiveness

More aggressive, can etch surface

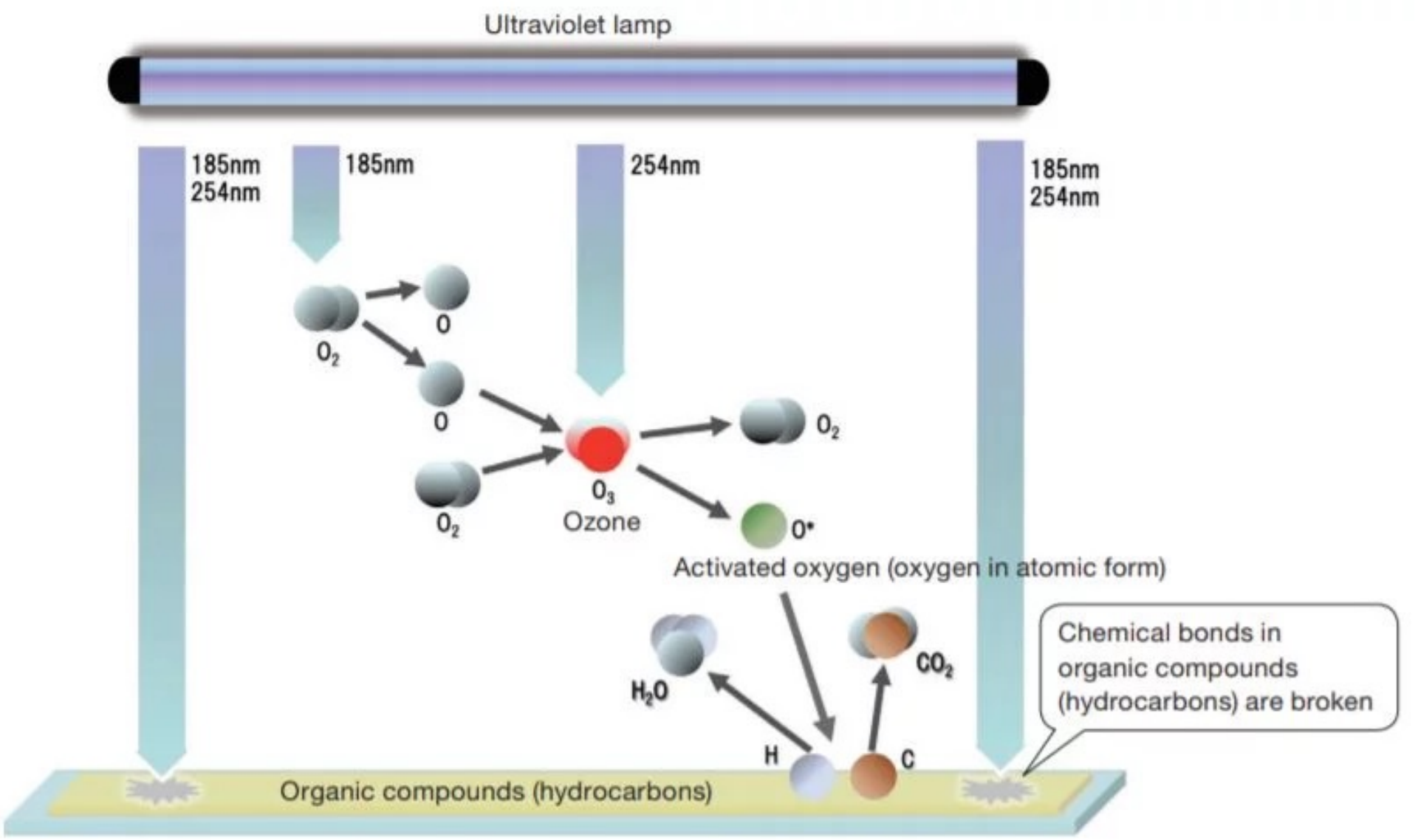
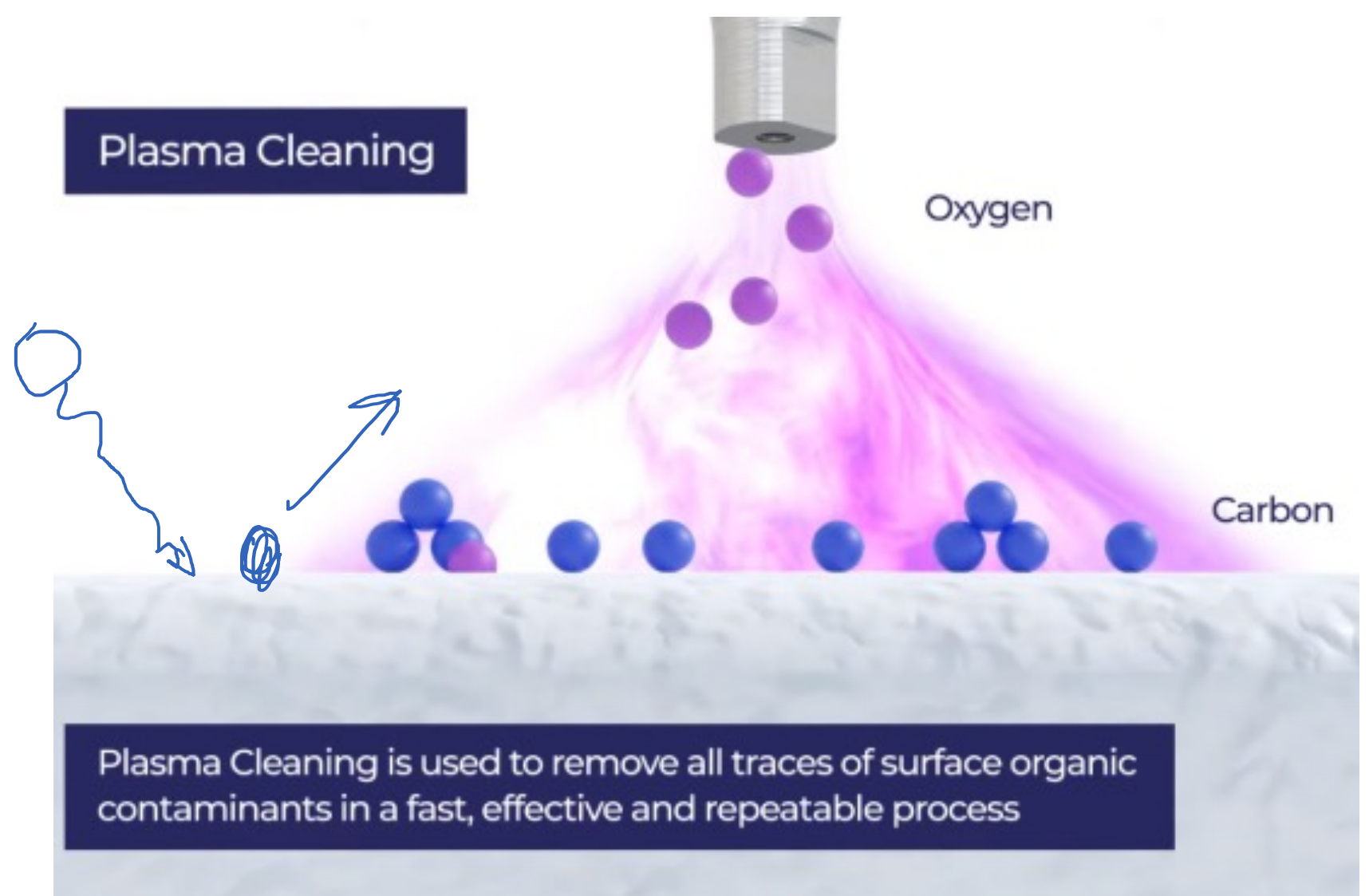


UV light (185, 254 nm)

Slow (minutes – hours)

Gentler treatment, mainly oxidizes

Recap on Questions During Exercise Session : Plasma/UV Ozone



Main reactive species

O radicals ($O\cdot$), O^+ ions, electrons, excited O_2^*

Atomic oxygen ($O\cdot$) and ozone (O_3)

C-H

Cleaning mechanism

Physical sputtering and chemical oxidation — radicals and ions remove contaminants

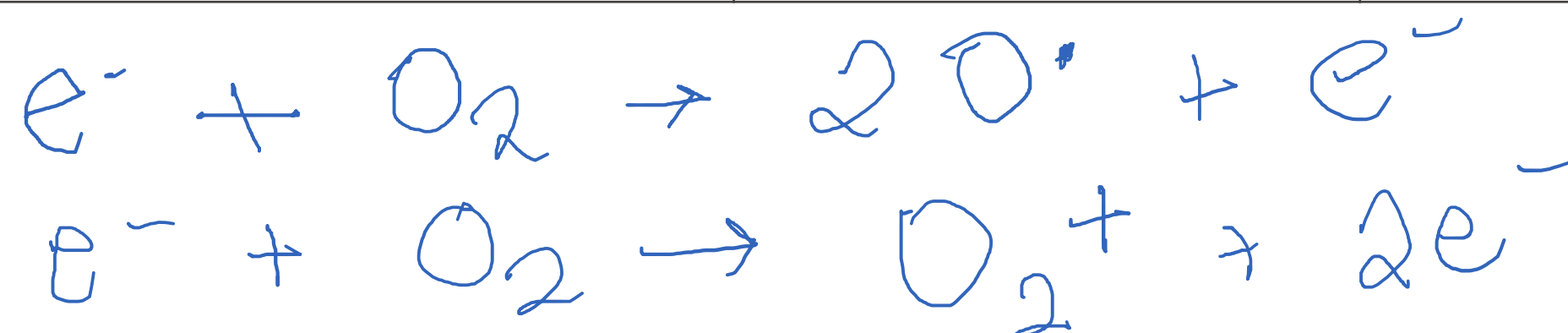
Oxidize organic contaminants. The UV also helps decompose organics directly via photolysis.

Various Species Get Generated in Plasma

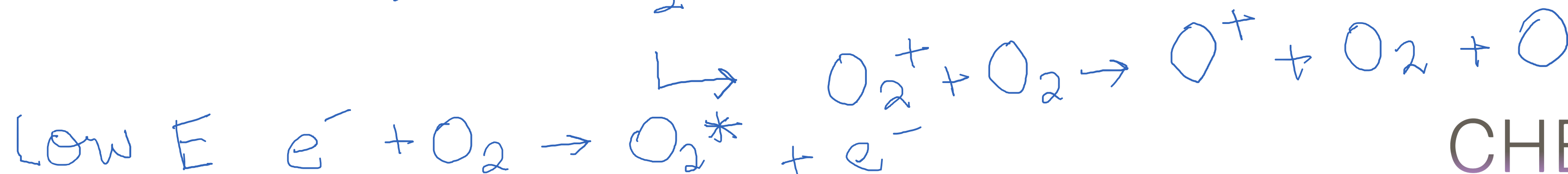
Plasma is an ionized gas – state of matter where neutral molecules, ions, electrons, and excited species coexist and constantly interact (network of reactions)

Species	Charge	Lifetime	Main role	Acts by
O· (atomic oxygen radicals)	Neutral	microseconds– milliseconds	Chemical oxidation of organic contaminants	Reacts chemically to form CO ₂ , H ₂ O
O ⁺ (positive oxygen ions)	Positive	nanoseconds	Physical sputtering, activation	Bombards surface, transfers momentum, creates dangling bonds
e ⁻ (electrons)	Negative	very short	Ionization, excitation	Keeps plasma sustained, can break bonds or excite O ₂
O ₂ * (excited oxygen)	Neutral (excited state)	microseconds	Energy transfer, mild oxidation	Can emit UV photons or react to form radicals

High E



Low E



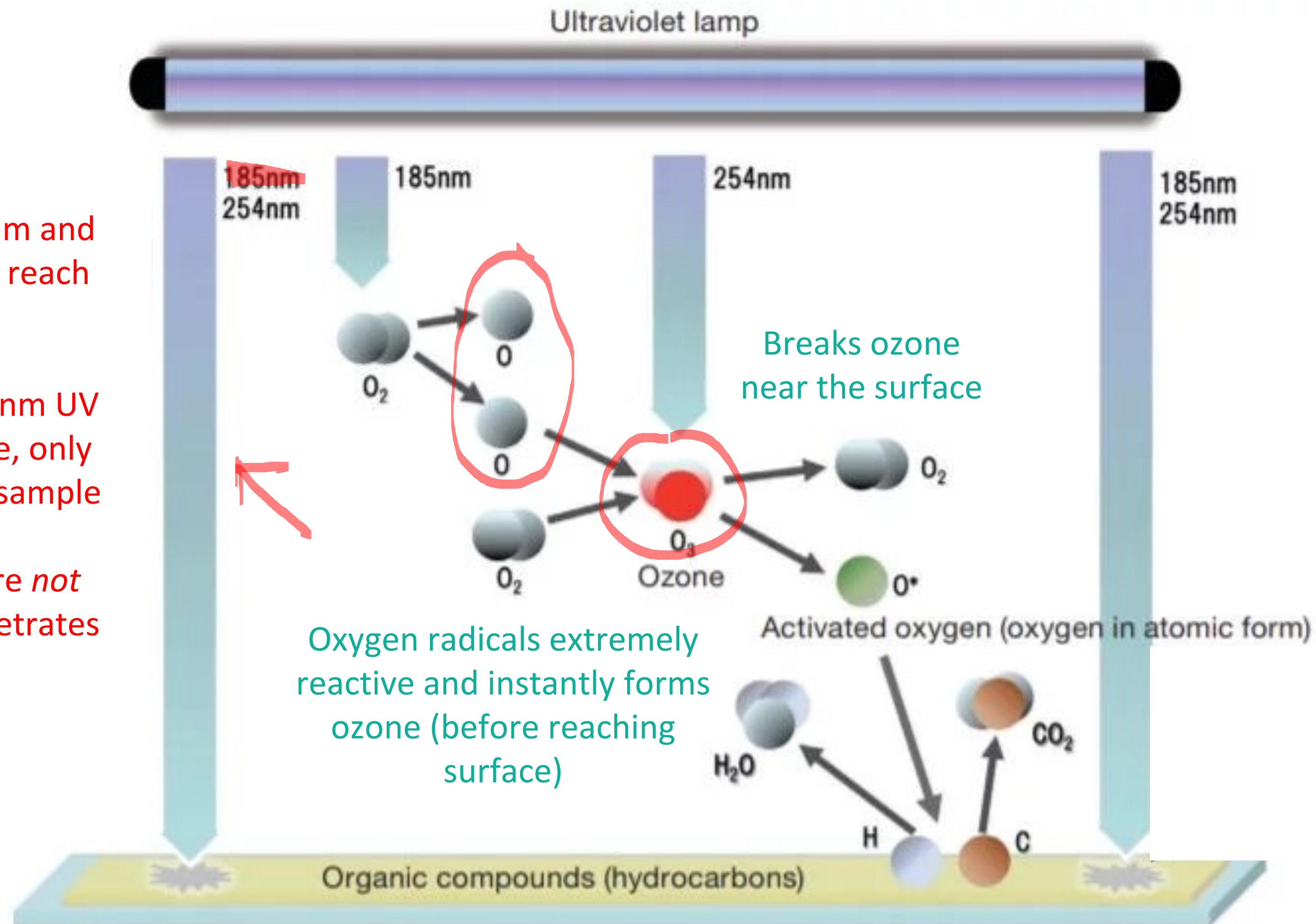
Roles of Different Wavelengths in UV Ozone Cleaning

Question: Why can't the oxygen radicals formed by the 185 nm UV directly clean surface?

Misleading – both 185 nm and 254 nm photons do not reach surface equally

Almost none of the 185 nm UV light reaches the surface, only acts in gas phase above sample

The 254 nm photons are *not* absorbed by O_2 and penetrates closer to surface



Upper gas layer

Near surface

Different Wavelengths Break Different Bonds

Calculate the energy of 185 nm vs. 254 nm UV light – which can break the double bond in O₂?



Bond dissociation energy (E required to break one mole of double bond) for O=O: 498 kJ/mol

Energy of 185 nm photon:

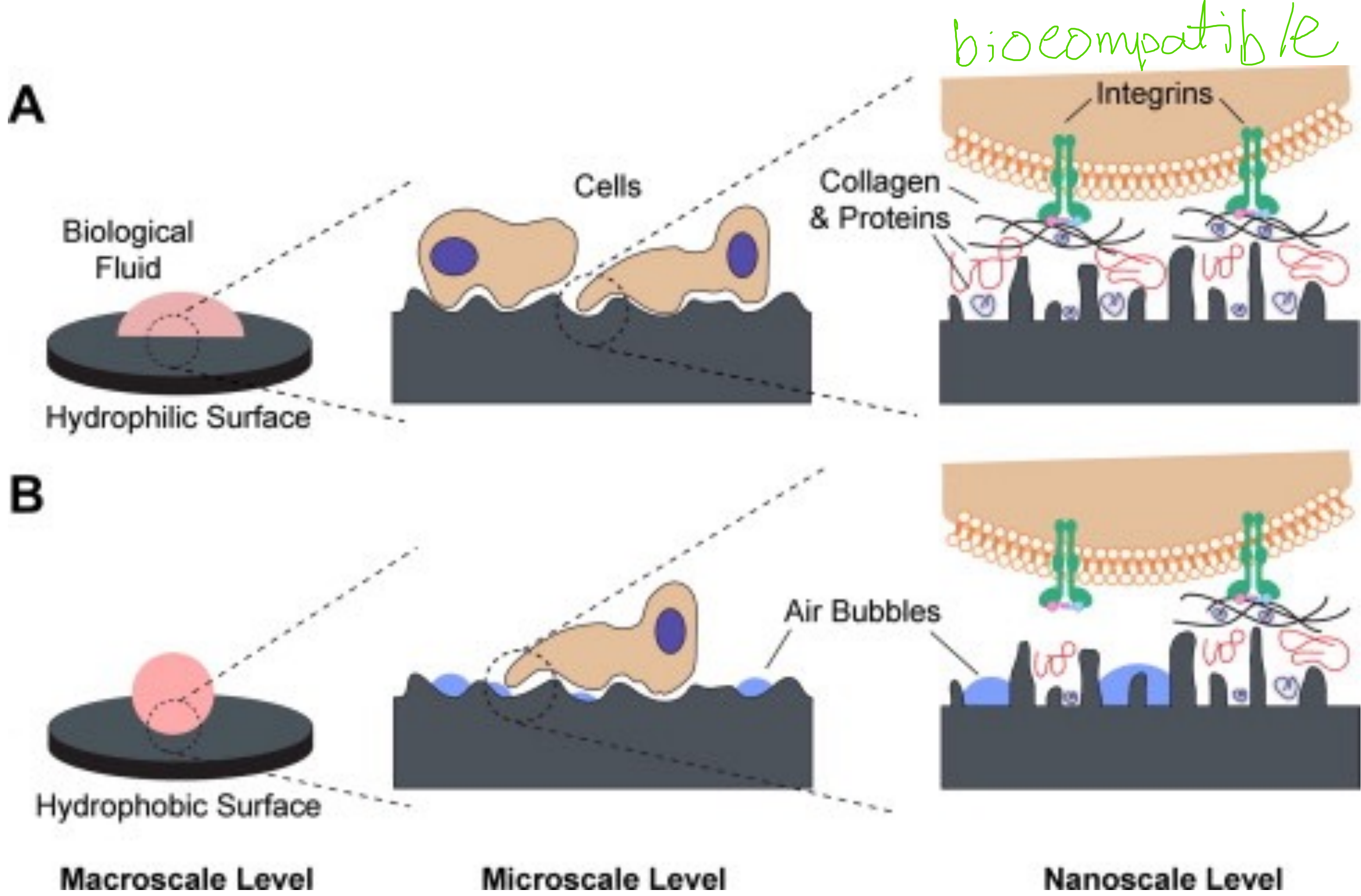
$$E = \frac{hc}{\lambda} \quad E = \frac{(6.63 \times 10^{-34} \text{ J s}) \times (3.00 \times 10^8 \text{ m/s})}{1.85 \times 10^{-7} \text{ m}} = \underline{1.08 \times 10^{-18} \text{ J (per photon)}}$$

$$1.08 \times 10^{-18} \text{ J} \times 6.022 \times 10^{23} = 6.51 \times 10^5 \text{ J/mol} = \boxed{651 \text{ kJ/mol}}$$

Energy of 254 nm photon: 472 kJ/mol vs. 489

Real-life Applications For Hydrophobic/Hydrophilic Coatings

Question: Should medical implants be hydrophobic or hydrophilic?



“Recent studies suggest a general stimulating effect of higher surface hydrophilicity on hard and soft tissue integration with the implant, yielding accelerated healing and early tissue integration.

The optimal degree of hydrophilicity for best biological and clinical outcomes remains unclear.”

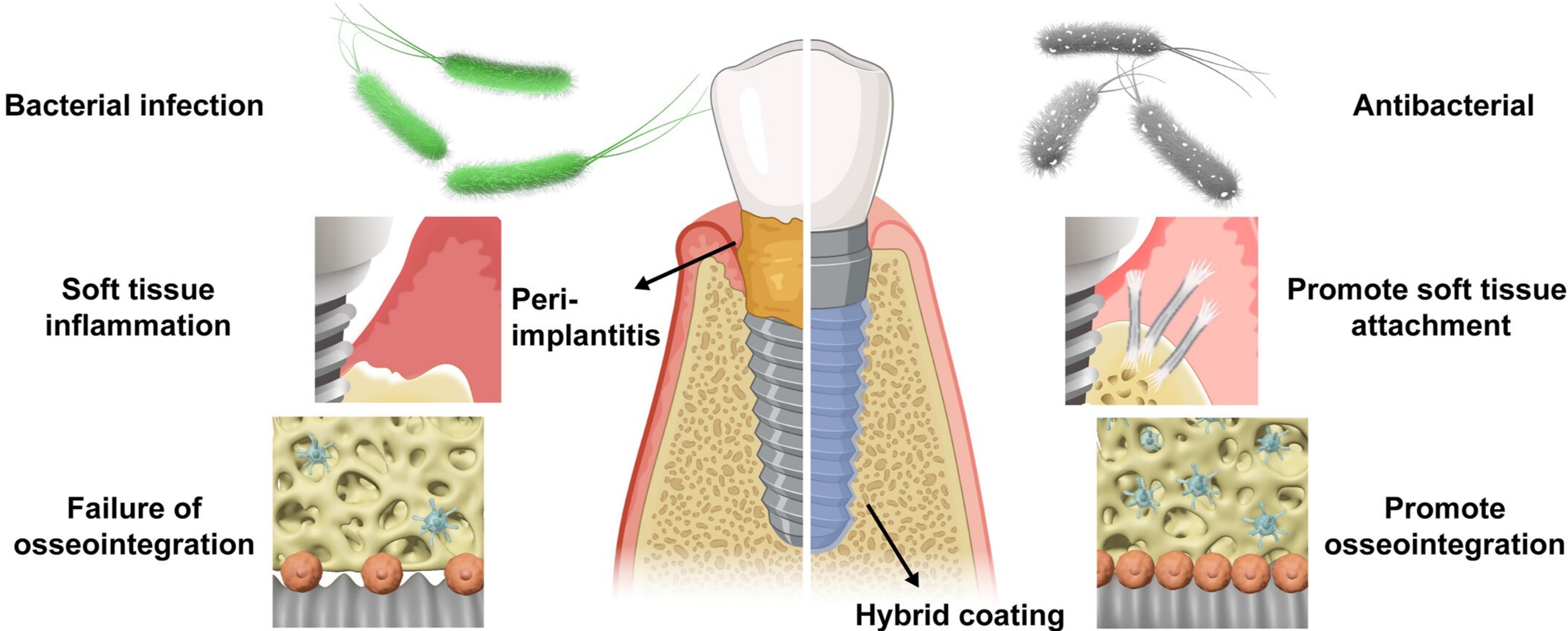
Gittens *et al.* | Acta Biomaterialia | 2014

Nonspecific Bind

Real-life Applications For Hydrophobic/Hydrophilic Coatings

Hybrid coatings that integrate hydrophilic and hydrophobic components

Non-coated titanium vs. Coated titanium



Tang et al. | BME Mat | 2024

Plan of the Course: Fundamentals, Characterization, and Applications

1: Intro to Surfaces & Interfaces

2: Surfaces in the Real World - Adsorption

3: Surface Energetics & Interfacial Phenomena

4: Atomic Structure of Real Surfaces

5: Solid-Solid Interfaces

6: Recap?

7: Characterization of Real Surfaces

8: Solid-Liquid Interfaces

9: Surface Chemistry

10: Biological Processes at Surfaces

11: Electronic Properties of Surfaces

12: Thin Film Technologies

13: Biosensor Fundamentals

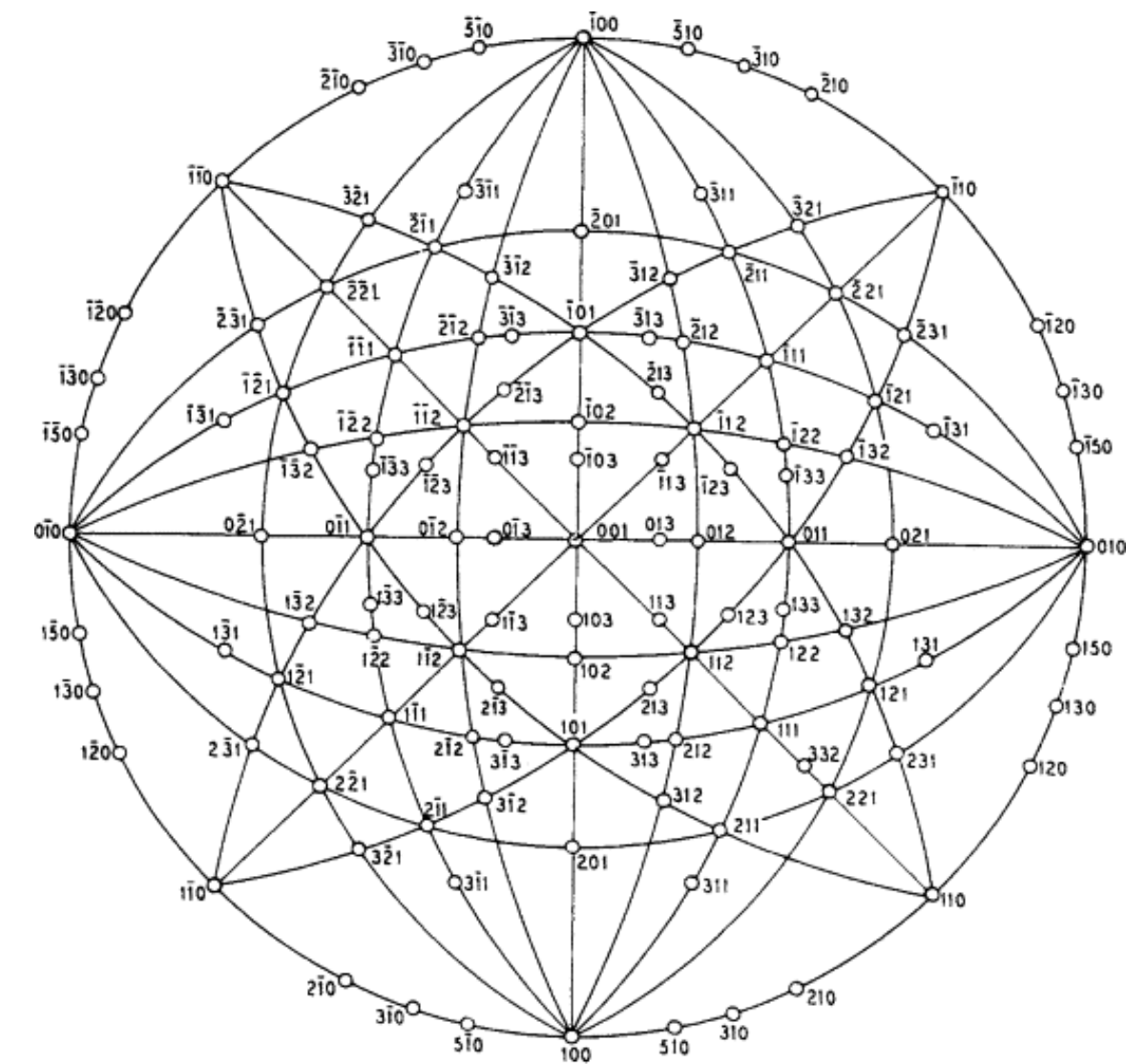
14: Biosensing applications

Would you like a recap session next week?



Recap from Lesson 4

- Crystals are never perfect
- Crystal structures driven by planes of surfaces having different surface energies
- Wulff construction shows equilibrium crystal shape
- Surfaces cost energy because bonds are broken
- Controlling surface energy, we can control material morphology



Recap from Lesson 4 – From 0-D to 3-D Defects

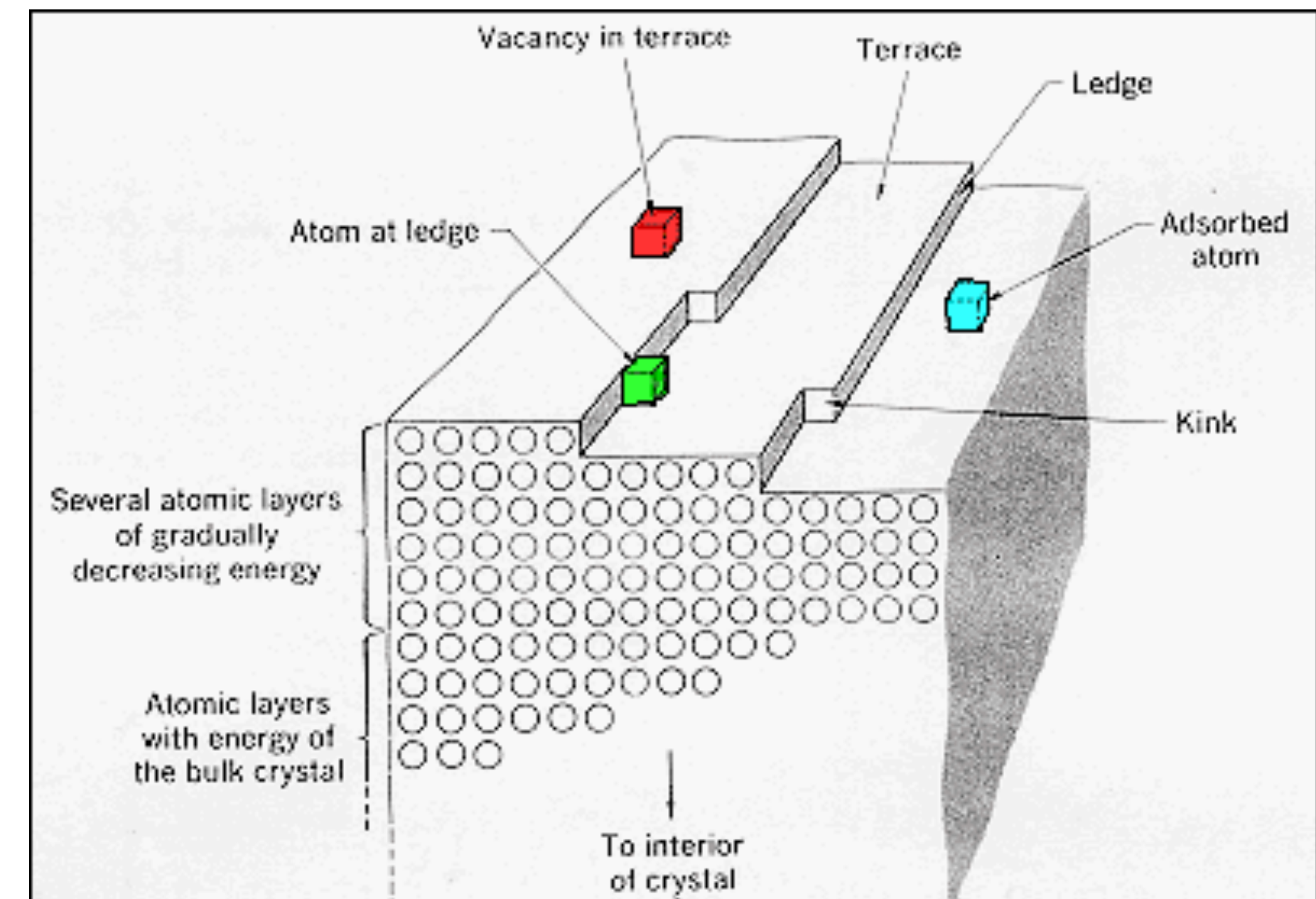
- Surface defects are based on energy minimization
- Defects are inevitable – even in perfect equilibrium defects exist
 - Challenges and opportunities of defects

➤ **Point Defects** - vacancies, interstitials, adatoms 0D

➤ **Line Defects** – dislocations, terraces, ledges, kinks

➤ **Surface reconstructions**

➤ **Bulk (volume) Defects** – voids, inclusions, pores



3D

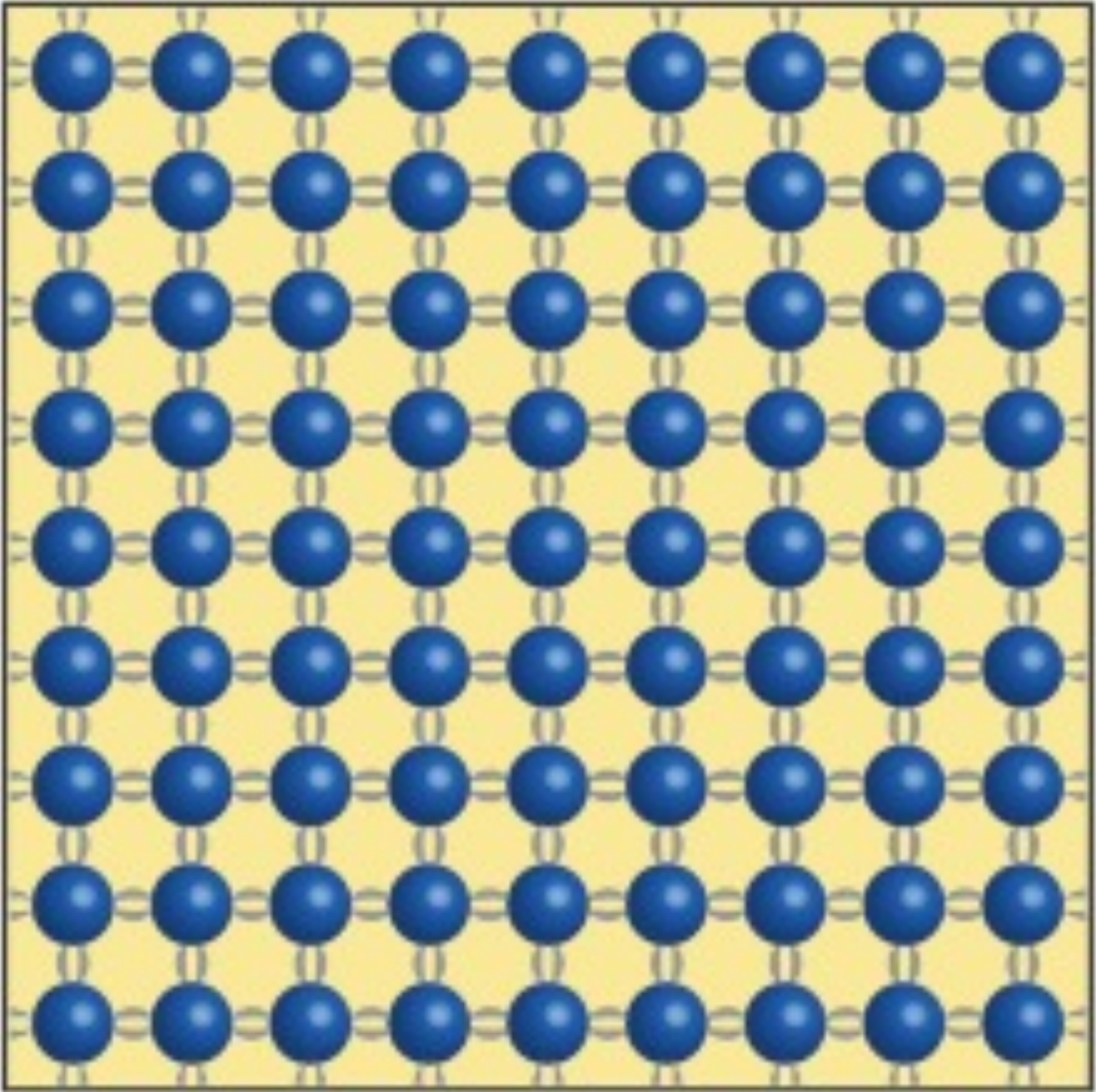
Outline of Lesson 5

- Homophase/heterophase solid-solid interfaces
- Introduction to grain boundaries (2-D defects)
- Energetics of grain boundaries
- Different types of grain boundaries
- How defects influence properties
- Electron microscopy techniques



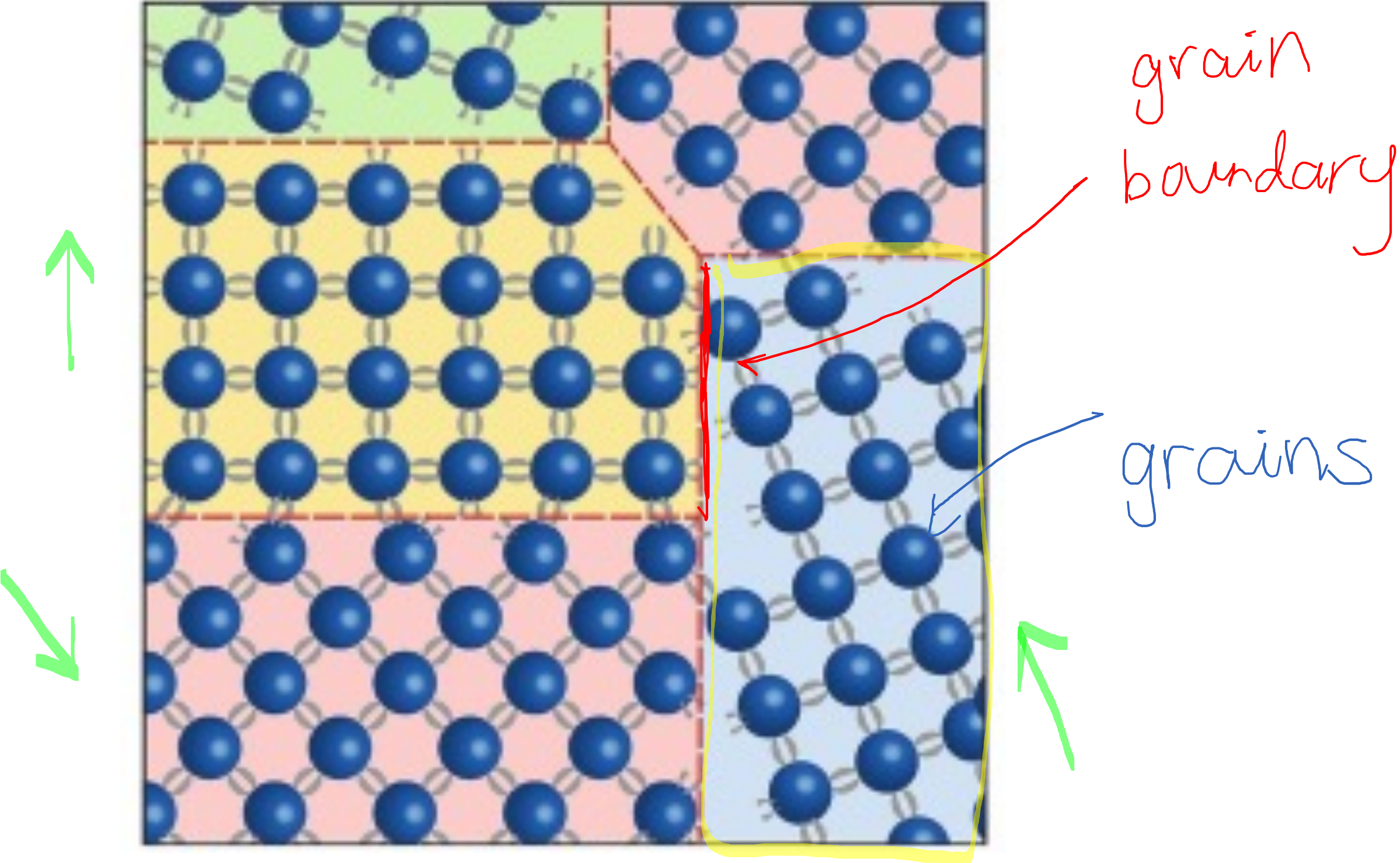
Real Materials Made of Many Small Crystals

Single crystals
(monocrystalline solids)



Relative spacing and orientation of neighboring atoms governed by chemical bonding

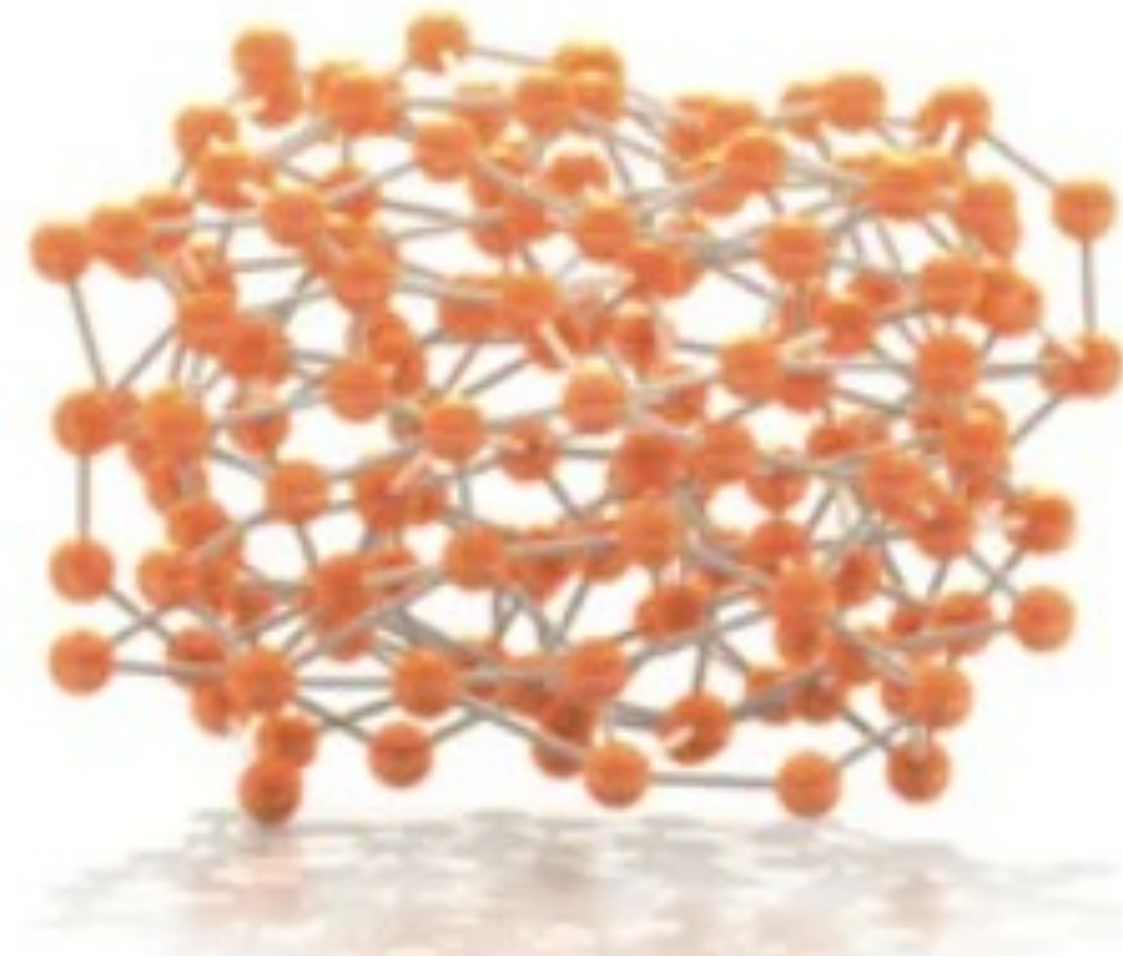
Patchwork of individual crystals (grains)
(Polycrystalline solids)



Individual grains differ in size and orientation and joined by planar interfaces called grain boundaries

Polycrystalline Solids in 3-D

Amorphous



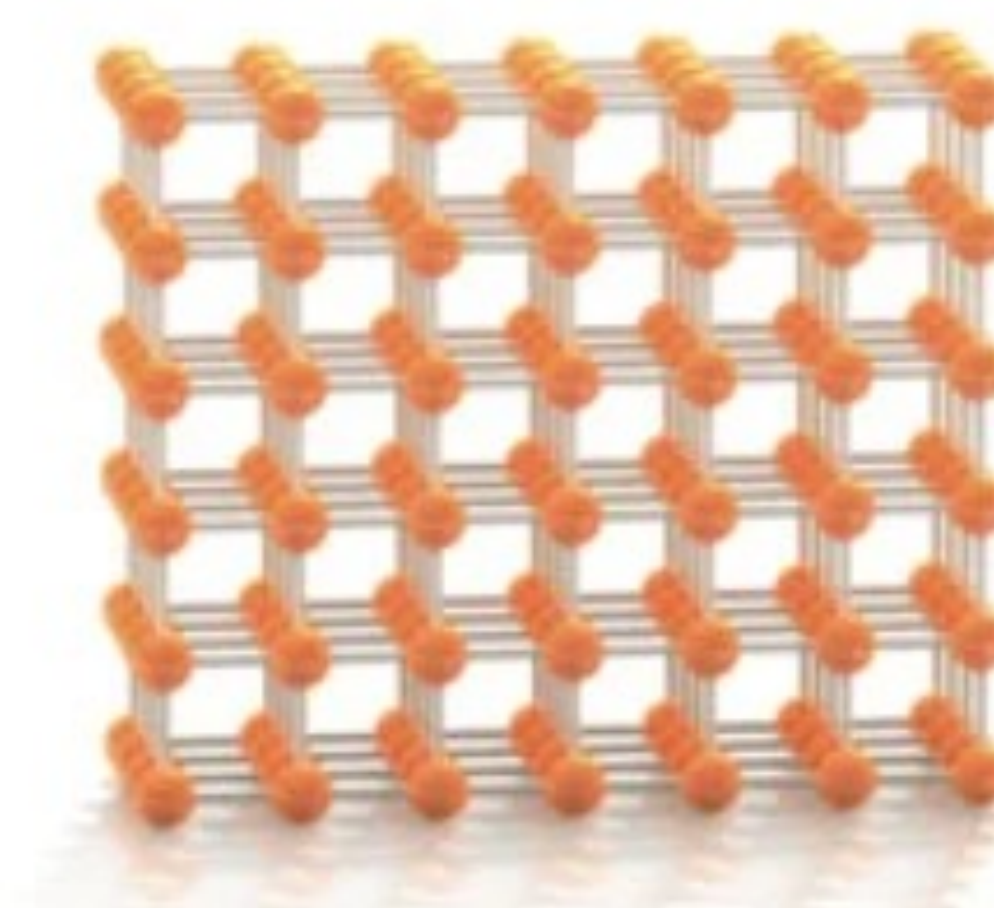
Random arrangement

No definite shape, moldable

Softens over temp. range

Glass, plastic, gels

Crystalline



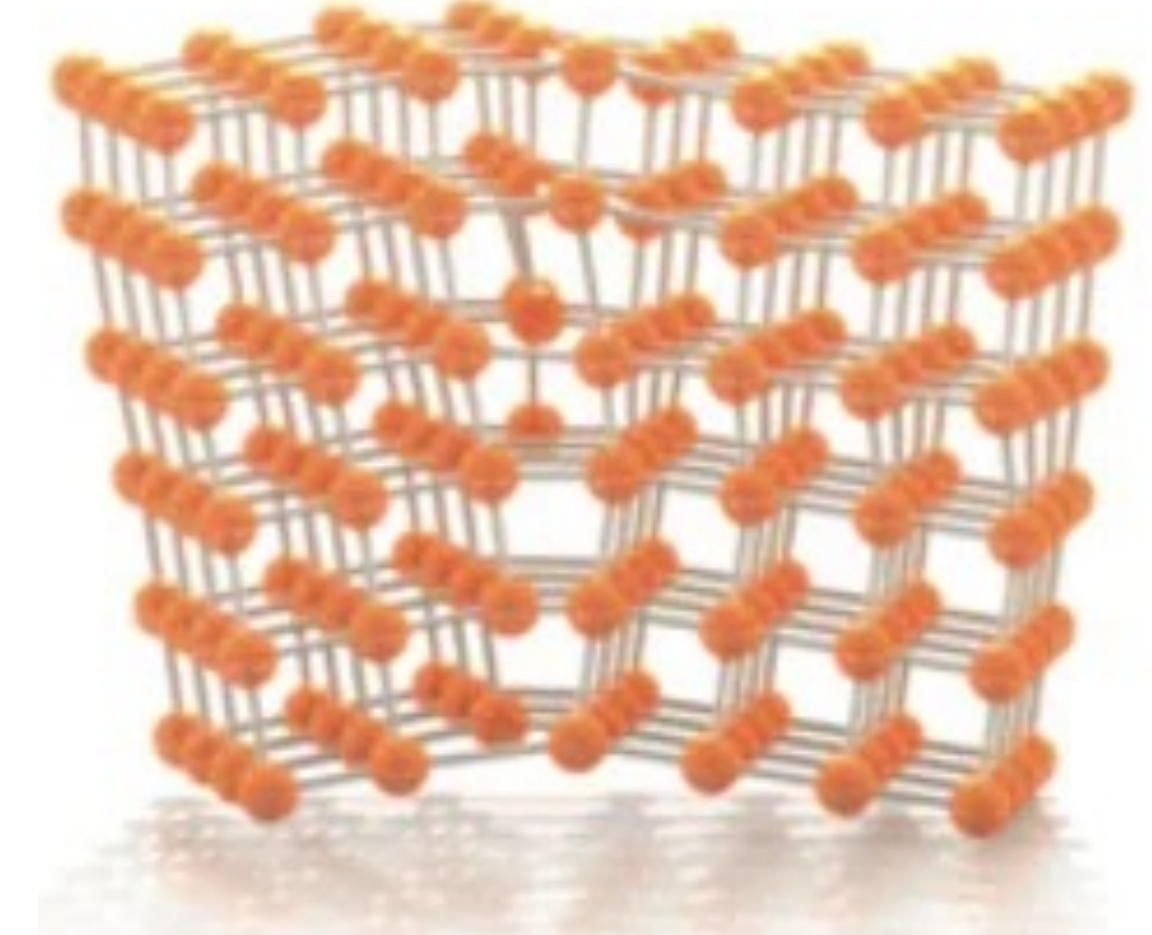
Regular repeating lattice

Definite geometric shape

Sharp melting point

Salt, diamond, sugar

Polycrystalline



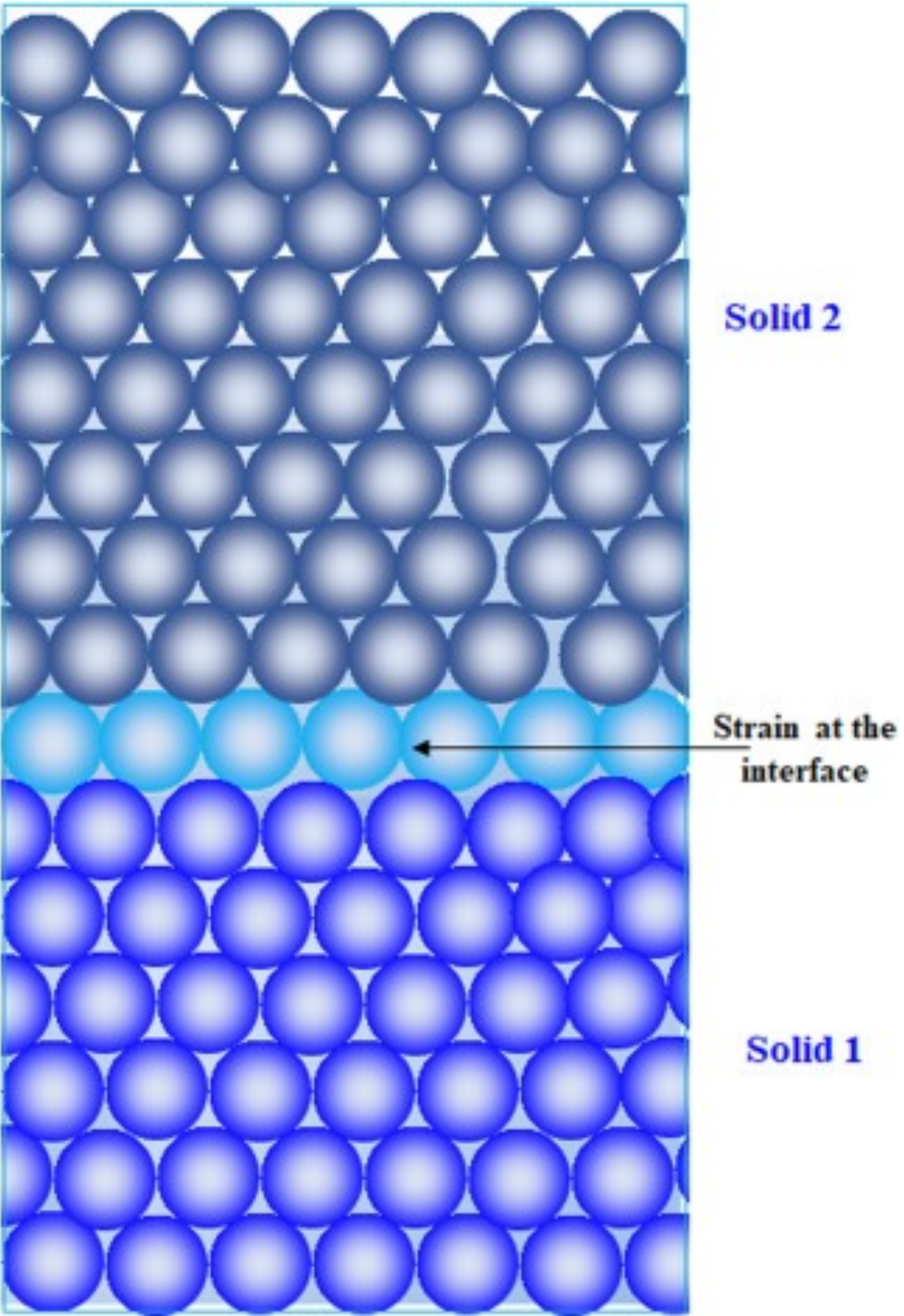
Grains with different orientations

Separated by grain boundaries

Grain boundaries control properties

Most metals, ceramics

Solid-Solid Interfaces are Common in Nature

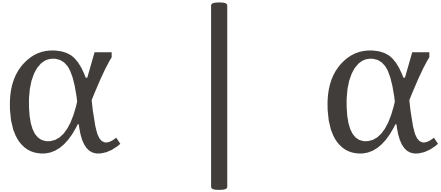


A B
 α | β heterophase

α | α $\alpha \rightarrow$ solid crystalline phase

Any pure material that is in a single phase but in a polycrystalline solid, will have plenty of α | α interfaces

Homophase and Heterophase Solid-Solid Interfaces

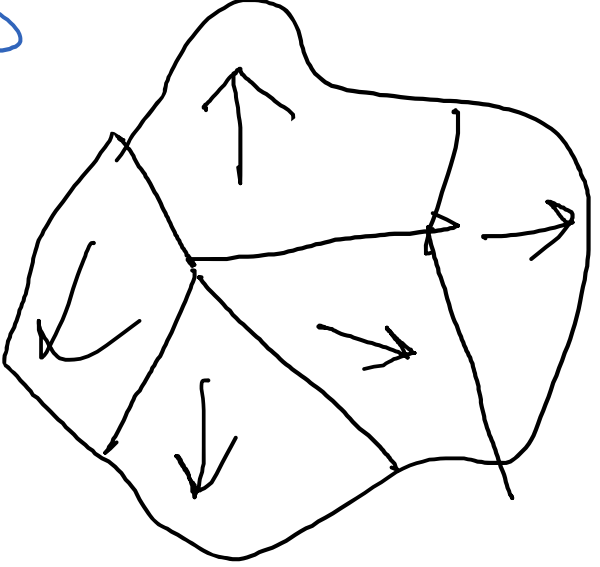
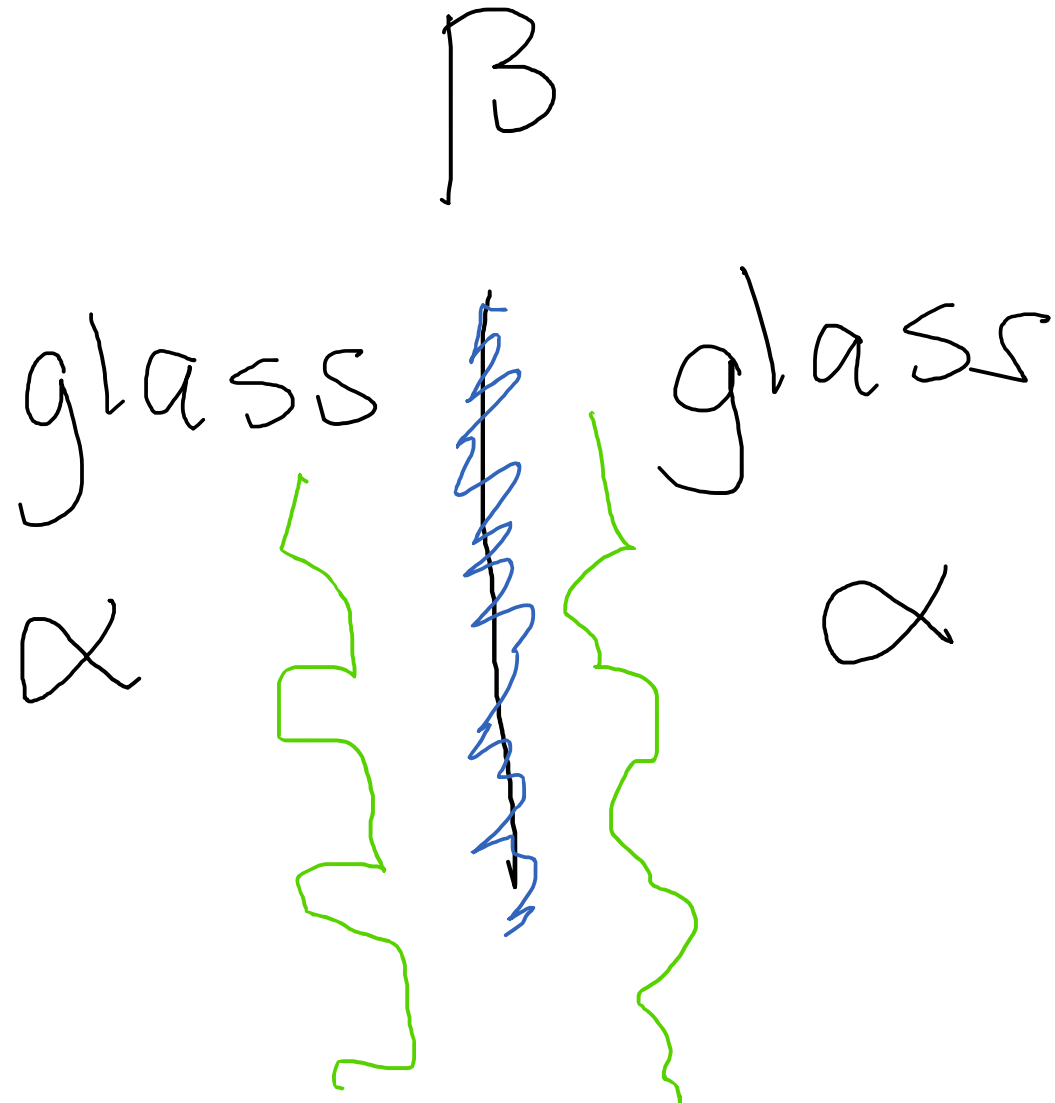


Crystalline or amorphous

Crystalline material

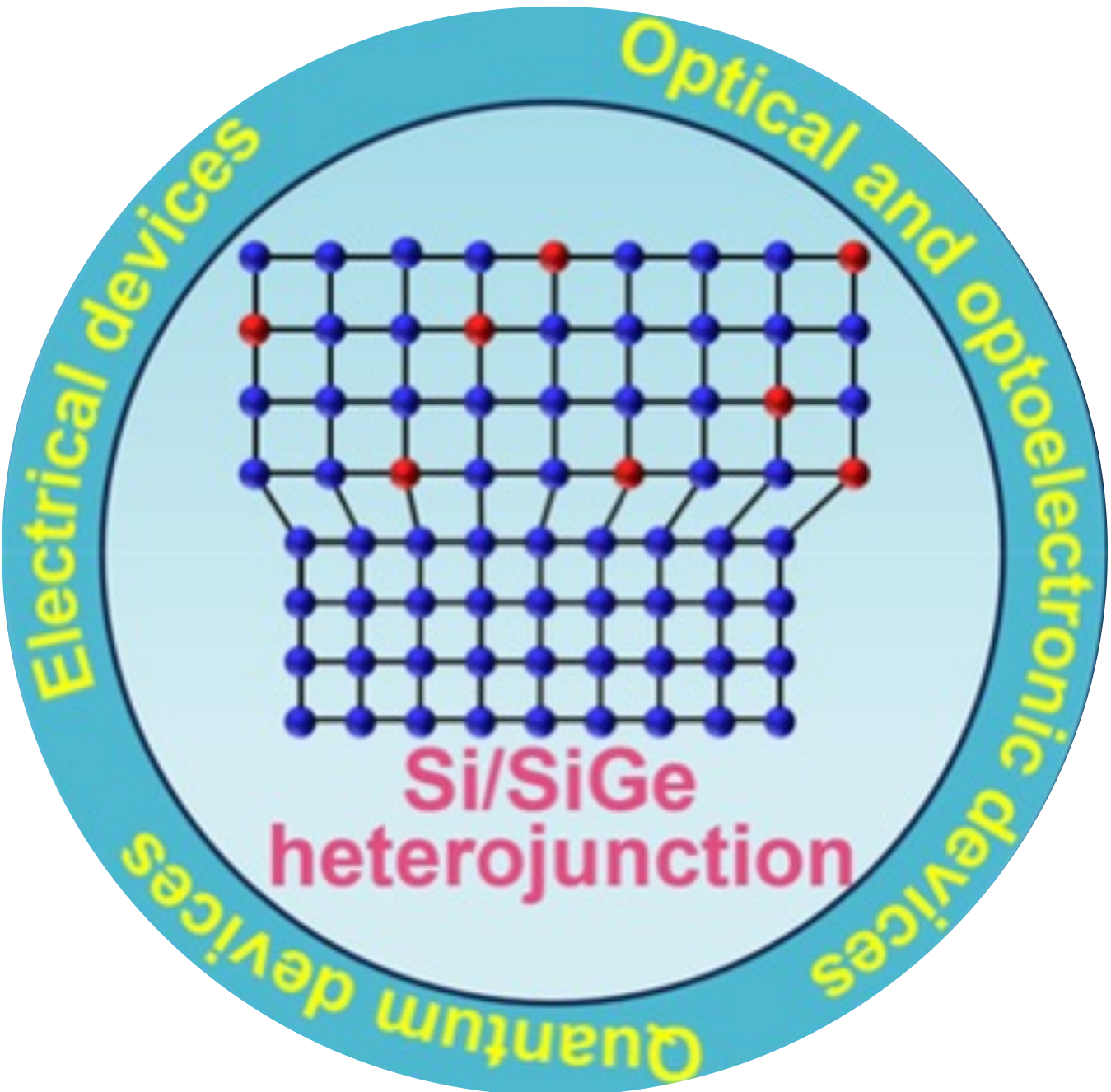
chemical structure
of atoms are
distinct

determine
orientation of
grains



Types of Heterophase α | β Solid-Solid Interfaces

Crystalline | Crystalline

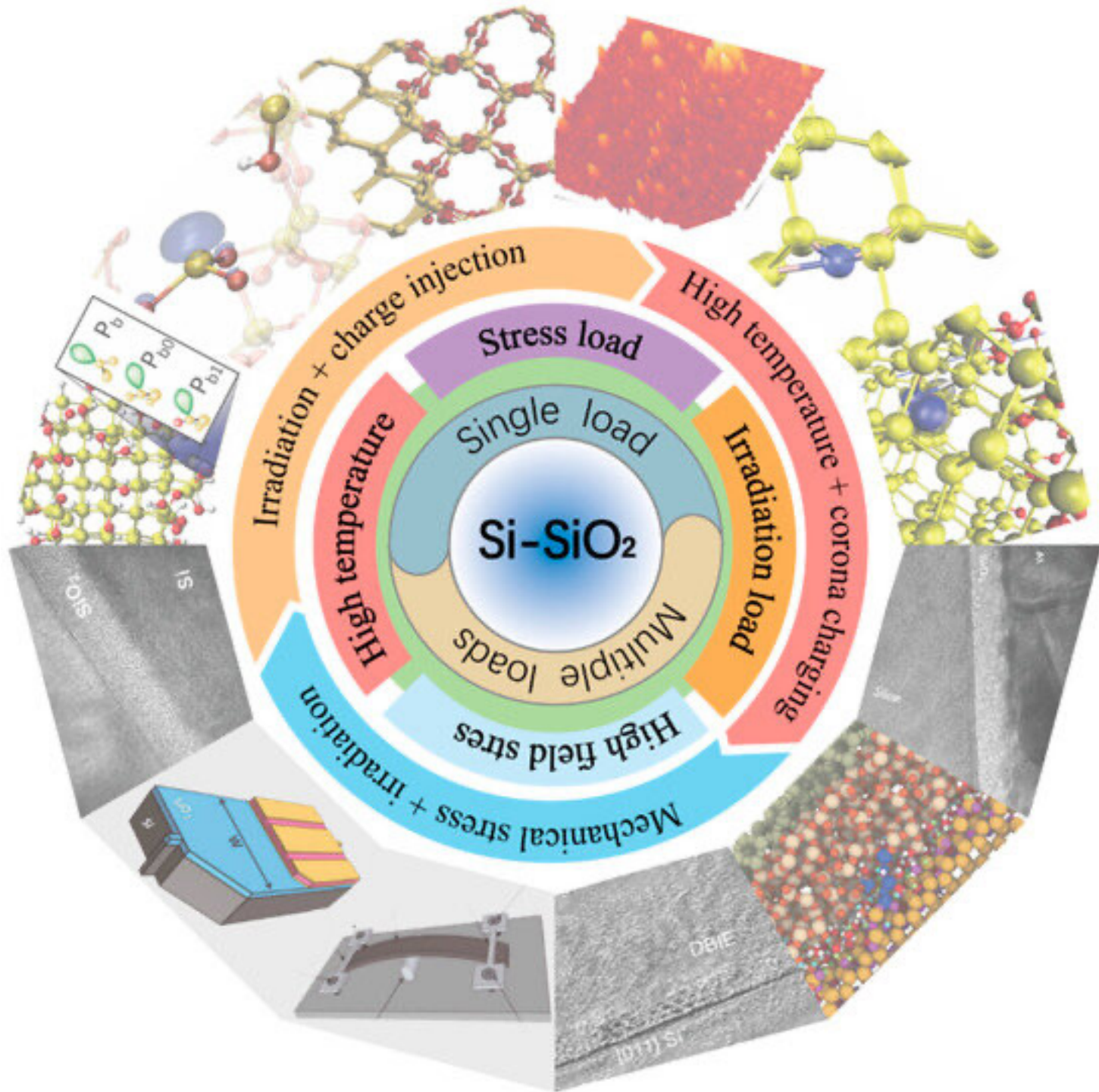


High atomic order

Li et al. | Electron | 2024

2 monocrystalline
semiconductors

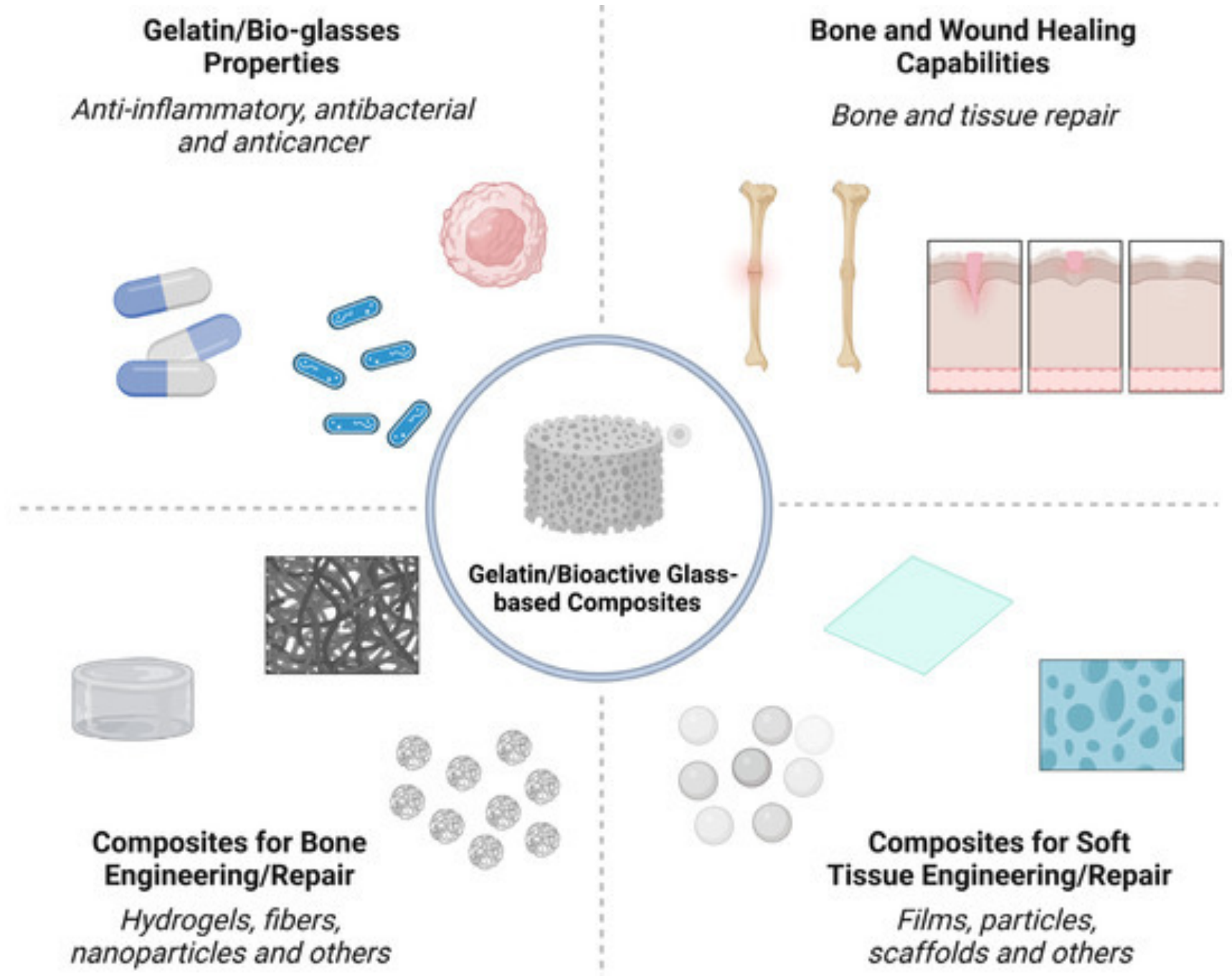
Crystalline | Amorphous



Disordered at boundary

Zhang et al. | Symmetry | 2025

Amorphous | Amorphous



Random atomic arrangement

Barreto et al. | J. Funct. Biomater. | 2023

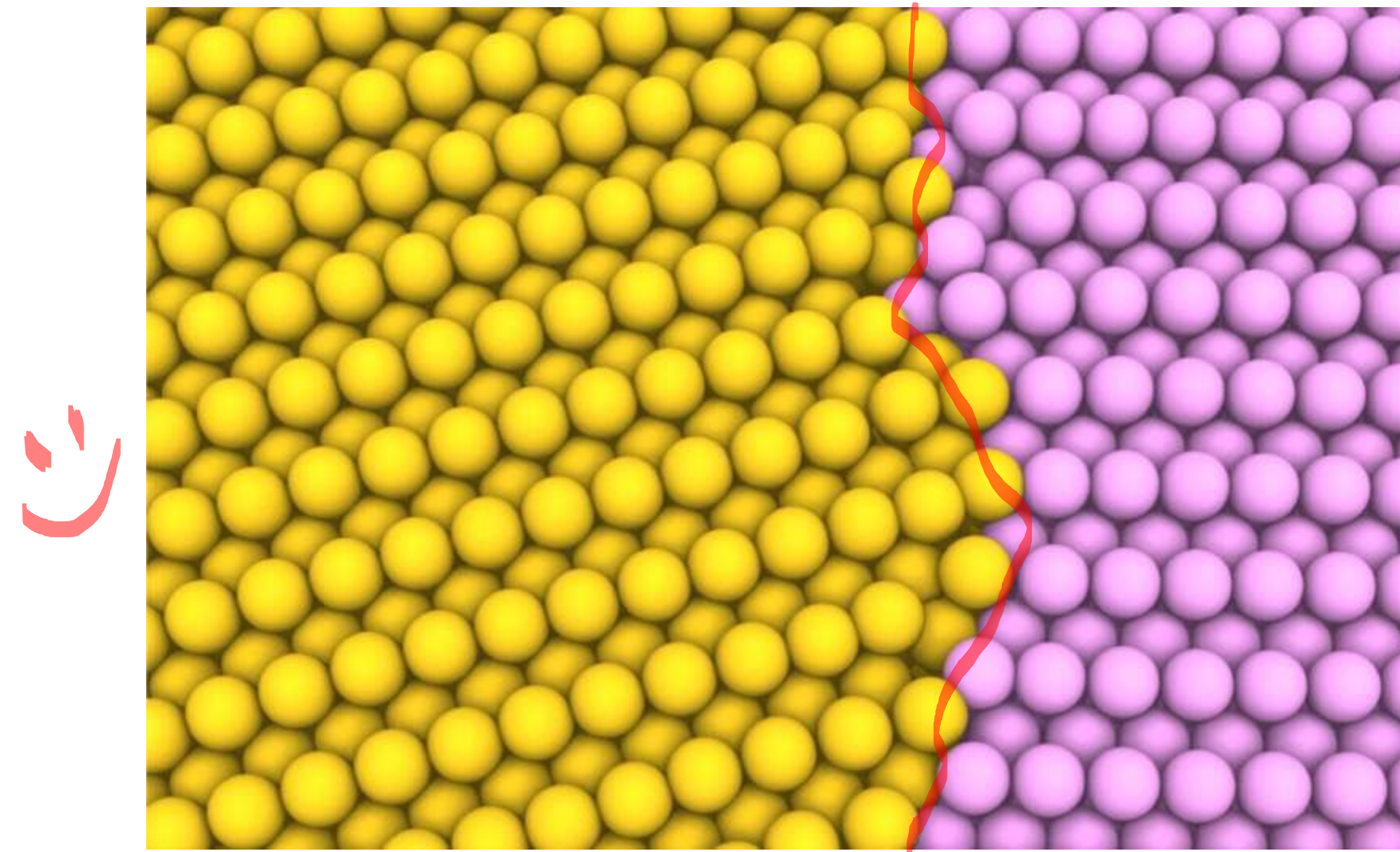
Grain Boundaries Are 2-D Defects

Grain boundaries cause a disruption in periodicity (atoms are in the wrong positions):

Higher energy

Broken distorted bonds

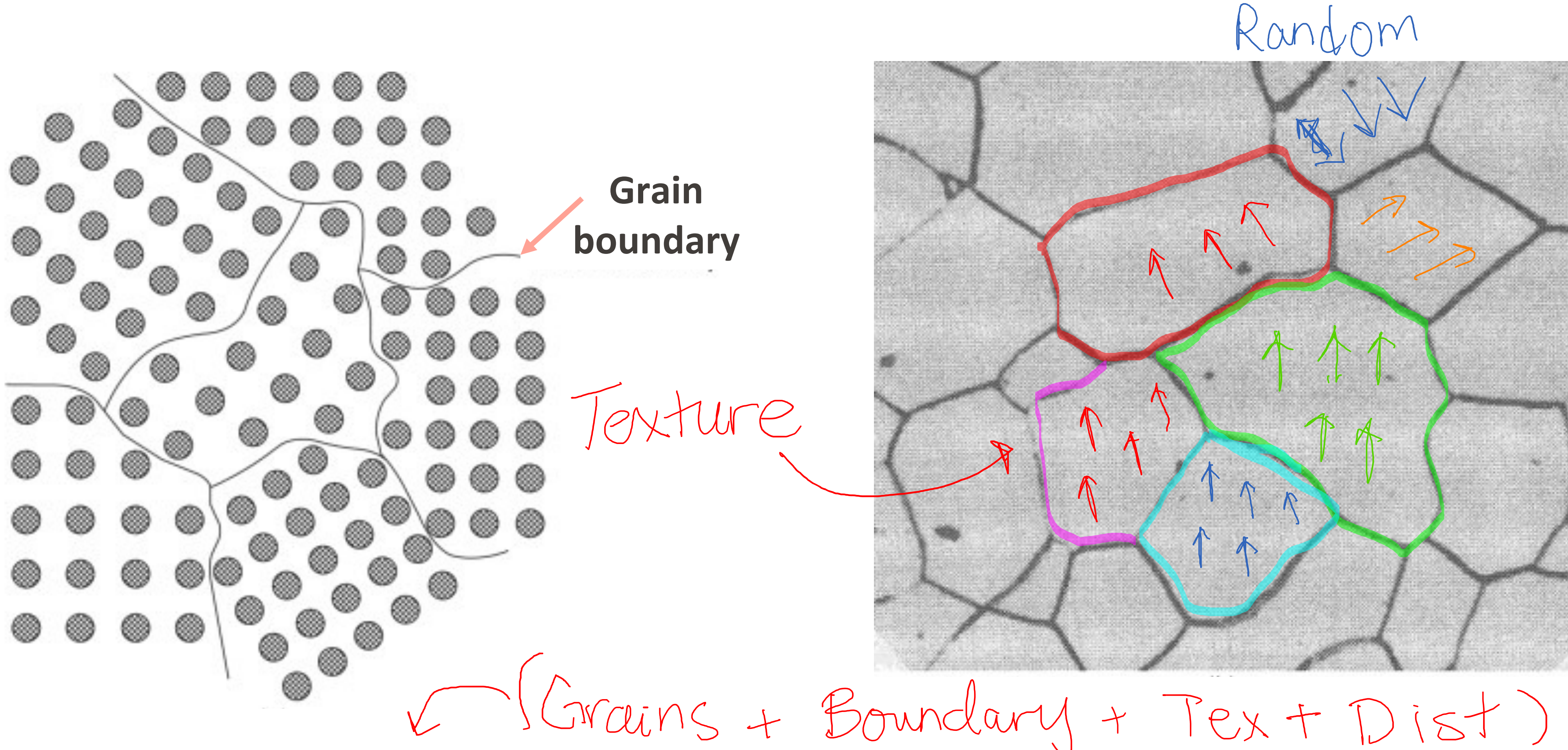
Material is at a slightly lower density



Atoms at a grain boundary **lower the energy** by arranging themselves so their rows line up better and match the atomic pattern on the other side

Grain Boundaries Form Microstructure

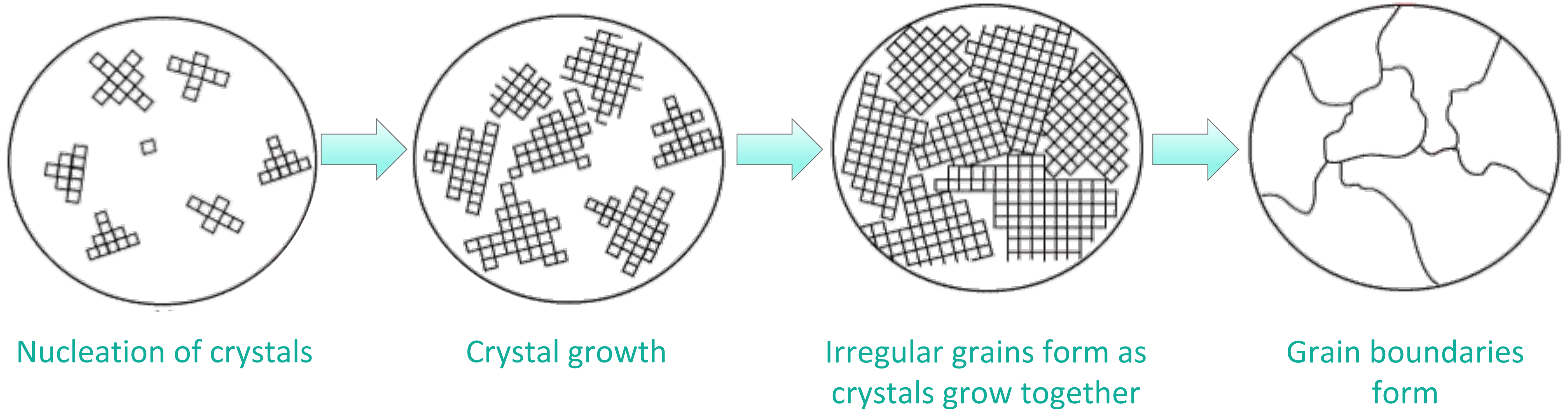
Grain boundaries are planar defects across which the crystal orientation changes



Microstructure influences properties: strength, toughness, corrosion, resistance, electrical

Why do Grain Boundaries Form?

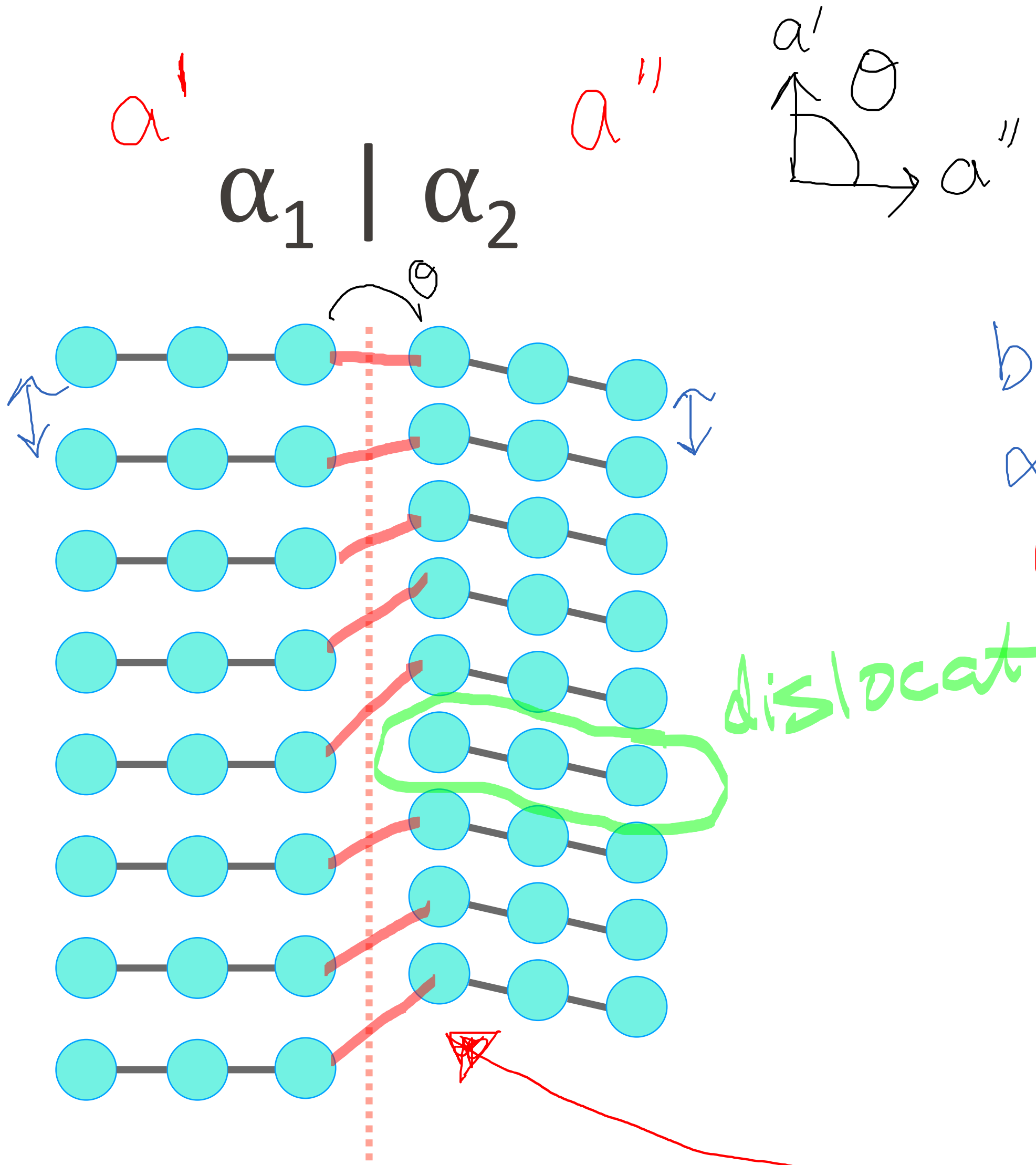
In engineering materials, a crystal is usually referred to as a “grain”



Rapid cooling → more nucleation points and smaller grains, stronger material

Slow cooling → larger grains with lower strength, hardness, and ductility

Thermodynamics of Homophase Solid-Solid Interfaces

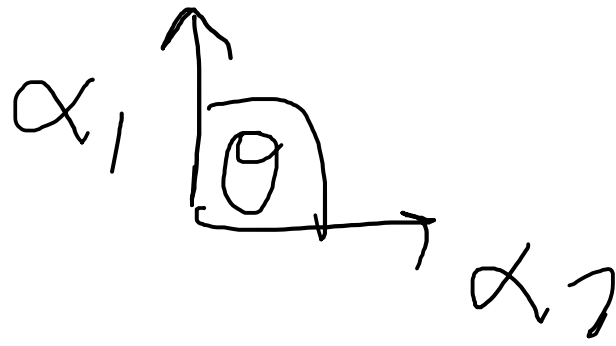


between α_1 & α_2
 $\gamma_{\alpha_1\alpha_2} = \gamma_{\alpha_1} + \gamma_{\alpha_2} - W_{\alpha_1\alpha_2}$
 break break
 ↓ ↓ work of adhesion
 reform

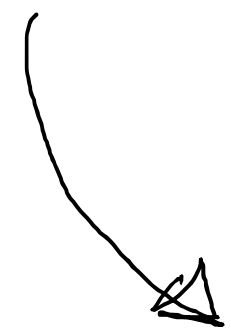
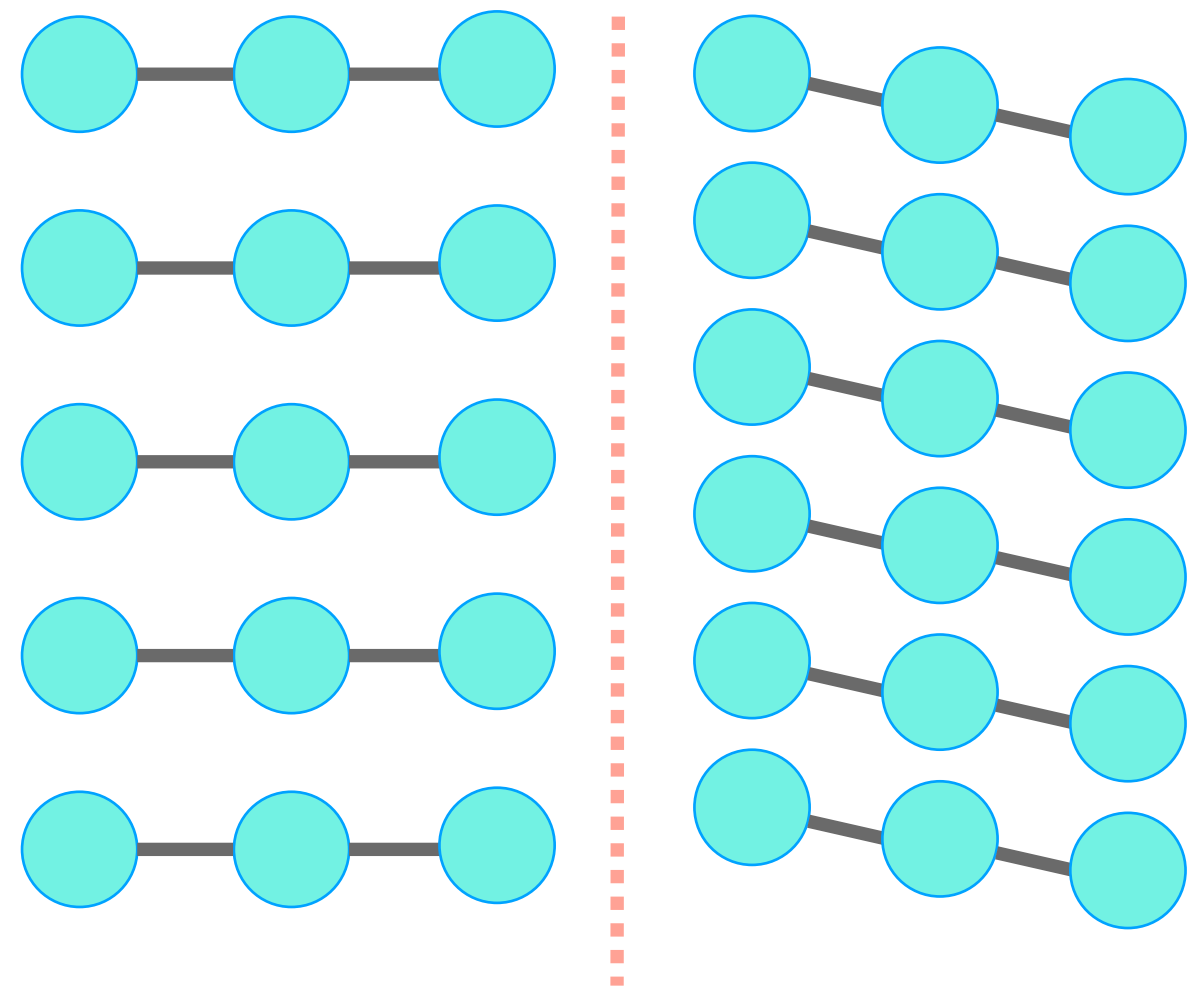
energy of a single bond broken + elastic energy to stretch all the red reformed bonds past equilibrium lengths.

Thermodynamics of Homophase Solid-Solid Interfaces

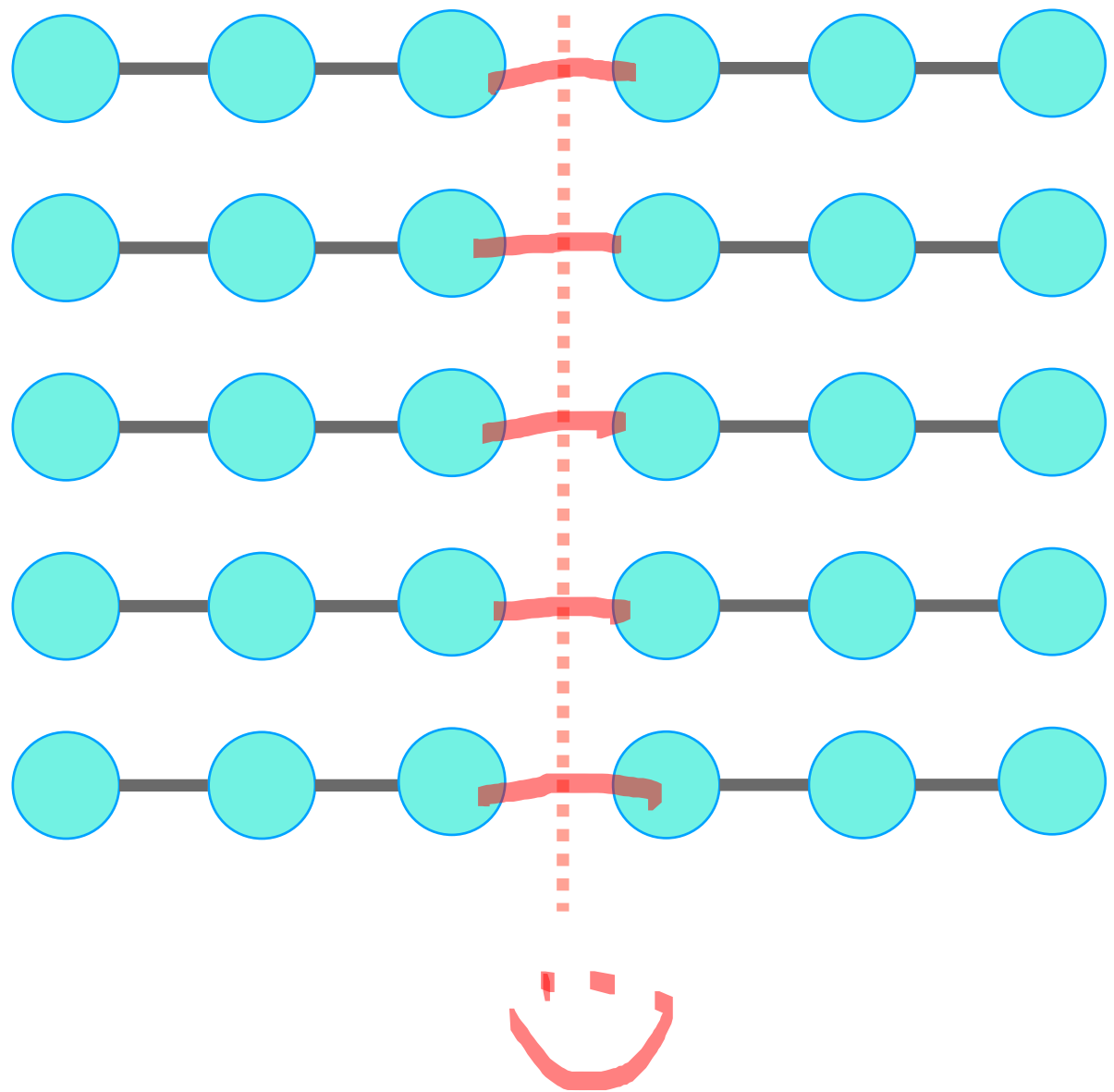
$$\lim_{\theta \rightarrow 0} \gamma_{\alpha_1 \alpha_2} = \gamma_{\alpha_1} + \gamma_{\alpha_1} - W_{\alpha_1 \alpha_1} = 0$$



$\alpha_1 \mid \alpha_2$



$\alpha_1 \mid \alpha_1$

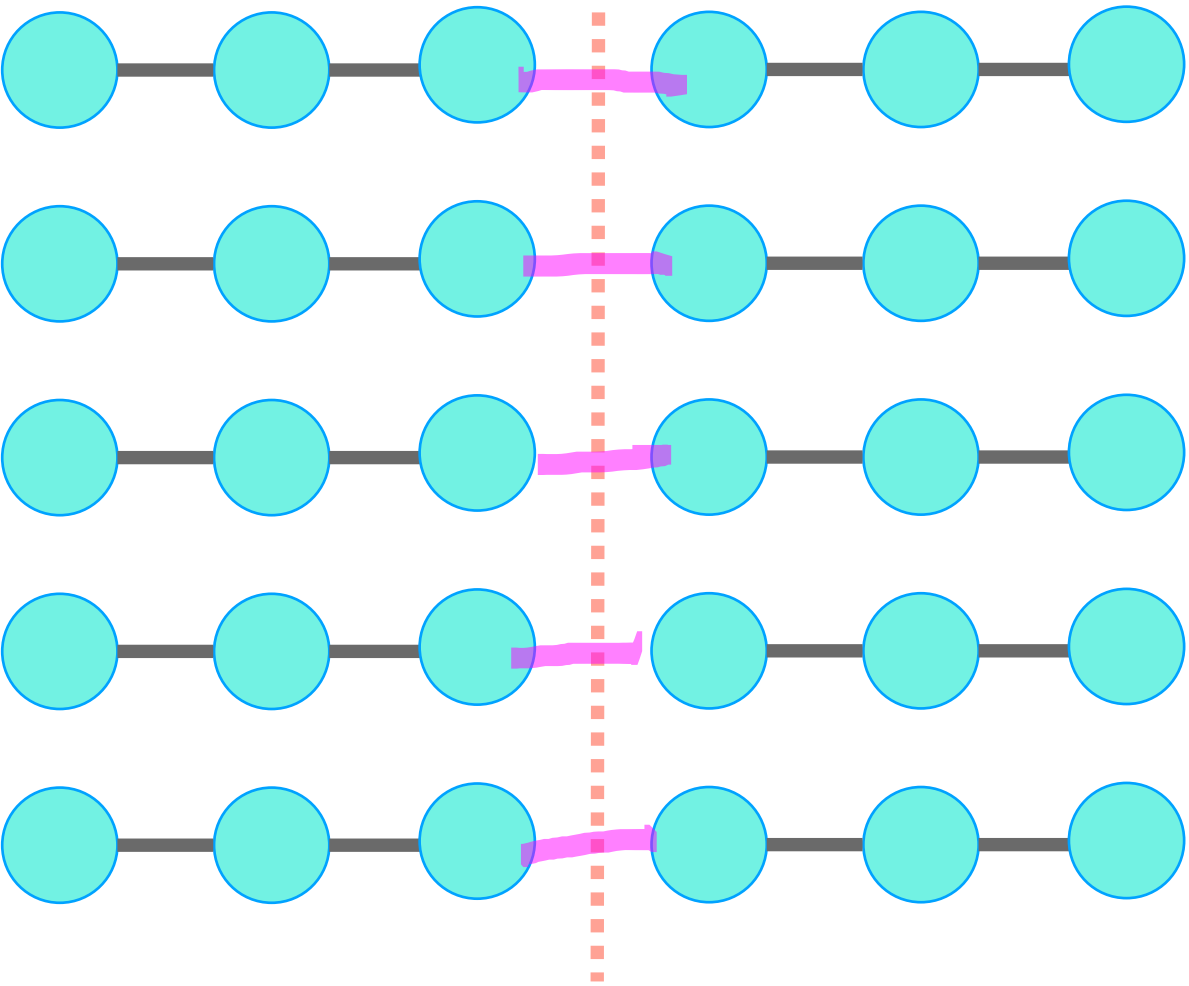


$$\lim_{\theta \rightarrow 0} W_{\alpha_1 \alpha_1} = 2\gamma_{\alpha_1}$$

homophase
solid
surfaces

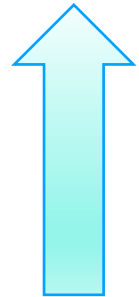
Thermodynamics of Homophase Solid-Solid Interfaces

$\alpha_1 \mid \alpha_1$



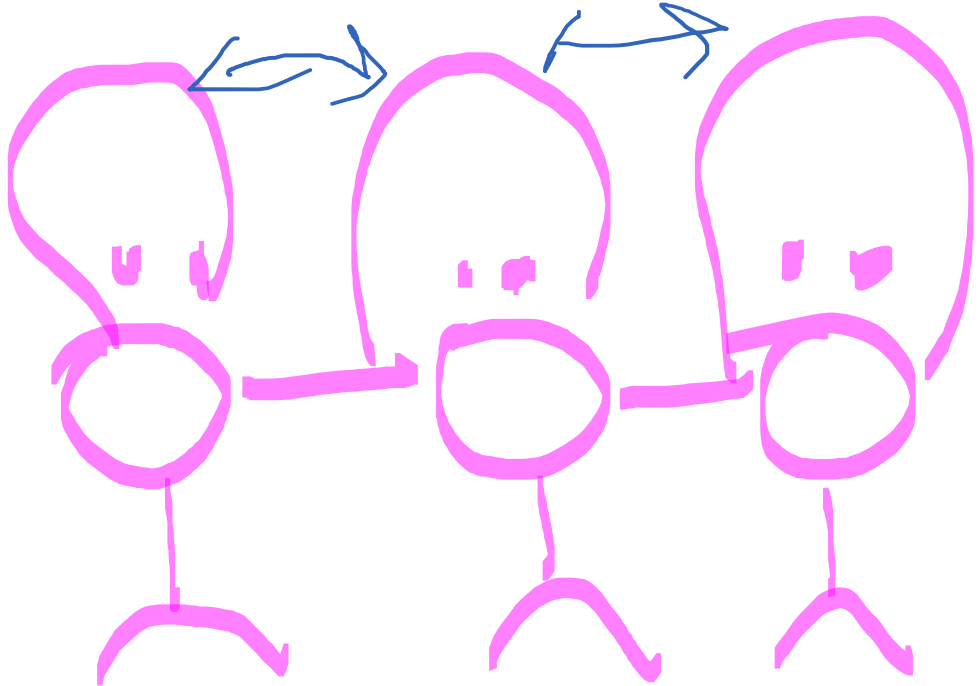
Homophase solid surfaces

$$W_{\alpha_1 \alpha_1} \cong \gamma_{\alpha_1} + \gamma_{\alpha_2}$$

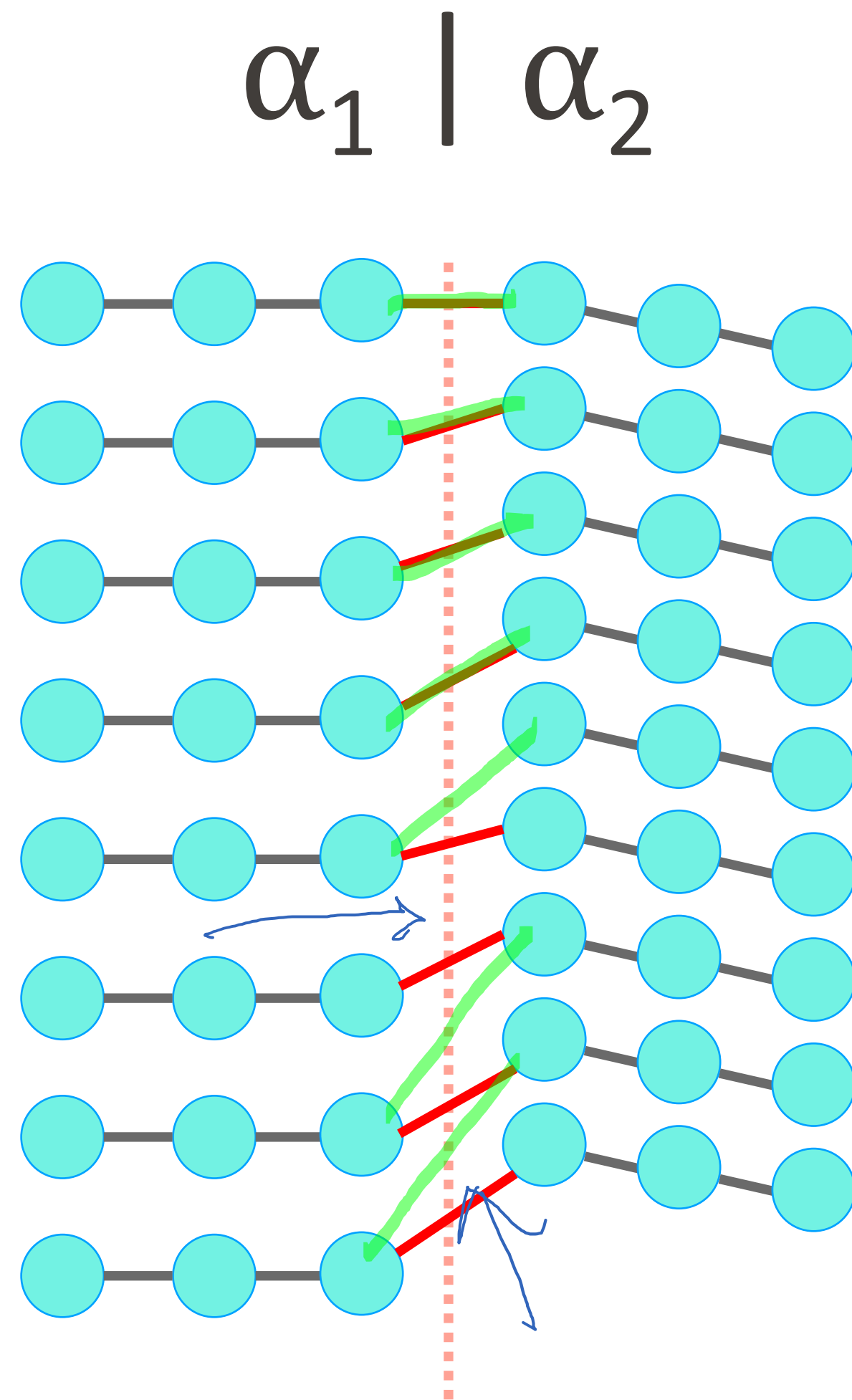


A few dangling bonds
+ elastic energy

defects
strain
misalignment



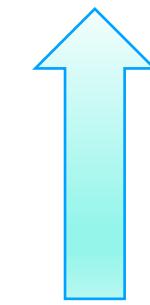
Thermodynamics of Homophase Solid-Solid Interfaces



Dislocation!

Homophase solid surfaces

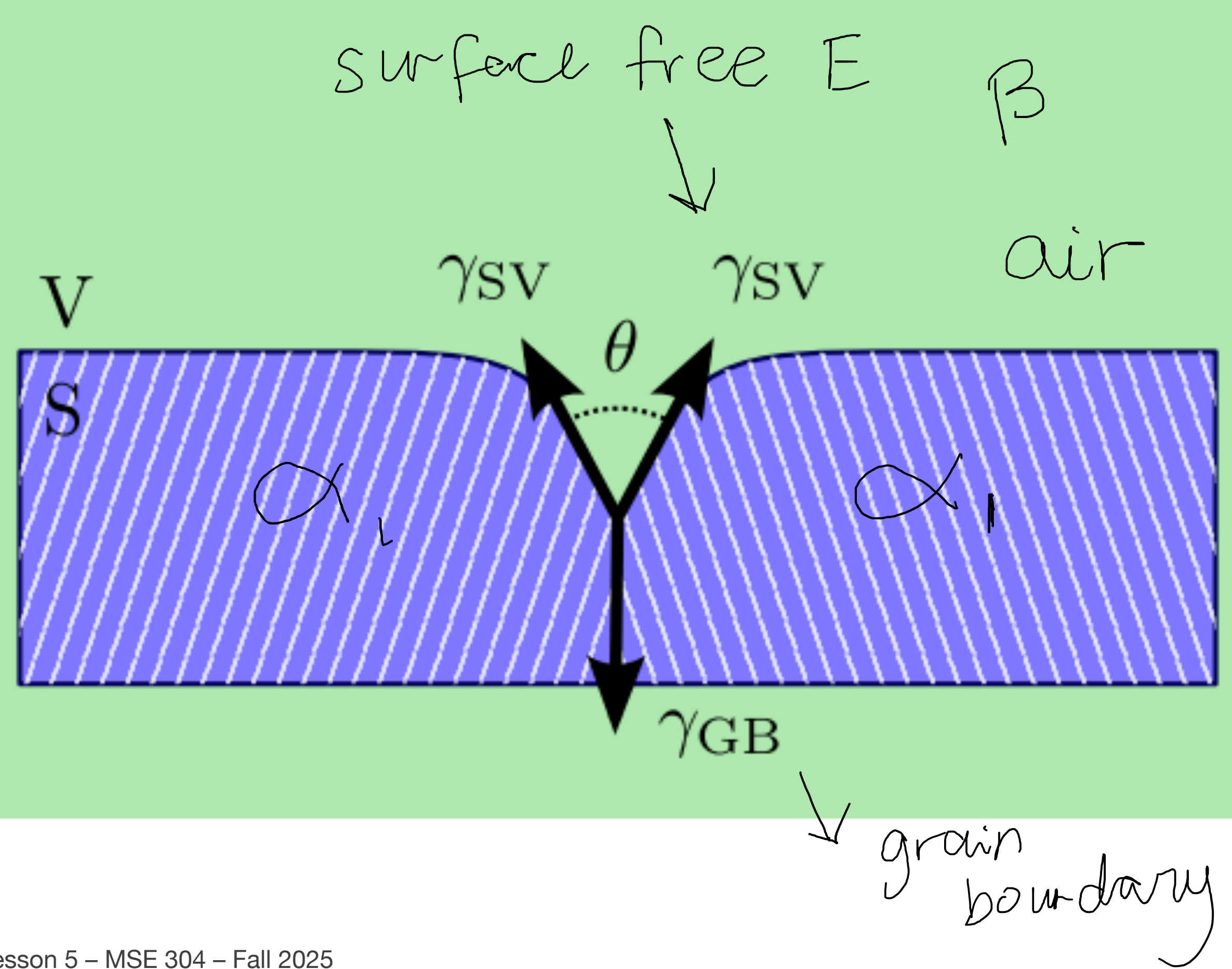
$$W_{\alpha_1\alpha_1} \cong \gamma_{\alpha_1} + \gamma_{\alpha_2}$$



A few dangling bonds
+ elastic energy

Measuring the Grain Boundary Energy

We can associate a surface free energy term γ_{GB} to the presence of grain boundaries



At equilibrium:

$$\gamma_{GB} = 2\gamma_{SV} \cos \frac{\theta}{2}$$

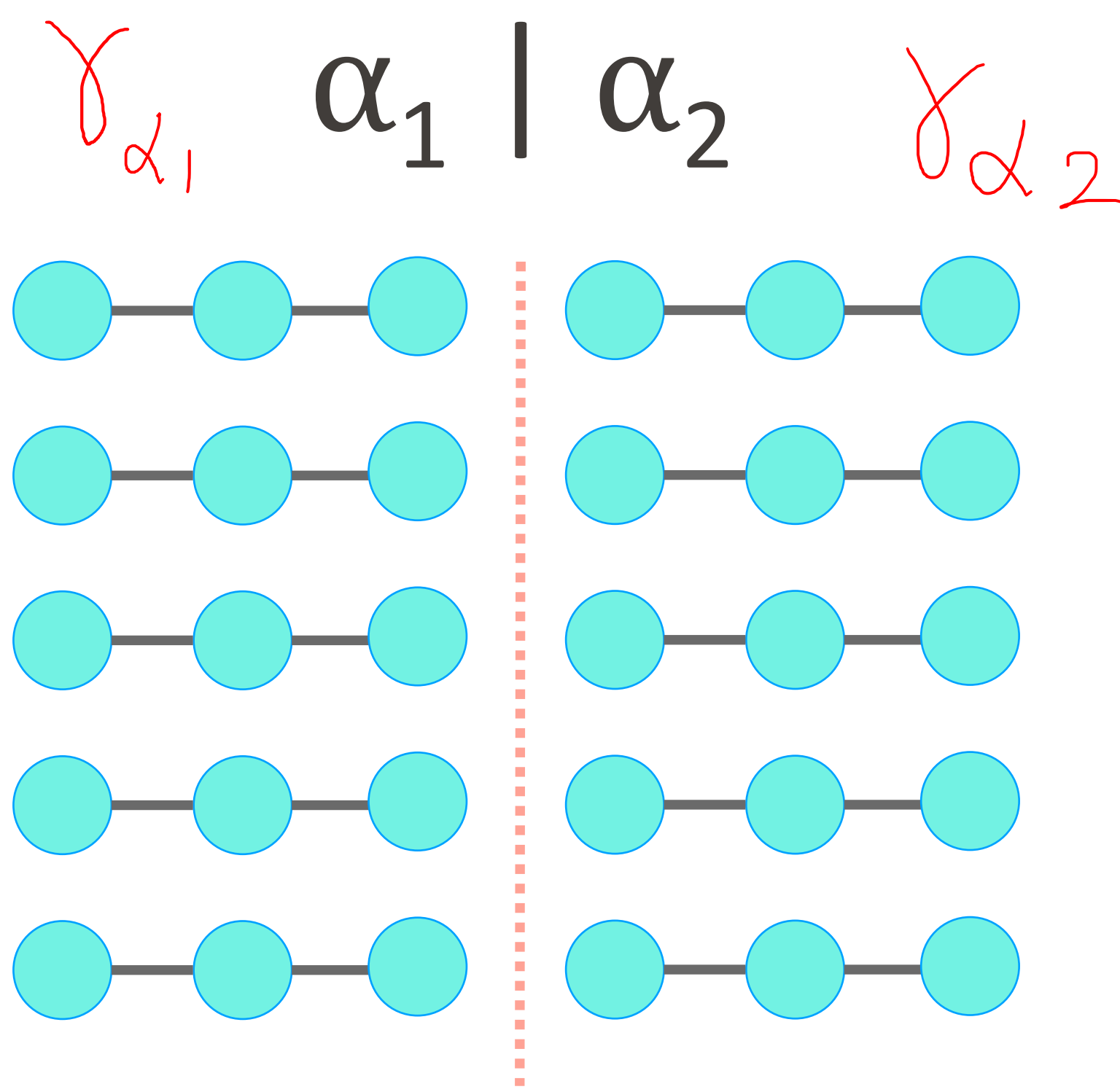
When two grains meet at a surface, their boundary has an energy (γ_{GB})

Atoms at intersection rearrange to minimize total energy, creating a small groove

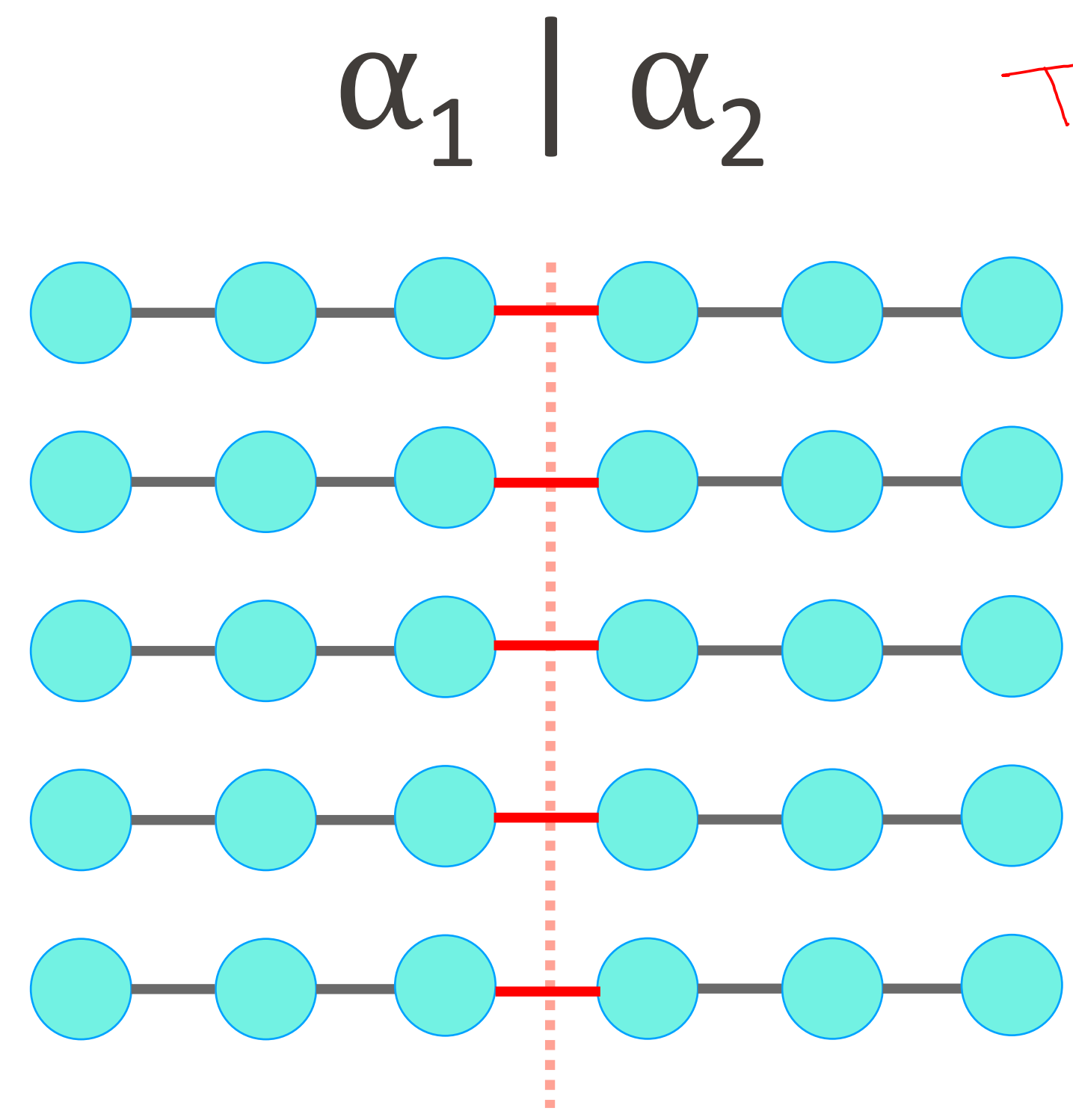
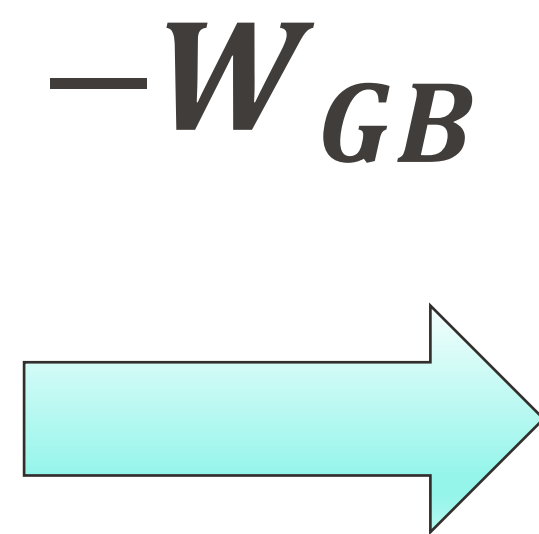
Measuring groove angle θ , we can estimate grain boundary energy

Measuring the Grain Boundary Energy

$$\gamma_{GB} = 2\gamma_{SV} - W_{GB}$$



Two separate crystal surfaces have total energy = $2\gamma_{SV}$



New interface (grain boundary) with its own energy per unit area

Bonding
Lowers
Total E
of system

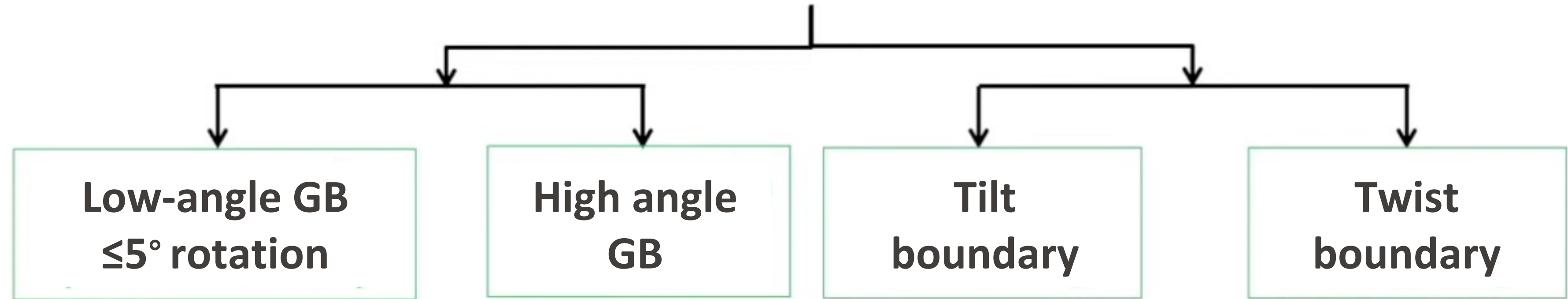
The $\gamma_{GB} \propto$ # of dislocations

Key Takeaways

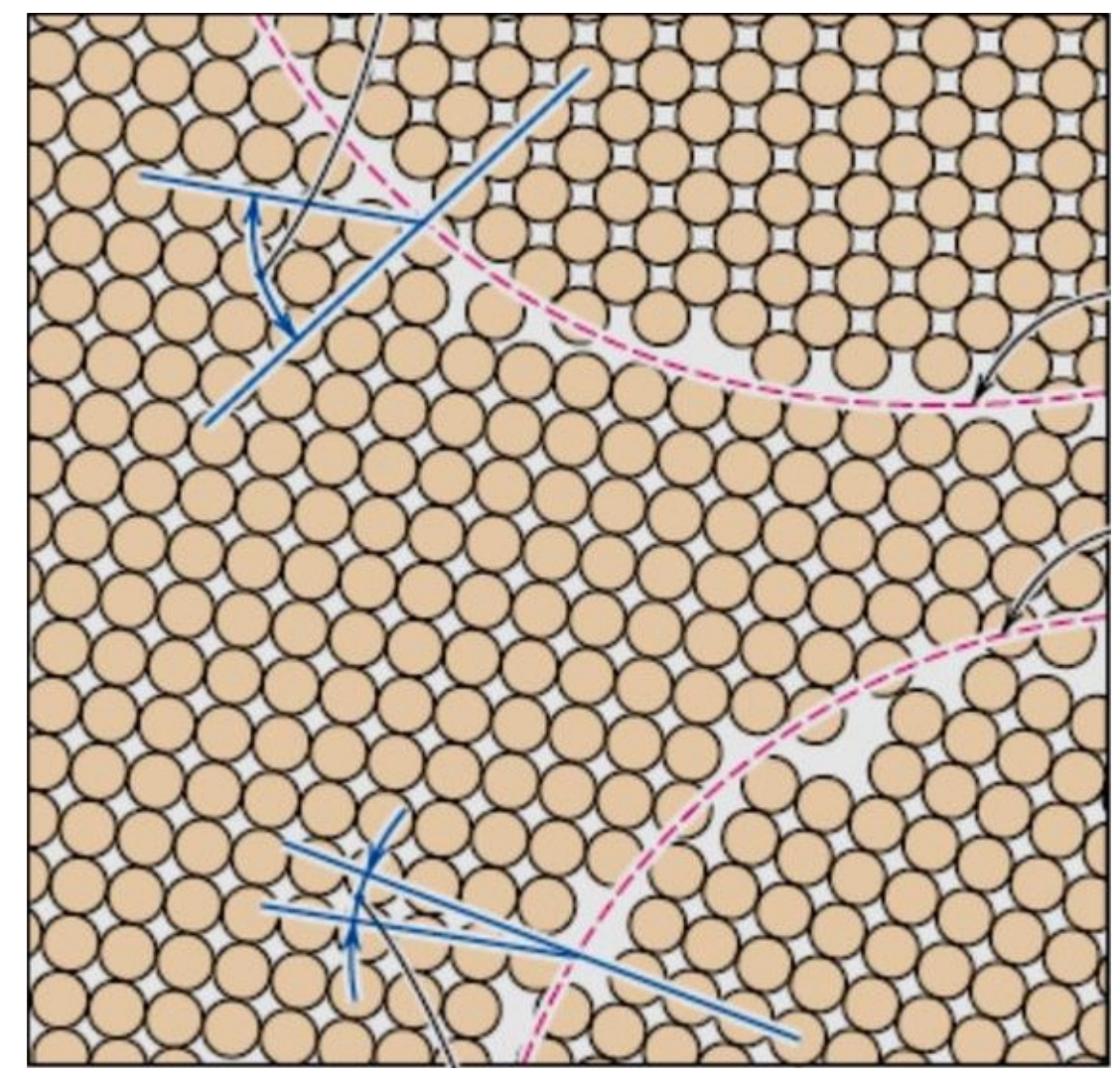
- Real materials are polycrystalline consisting of small grains with different orientations separated by grain boundaries
 - Grain boundaries are planar 2-D defects
 - Interfaces can be homophase or heterophase
- Grain boundaries cost energy but can lower total system energy overall
- Groove angle at the surface gives a measure of the interfacial energy – linking thermodynamics to microstructure

Different Types of Grain Boundaries

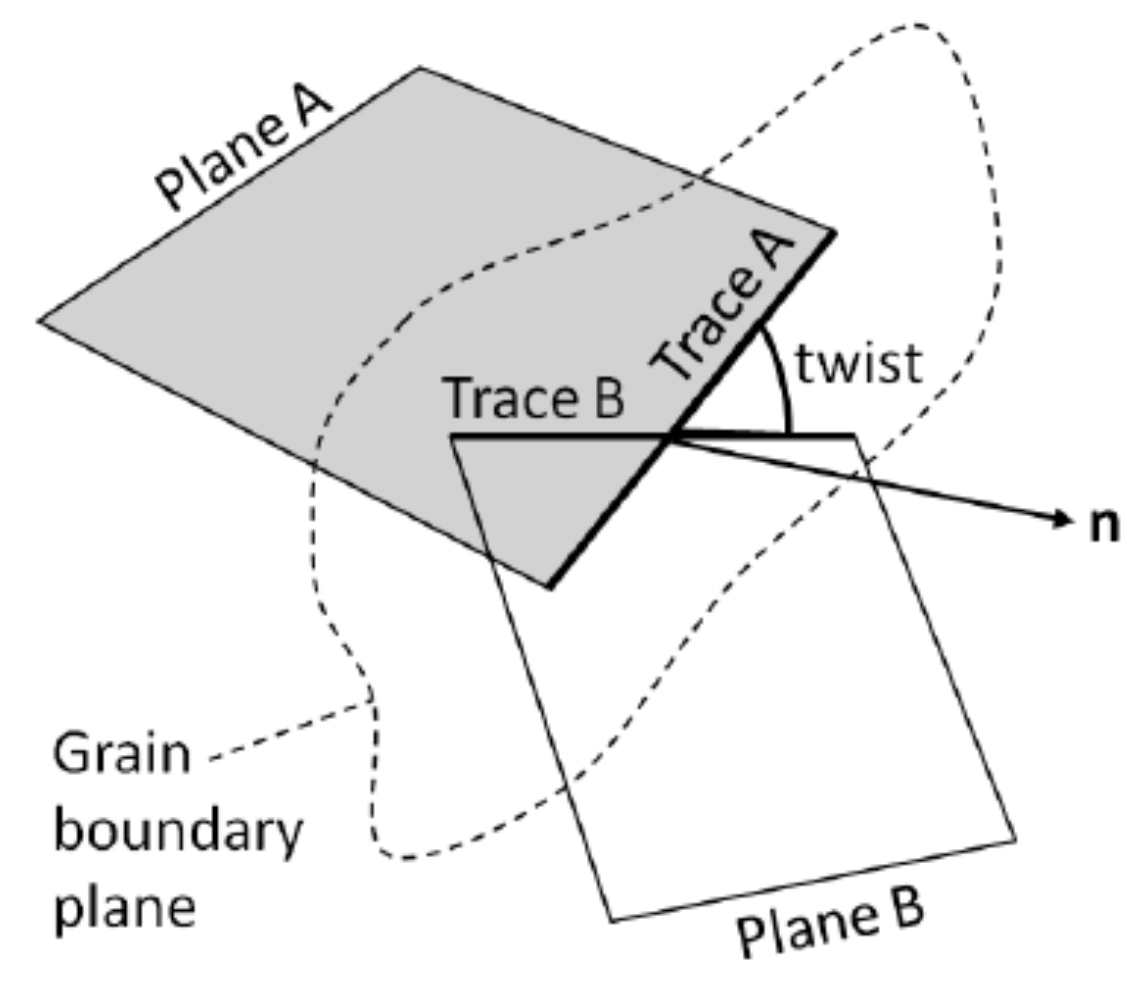
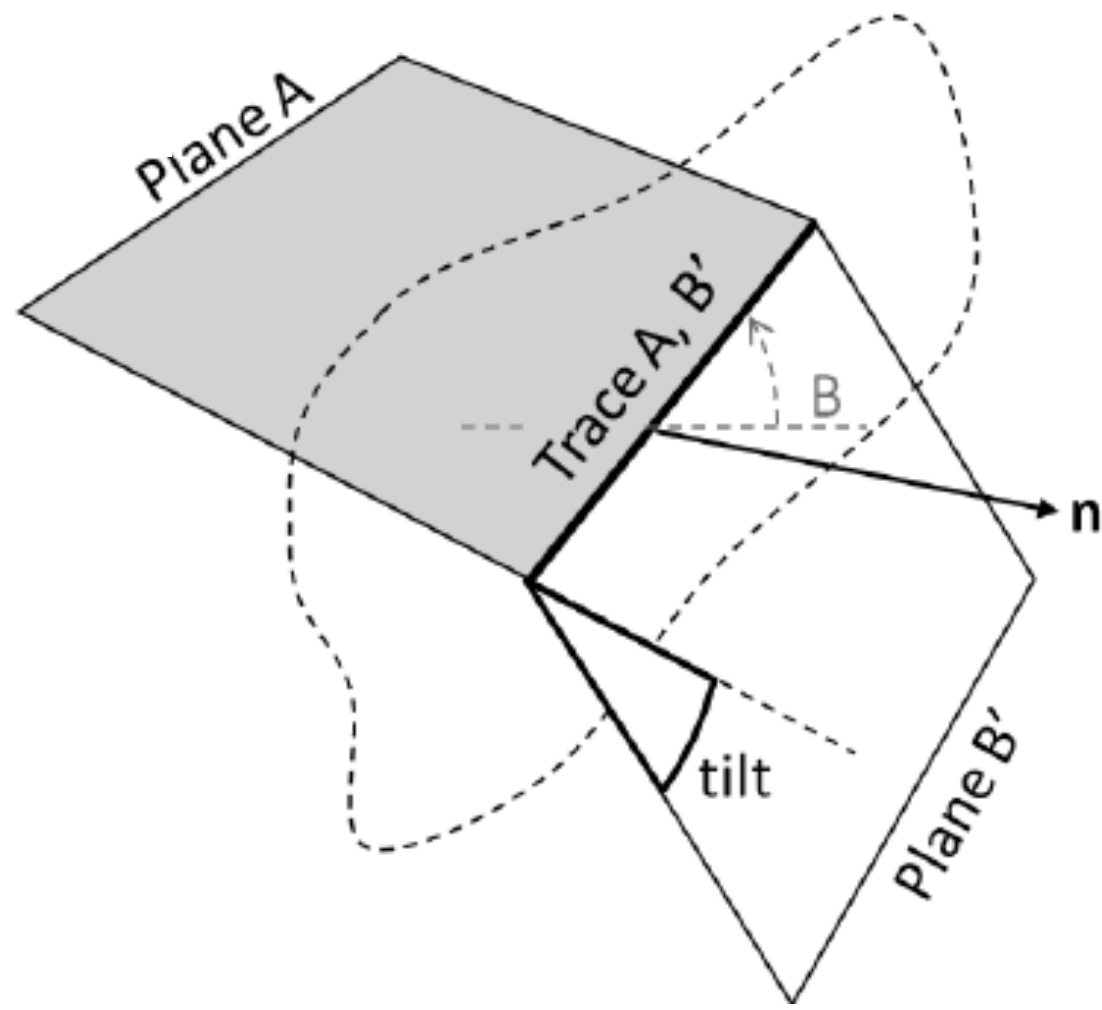
Different types of grain boundaries (GB)



High angle GB



Low angle GB

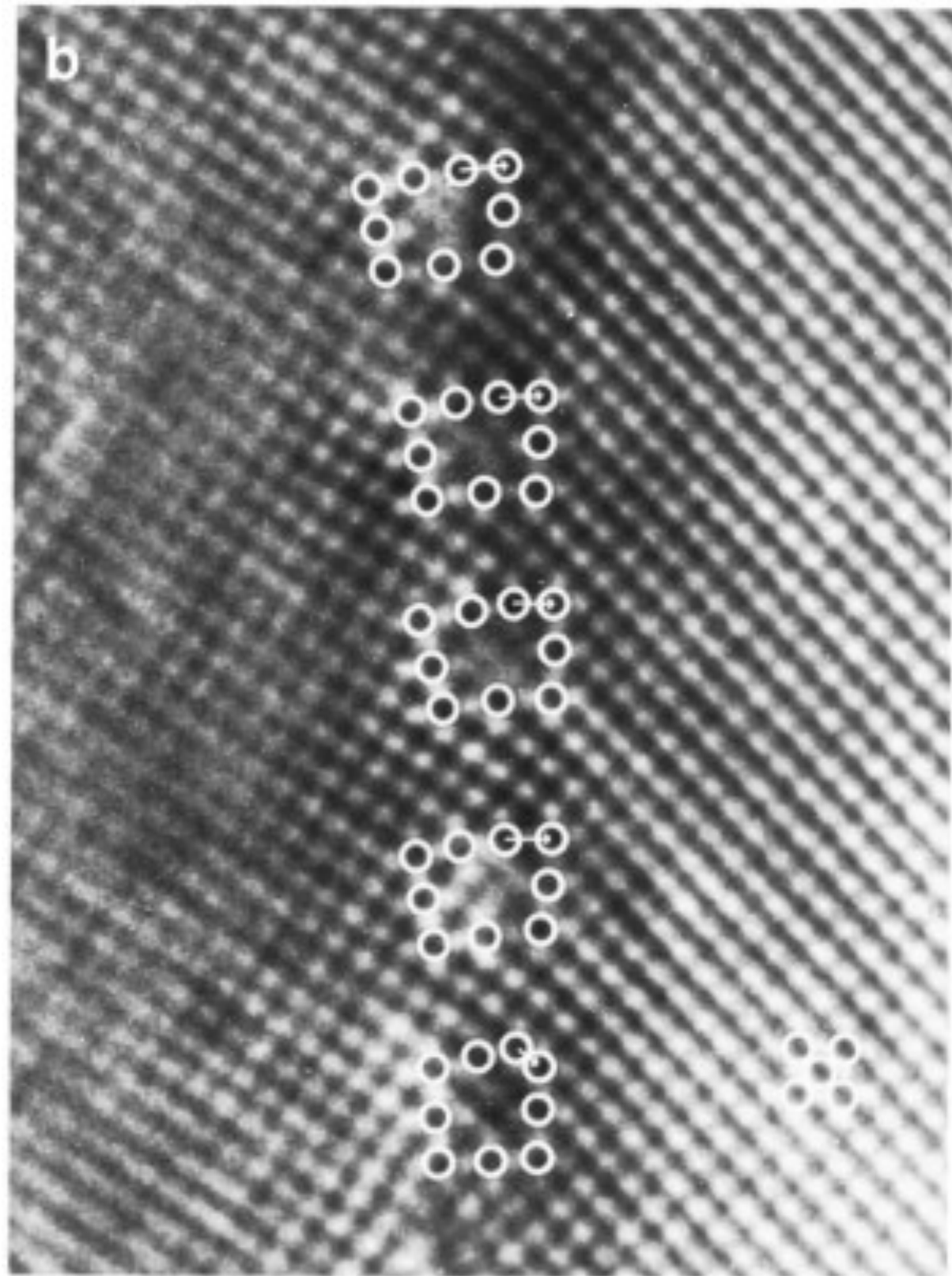
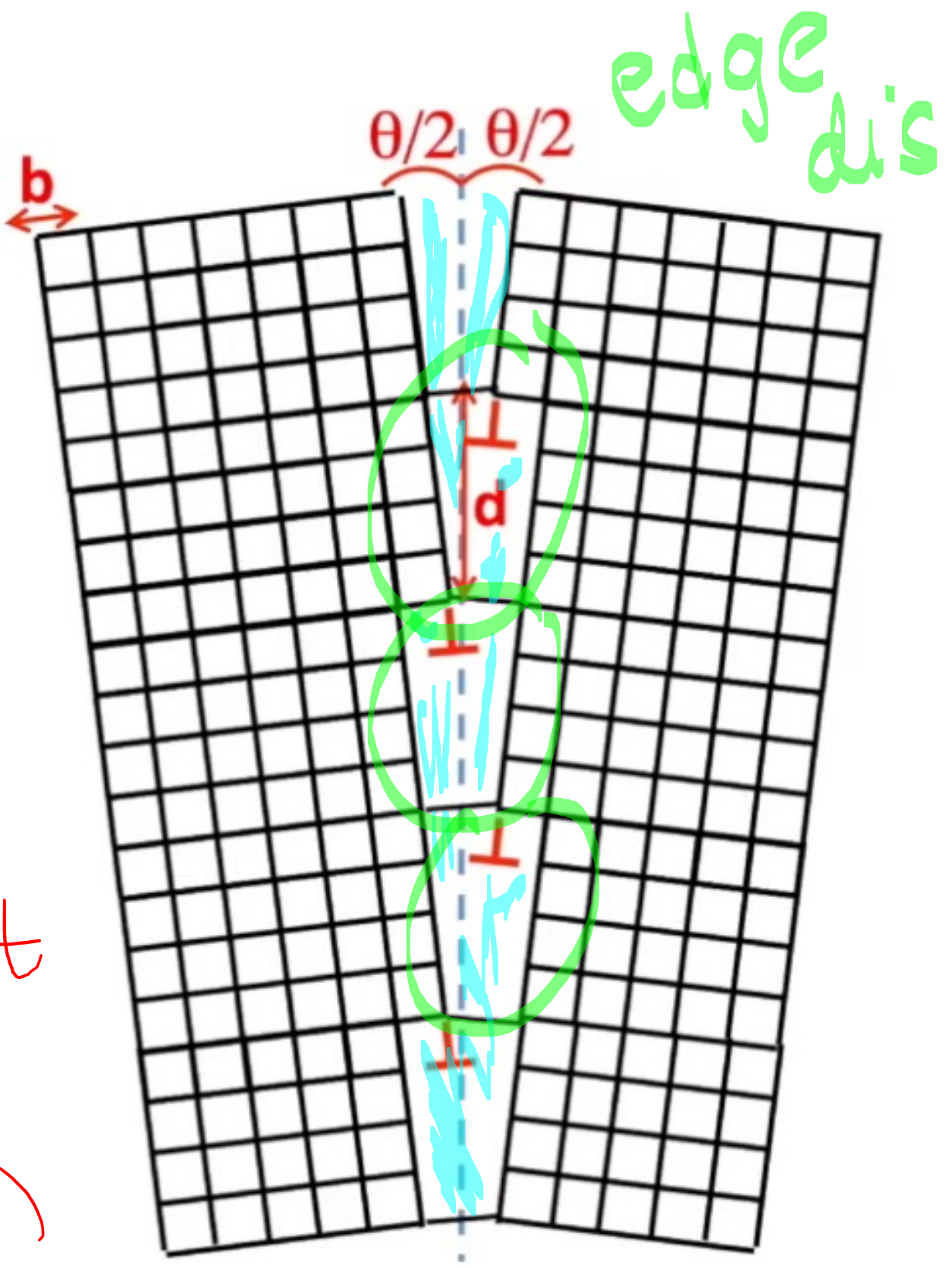


Low Angle Symmetric Tilt Grain Boundaries

Low angle grain boundaries can be described as an array of edge dislocations

a' ↑ θ
 $\rightarrow a'$
 θ : tilt angle
 d : dislocation separation
 b : Burger's vector
 \rightarrow lattice shift caused by dislocation

Crystal/grain misorientation related to dislocation spacing



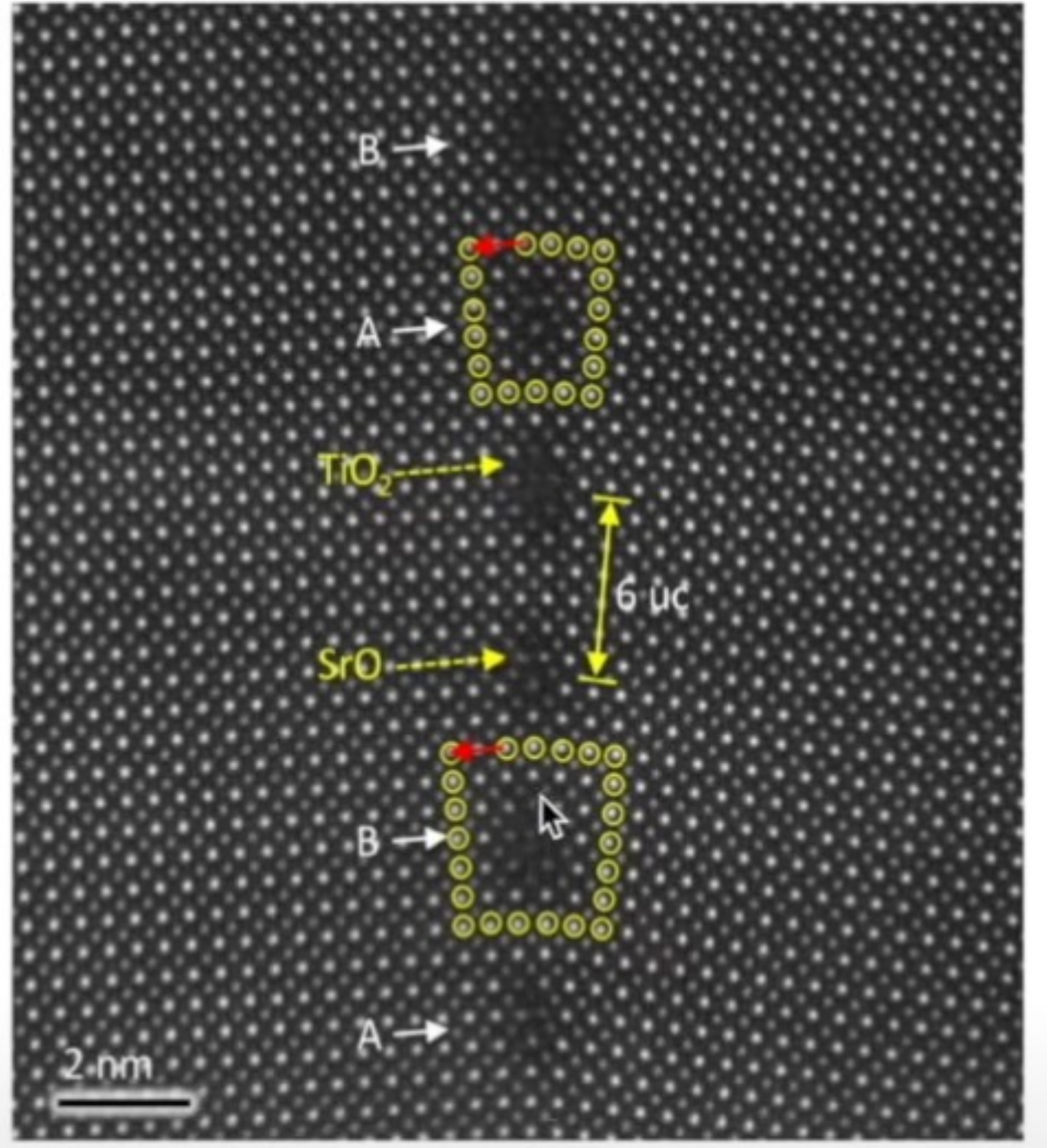
$$\theta \approx \frac{b}{d}$$

Atomic resolution image of low-angle boundary in Mo

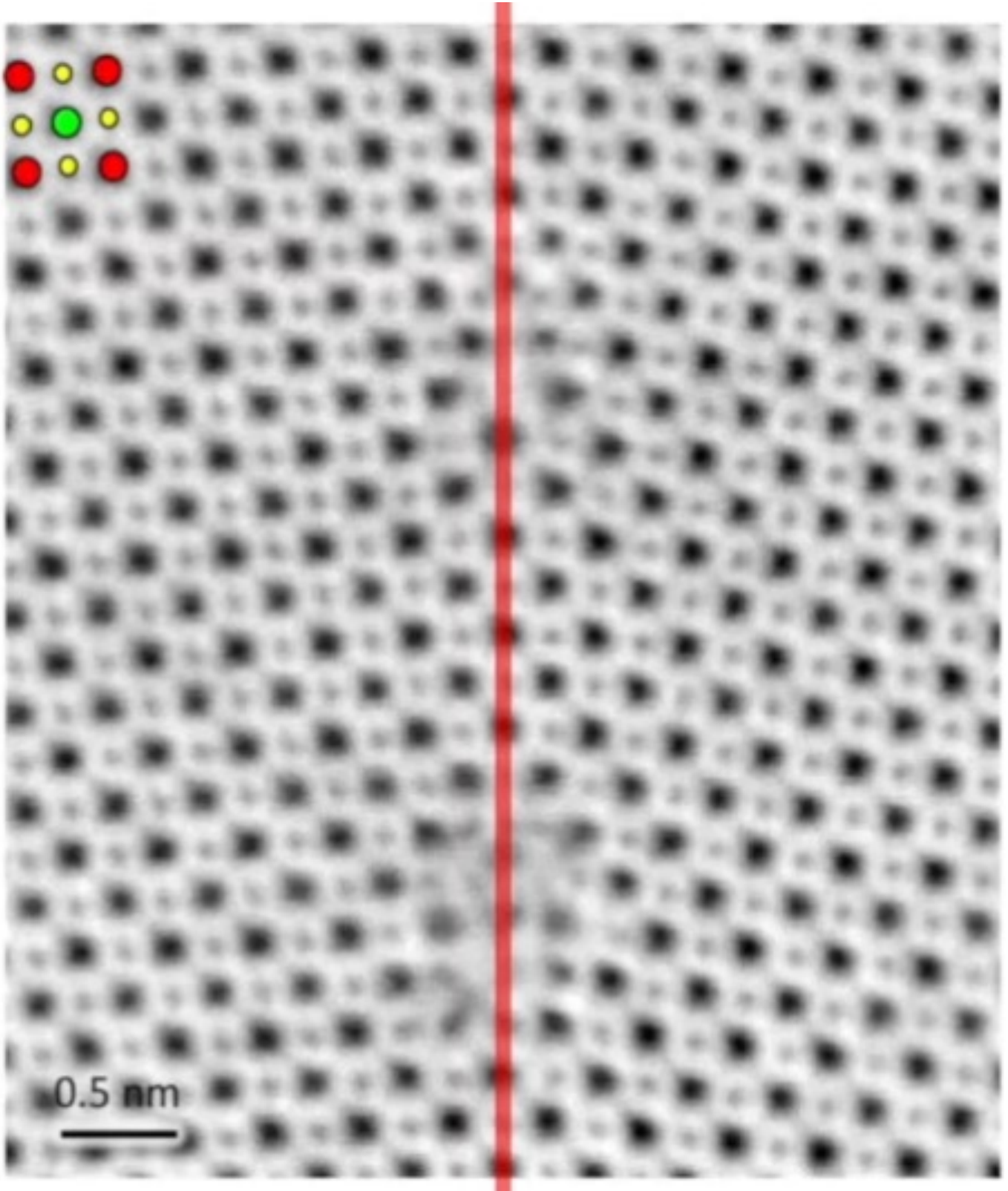
Low Angle Symmetric Tilt Grain Boundaries

Boundary energy clearly higher than bulk crystal

BUT disruption minimized by forming ordered arrays or dislocations



Grain boundary

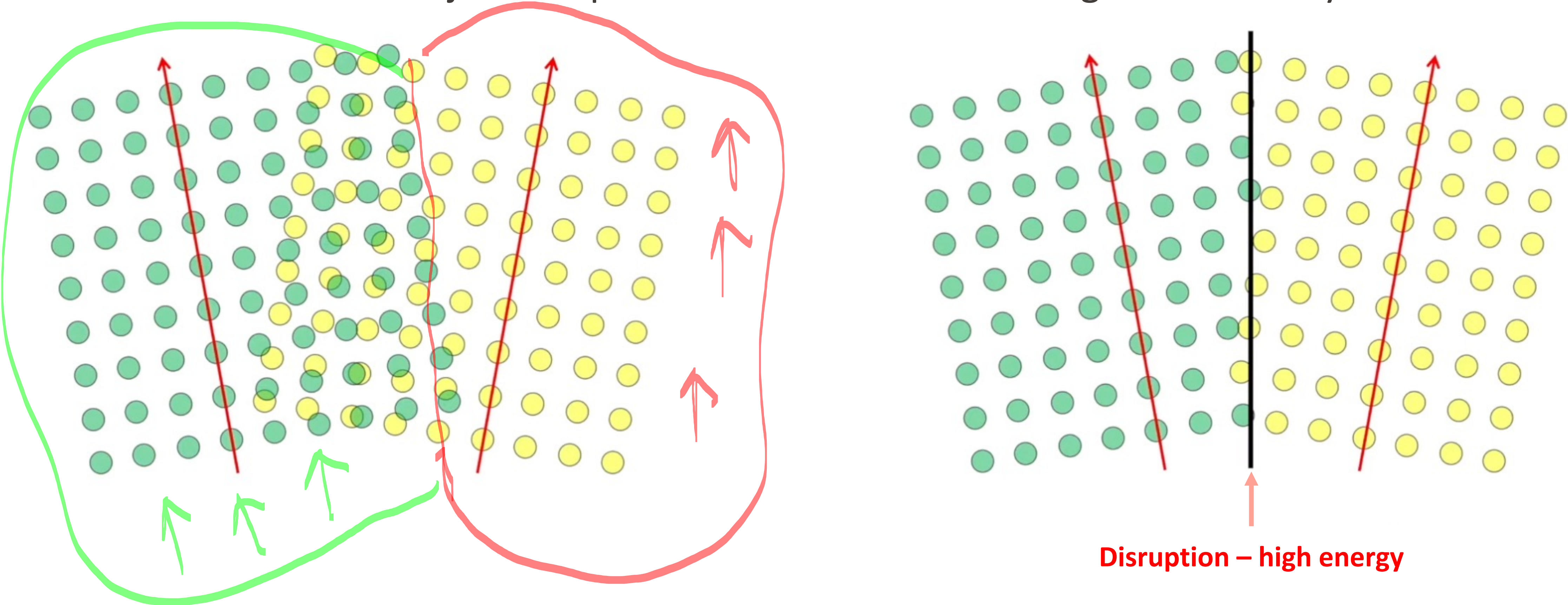


10° grain boundary in SrTiO₃ crystal

High Angle Tilt Grain Boundaries

Adjacent grain rotated with respect to each other

Can cause major disruptions in both lattices at the grain boundary

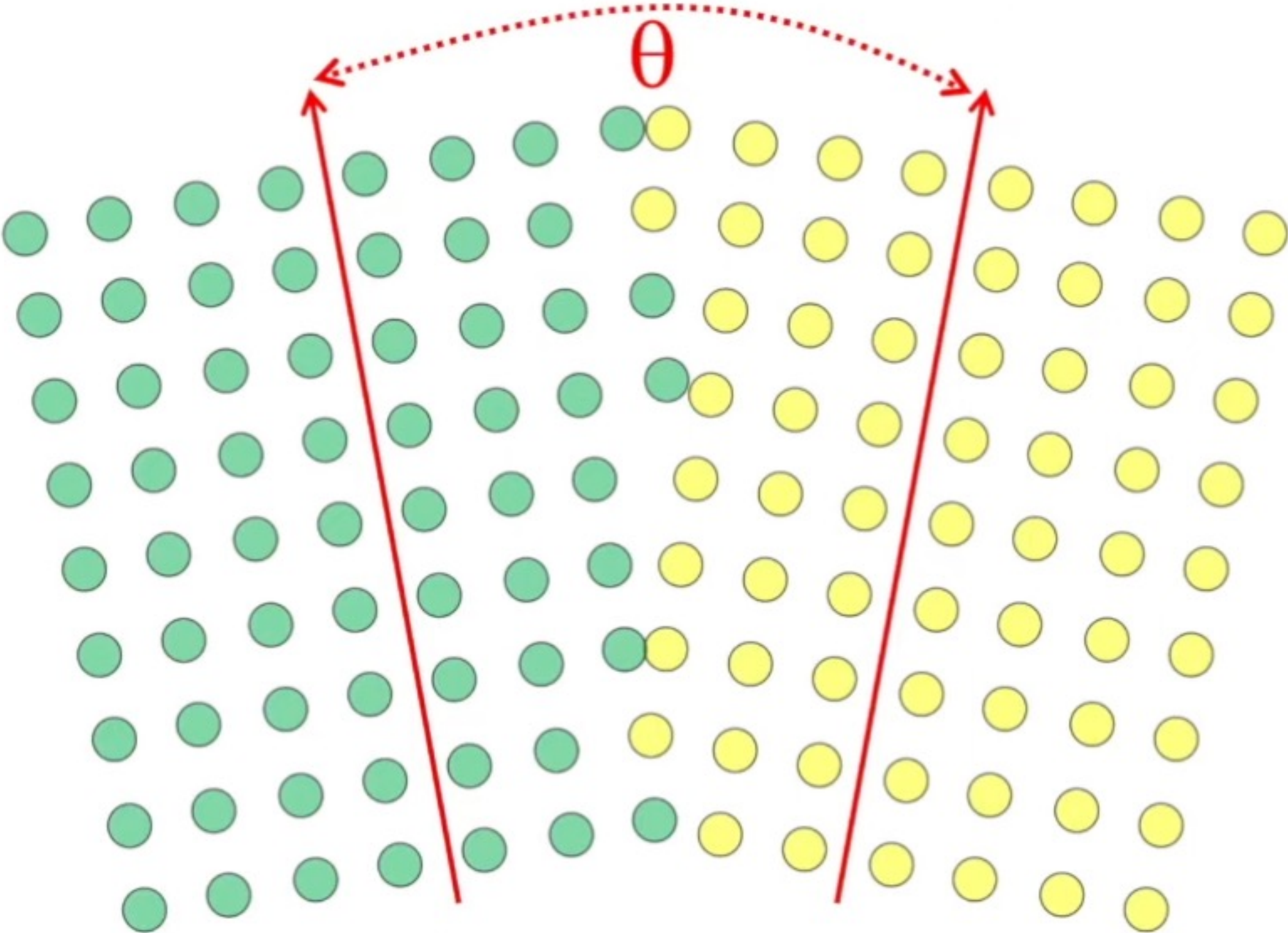


Greater disruption → Higher grain boundary energy

Grain Boundary Energy

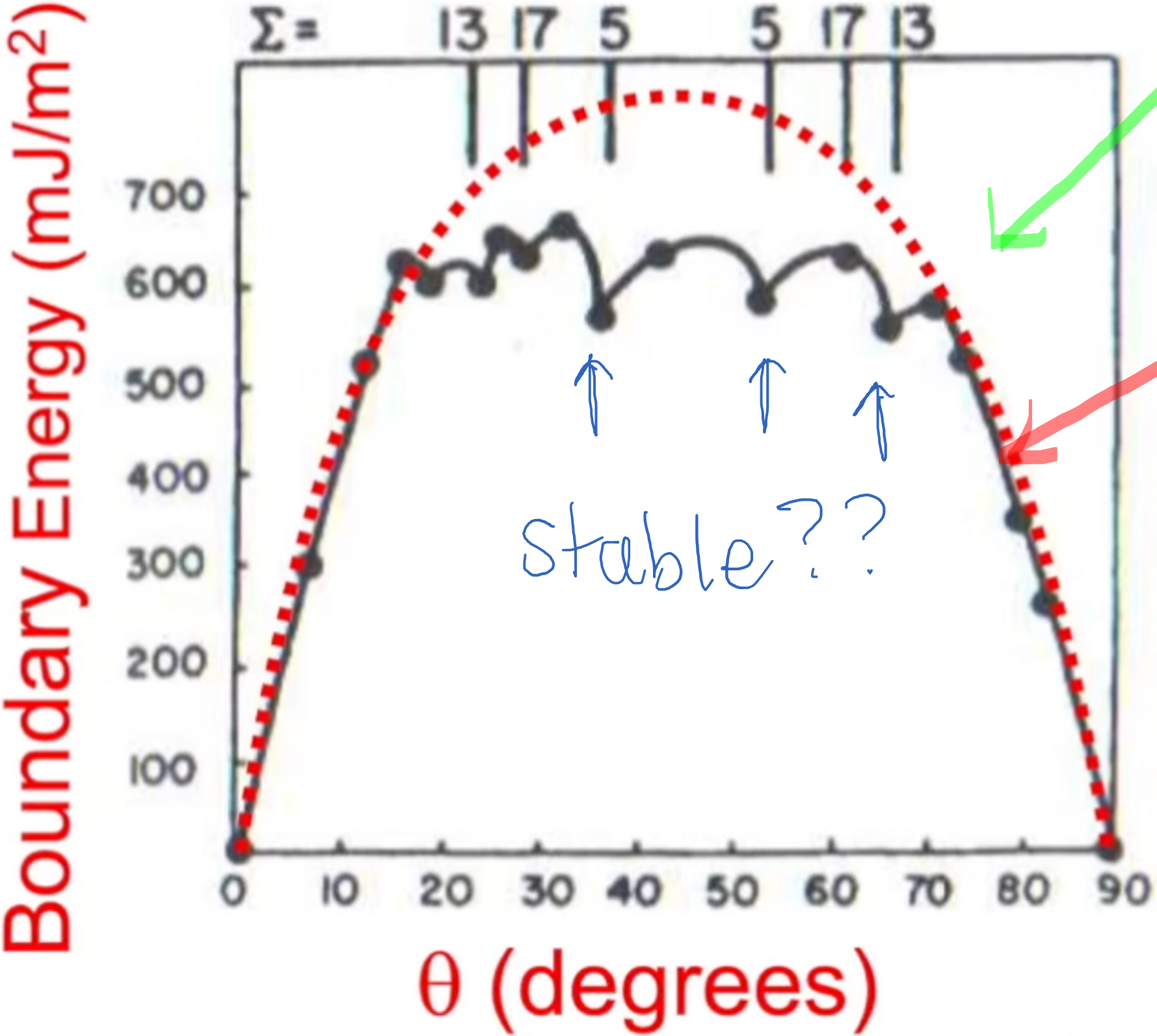
Greater misorientation – energy of boundary systematically increases

square or simple cubic



Square lattice or simple cubic lattice

Maximum misorientation at 45° - highest energy?

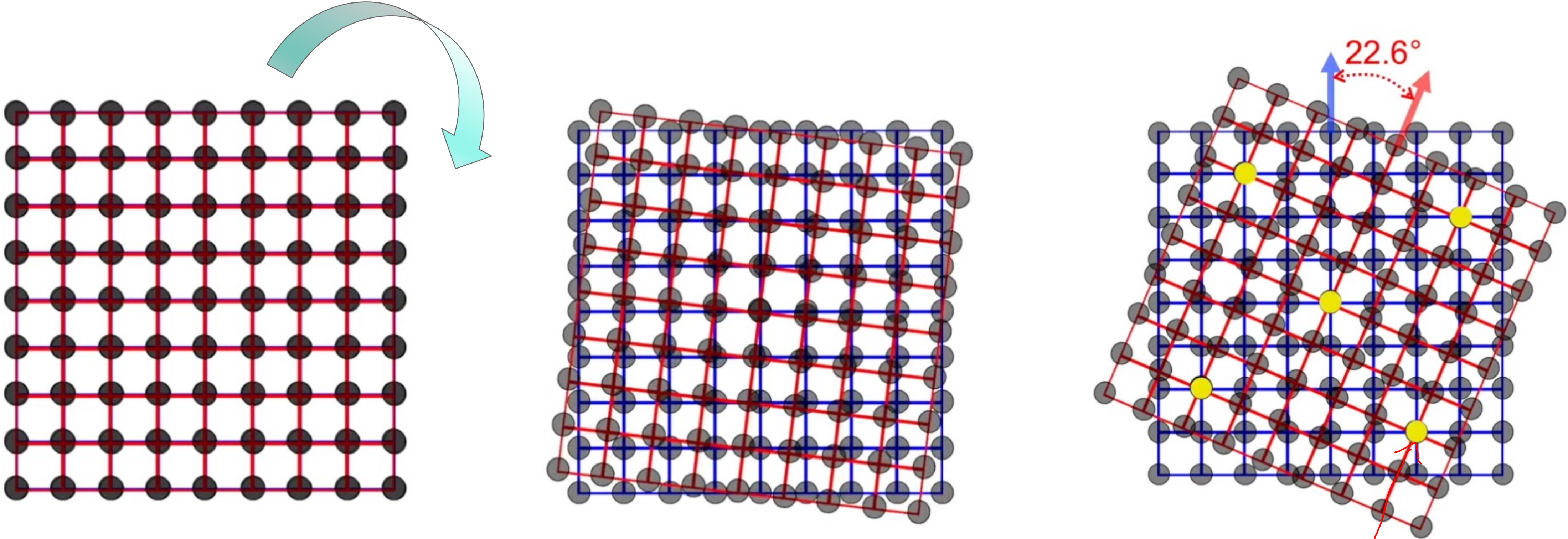


Lower energies at certain rotation angles

Grain Boundaries: Coincidence Site Lattice

At certain angles, some lattice sites in rotated grains coincide at the boundary

Coincidence site lattice: at certain angles sites in both grains coincide → more stable boundary

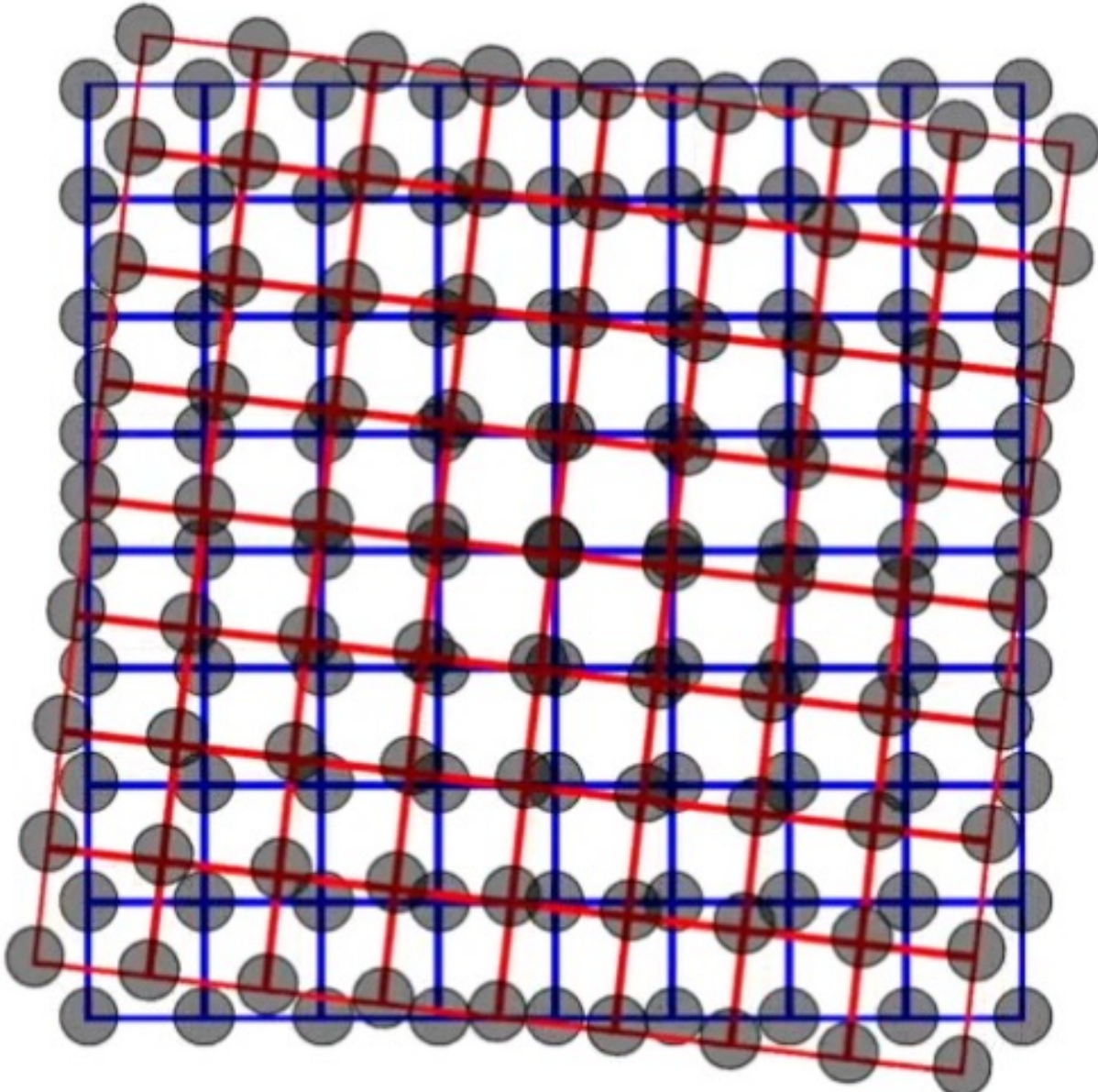


Superimposed grains

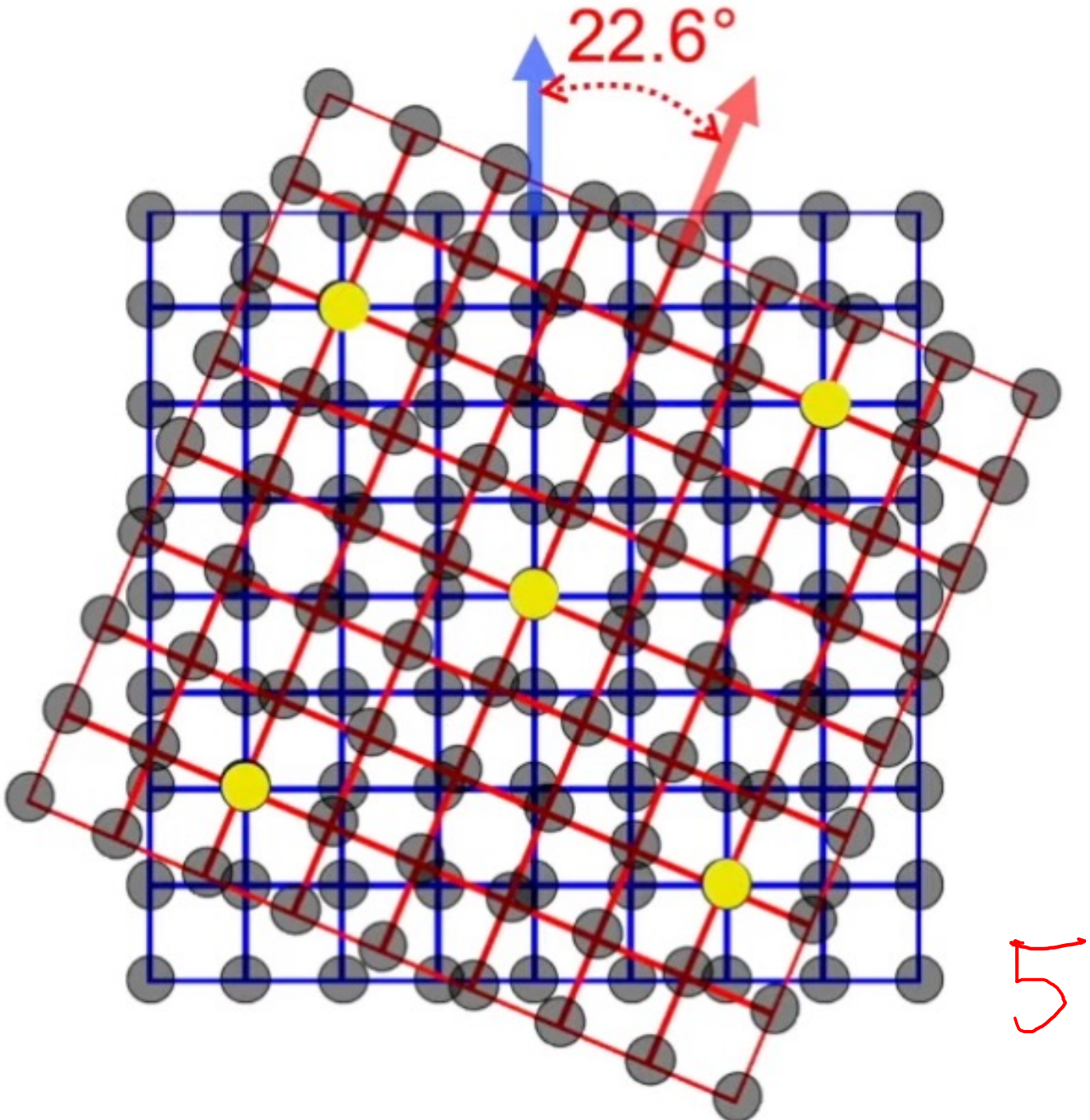
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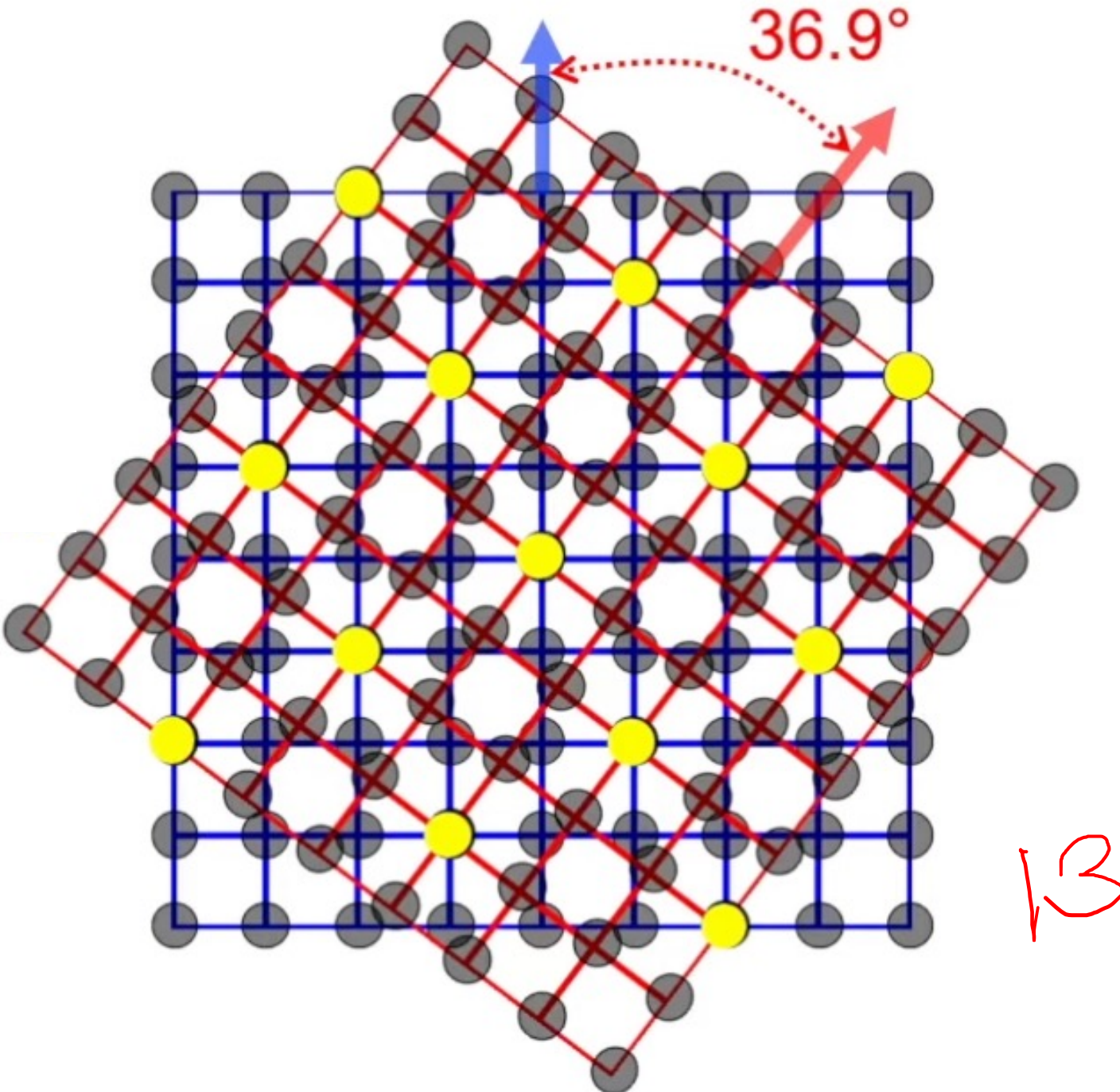
Coincidence site lattice: at certain angles sites in both grains coincide → more stable boundary



Superimposed grains



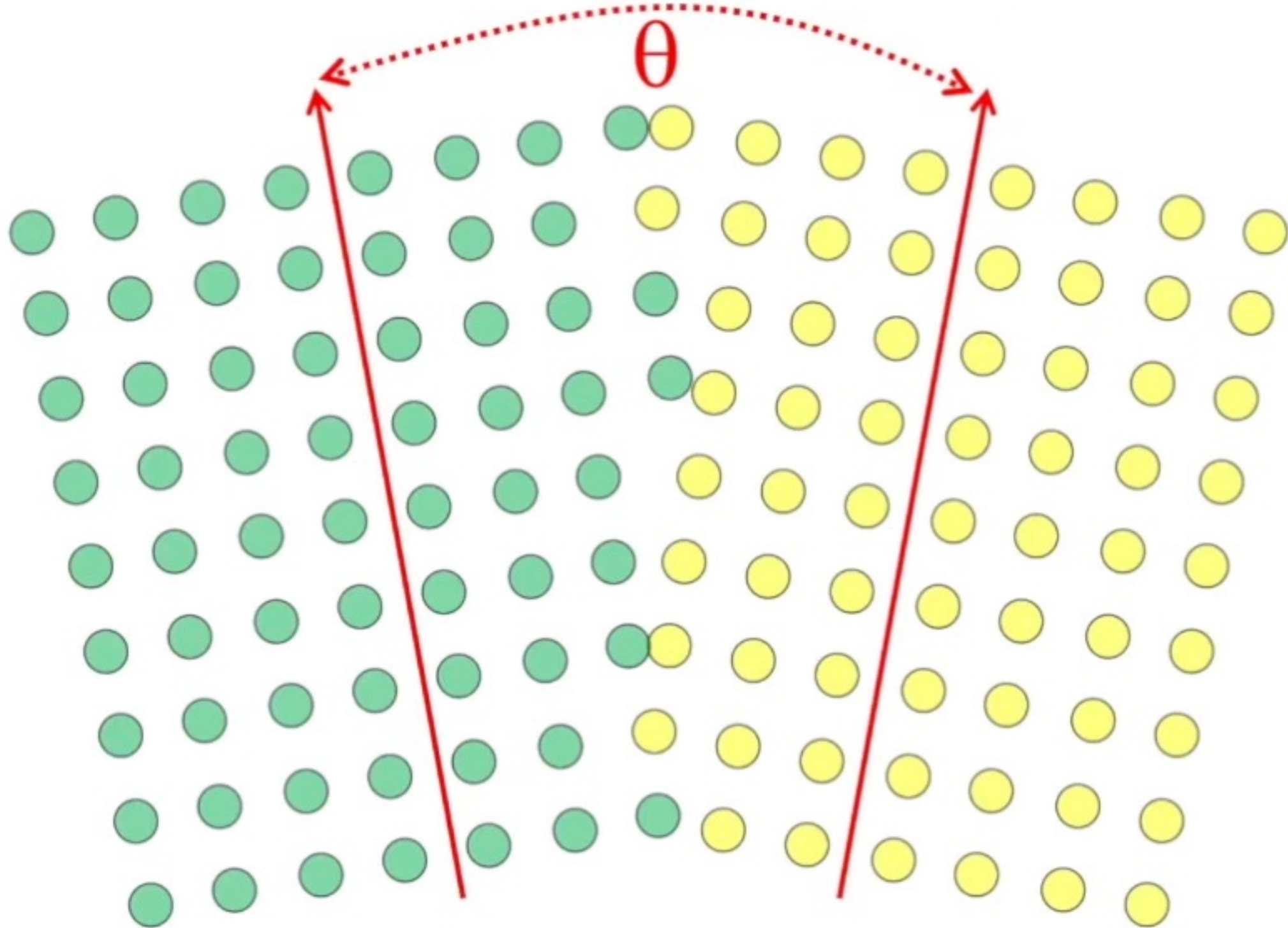
Some atoms in red and blue grains superimpose (yellow points)



Coincident site (super) lattice

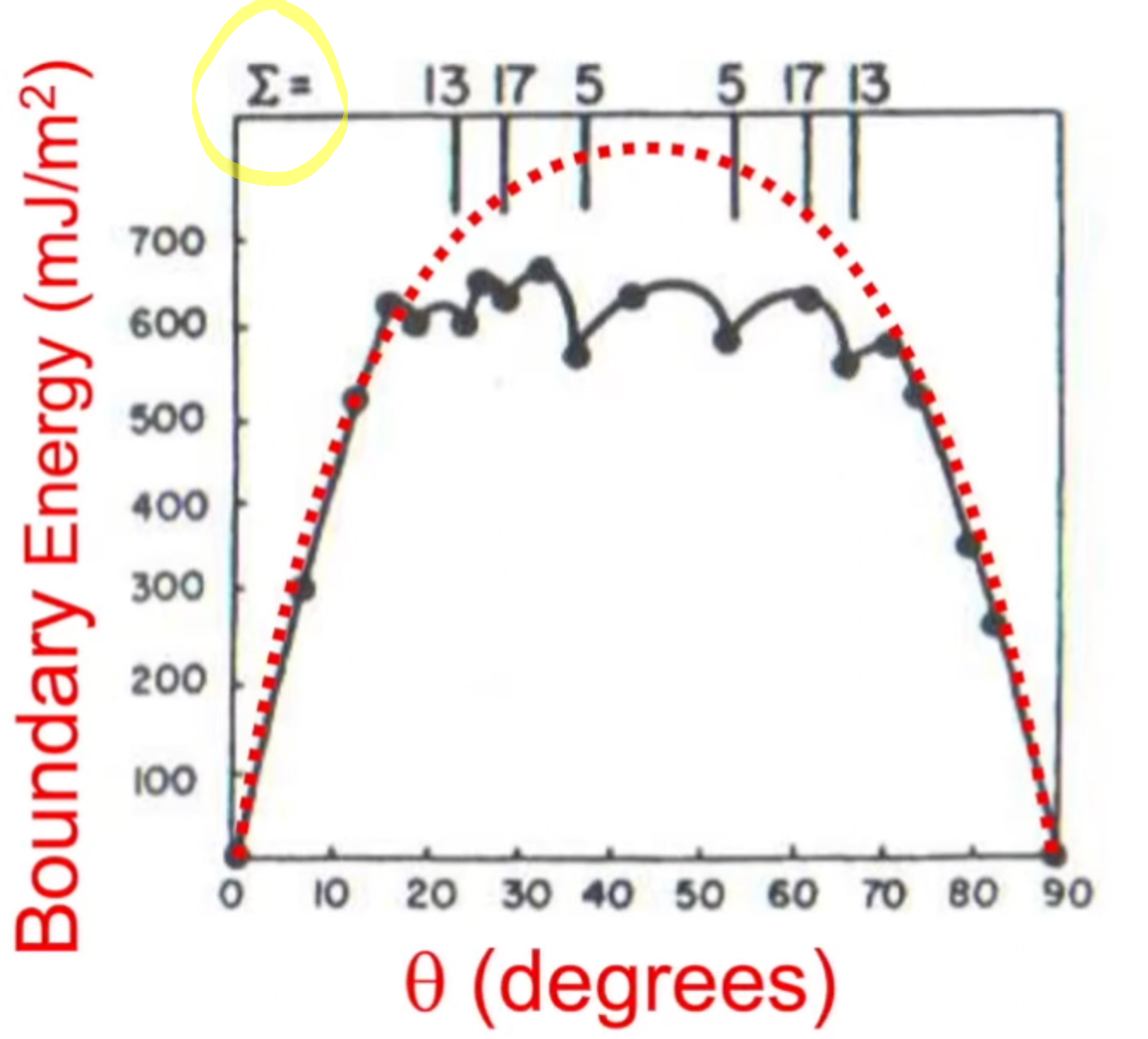
Grain Boundary Energy

Greater misorientation – energy of boundary systematically increases



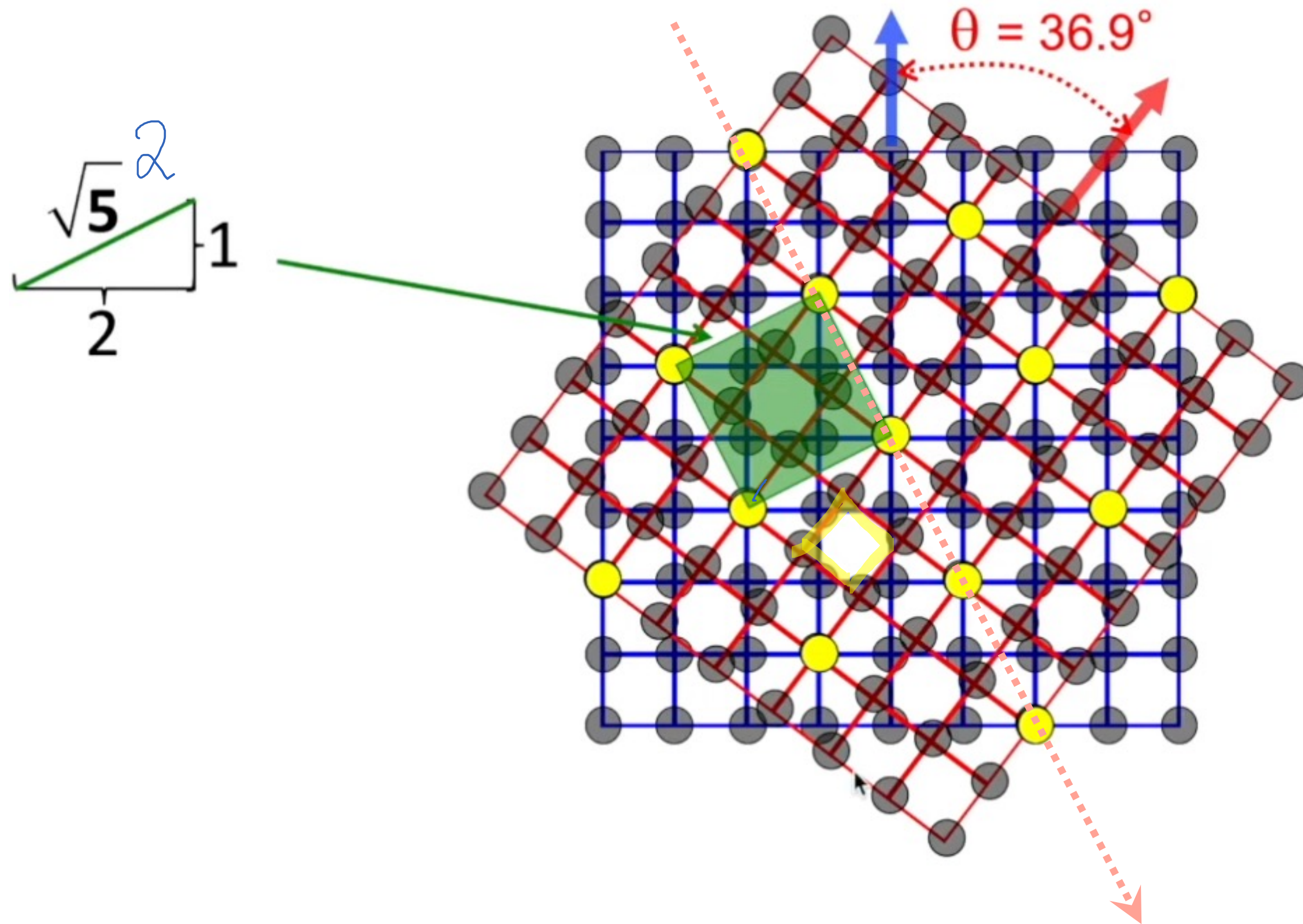
Square lattice or simple cubic lattice

Maximum misorientation at 45° - highest energy?



Lower energies at certain rotation angles

Coincidence Site Lattice Quantification



Quantify the coincidence site lattice using:

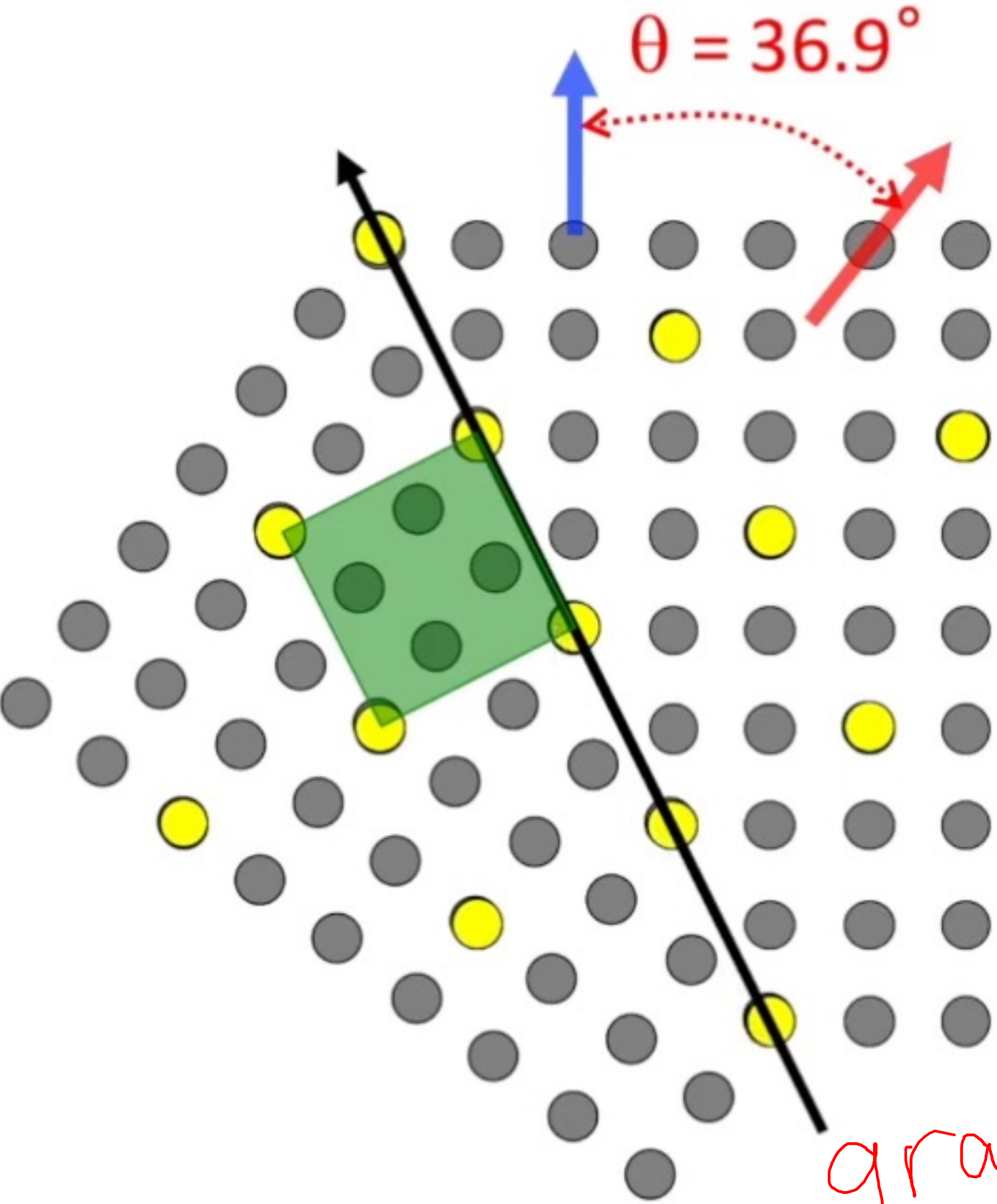
$$\Sigma = \frac{\text{Area Coincidence Site Lattice}}{\text{Area Fundamental Lattice}}$$

$$\Sigma = \frac{\sqrt{5} \times \sqrt{5}}{1 \times 1} = 5$$

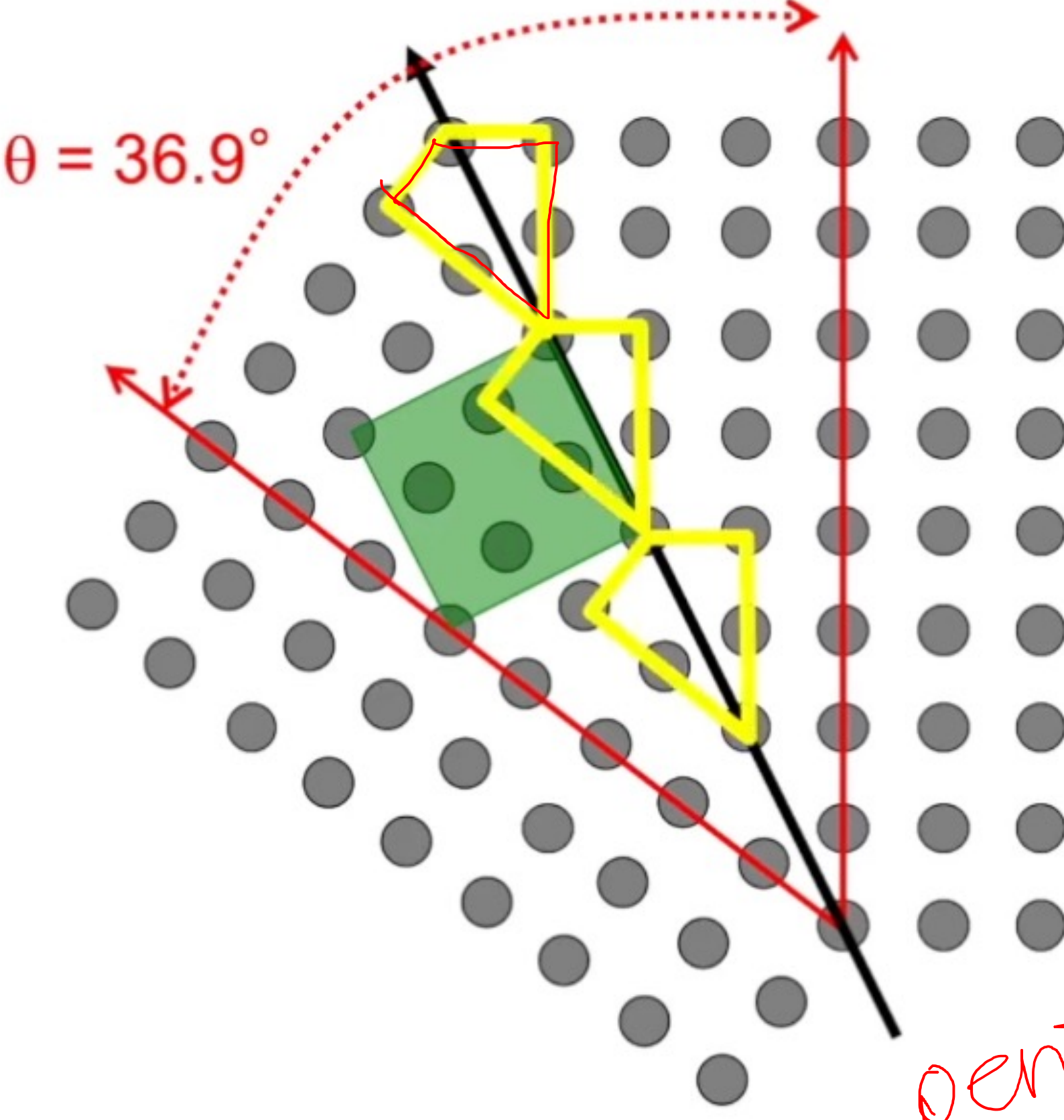
Most stable grain boundary lies along the direction with the **highest density of coincident sites**

Coincidence Site Lattice Quantification

$\Sigma = 5$ grain boundary structure



grain boundary

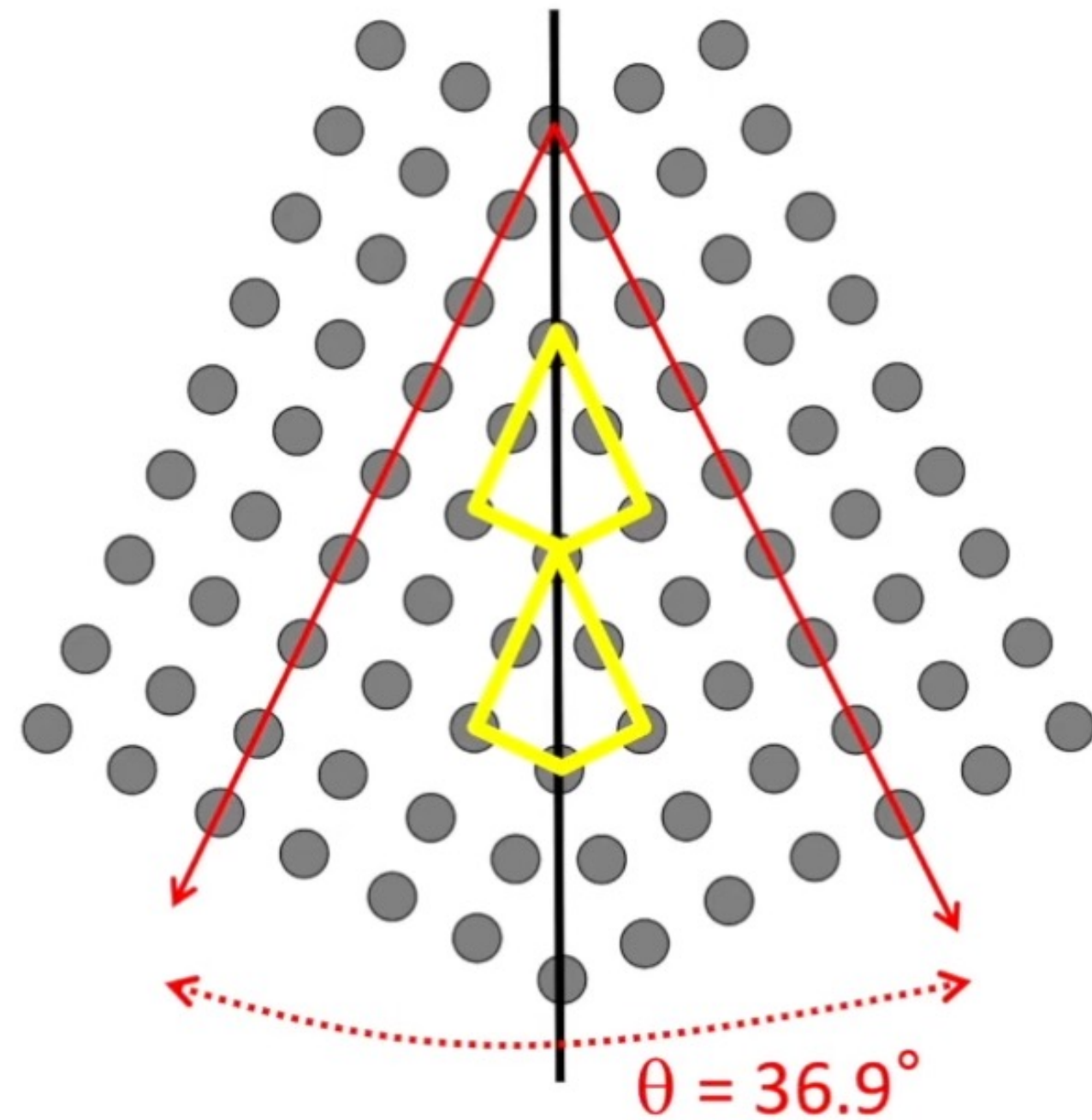


periodicity of atoms

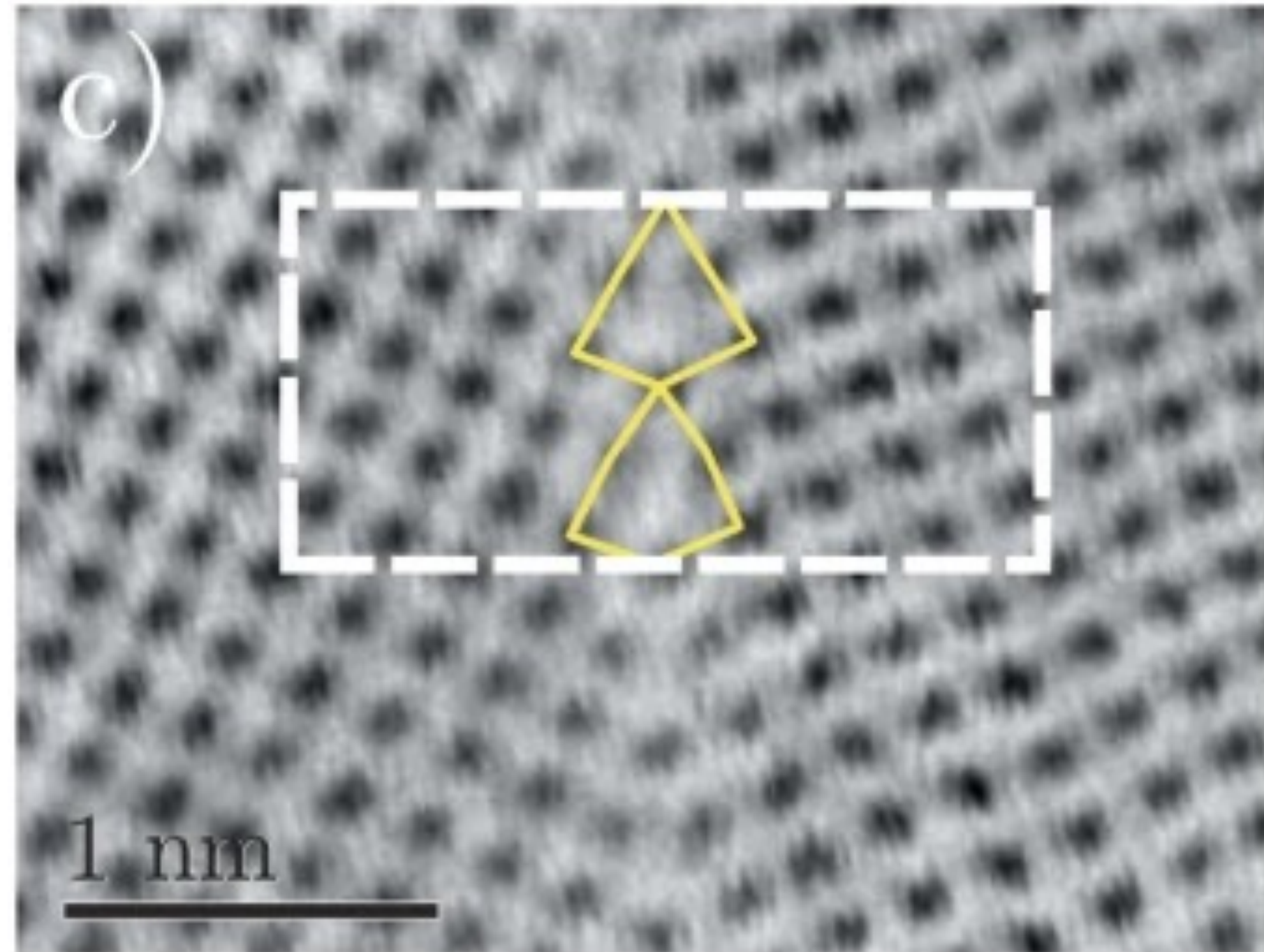
Ordered repeat of atoms at grain boundary

Do Such Lattices Exist In Reality?

$\Sigma = 5$ grain boundary structure



Atomic-scale imaging of MgO films

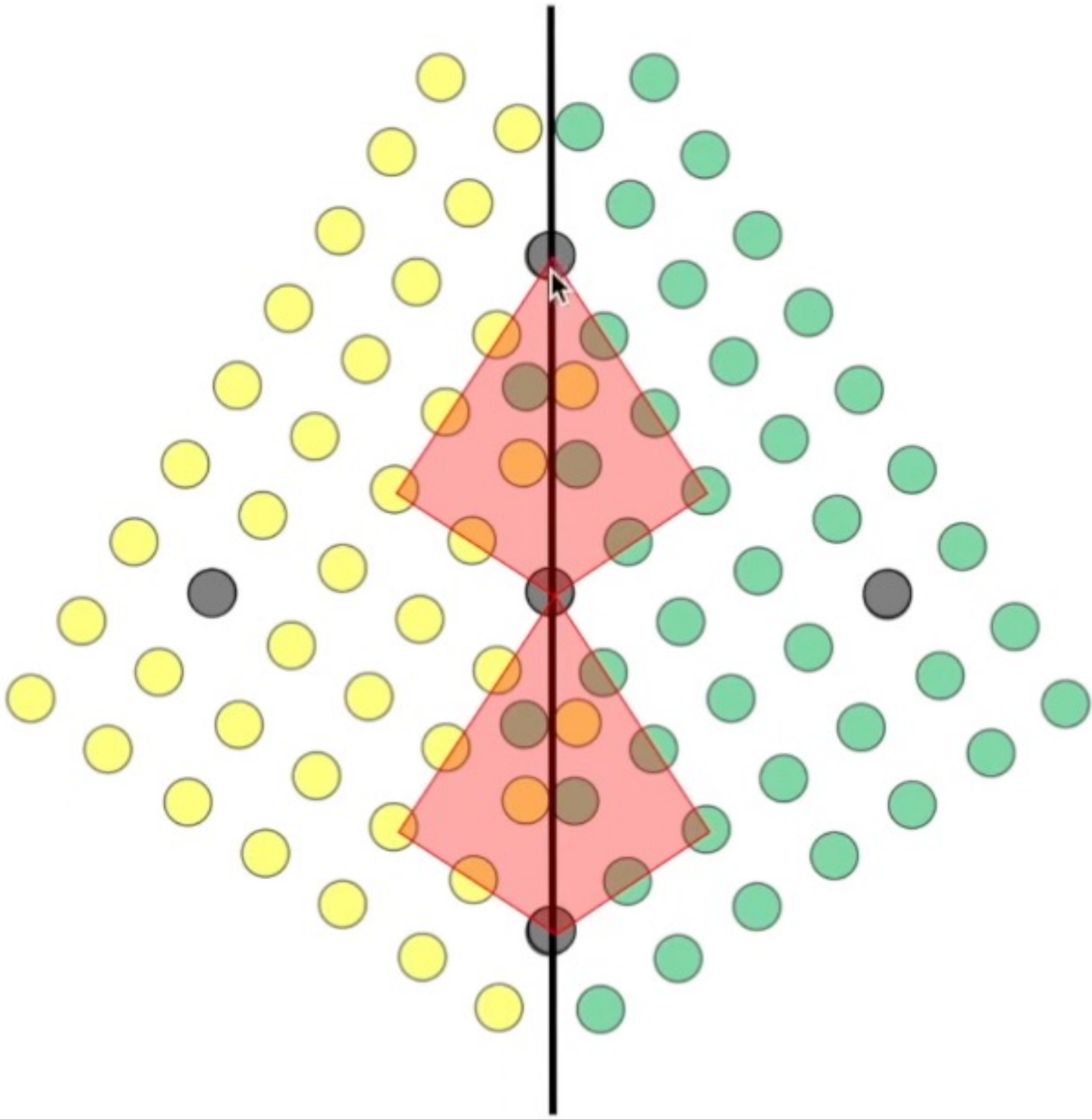
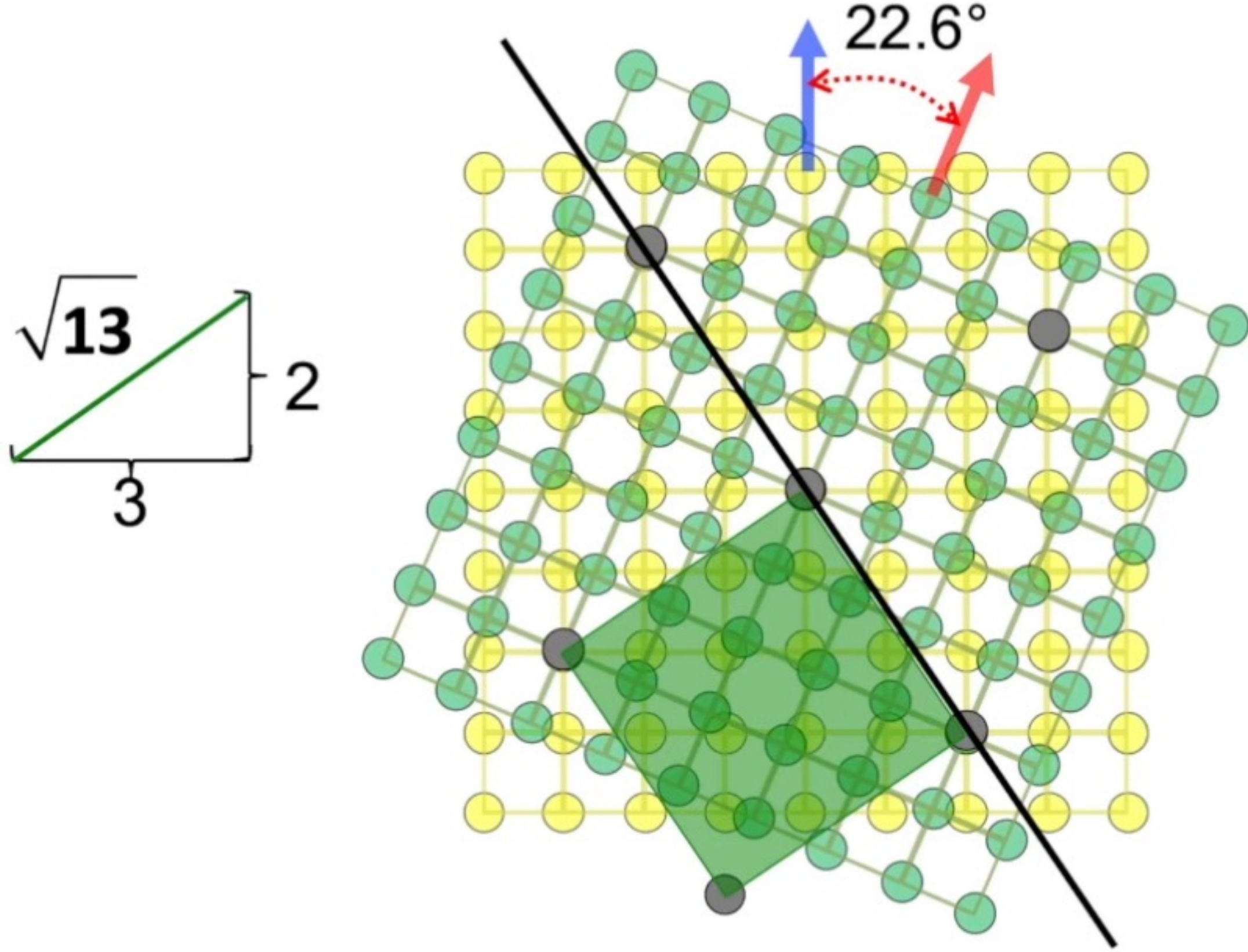


Polycrystalline metal oxides have diverse applications in nanoelectronics

While grain boundary defects are ubiquitous, their structure and electronic properties are poorly understood

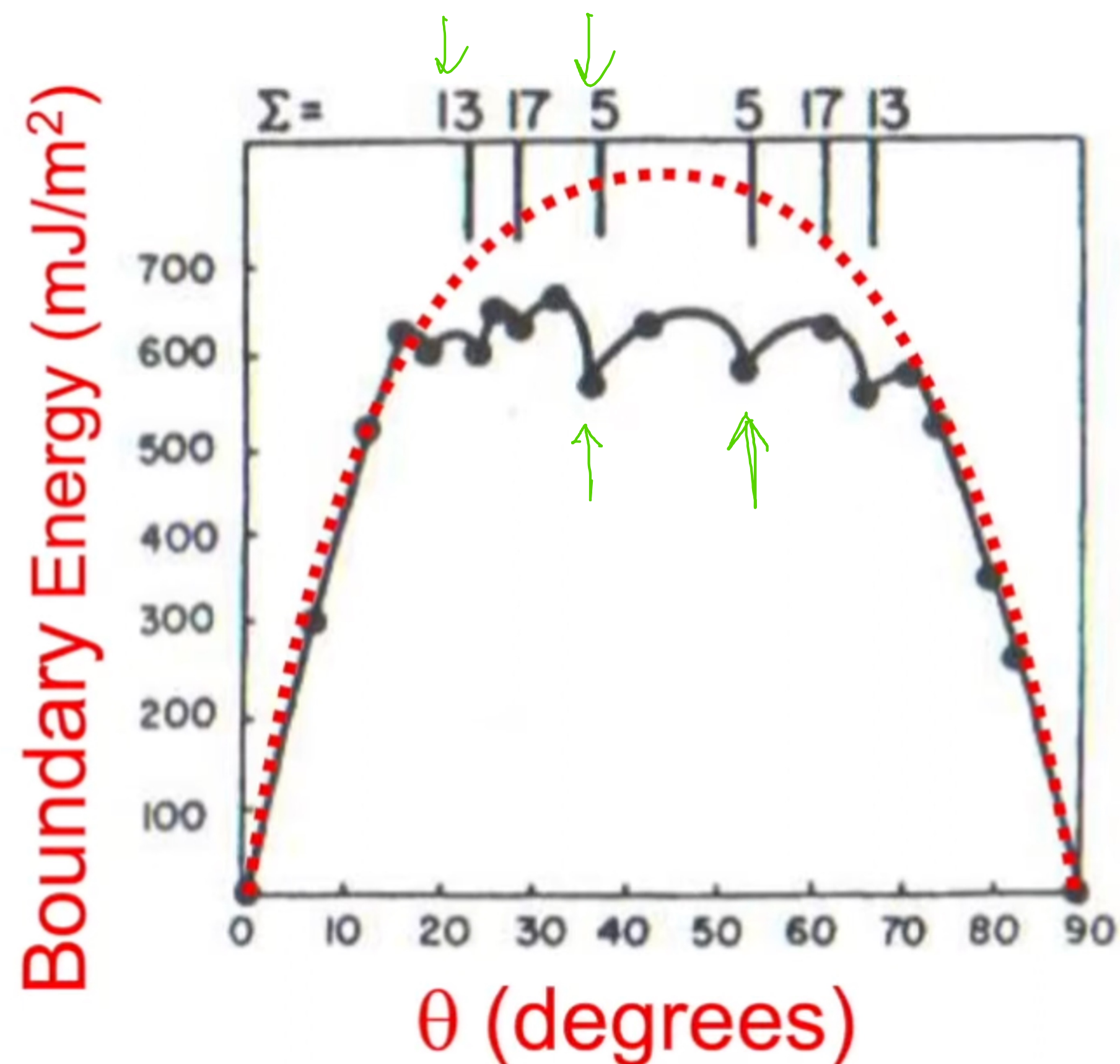
Other Coincidence Site Lattices

$\Sigma = 13$ grain boundary structure



Periodic repeat of atoms at grain boundary

Grain Boundaries are Essentially Organized Defects



Lower energies correspond to angles for forming coincidence site lattices

As Σ increases \rightarrow less sites overlap \rightarrow less stabilization

$\Sigma=1 \rightarrow$ perfect fit of all sites (no rotation)

Nature prefers order even when the structure is imperfect

The **coincidence site lattice** is a way the crystal partially restores order at an interface

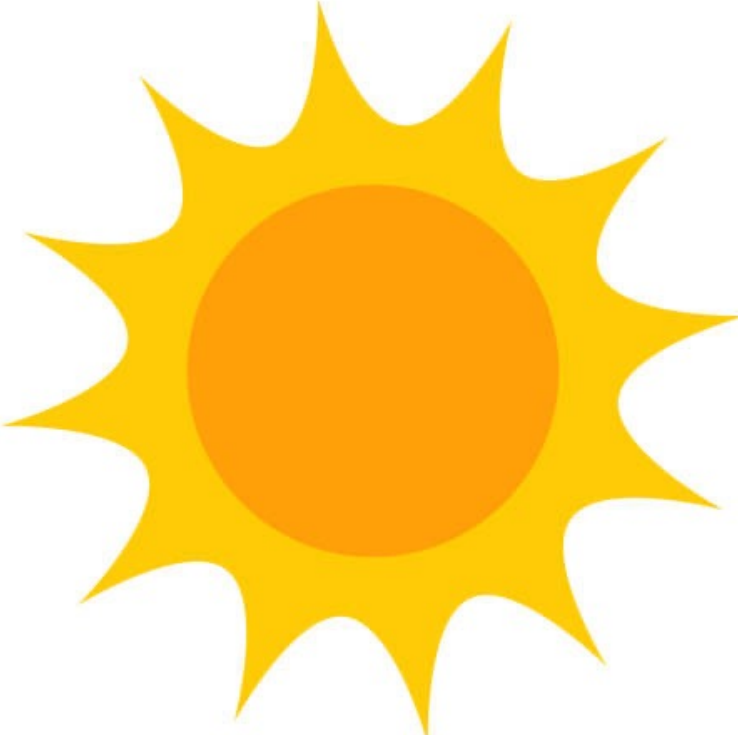
Key Takeaways

- Grain boundaries are 2-D defects between misoriented crystals
- As the angle of misorientation increases, crystal mismatch grows →
higher grain boundary energy
- Coincidence site lattice models determine low-energy orientations
 - Such lattices exist in various polycrystalline materials

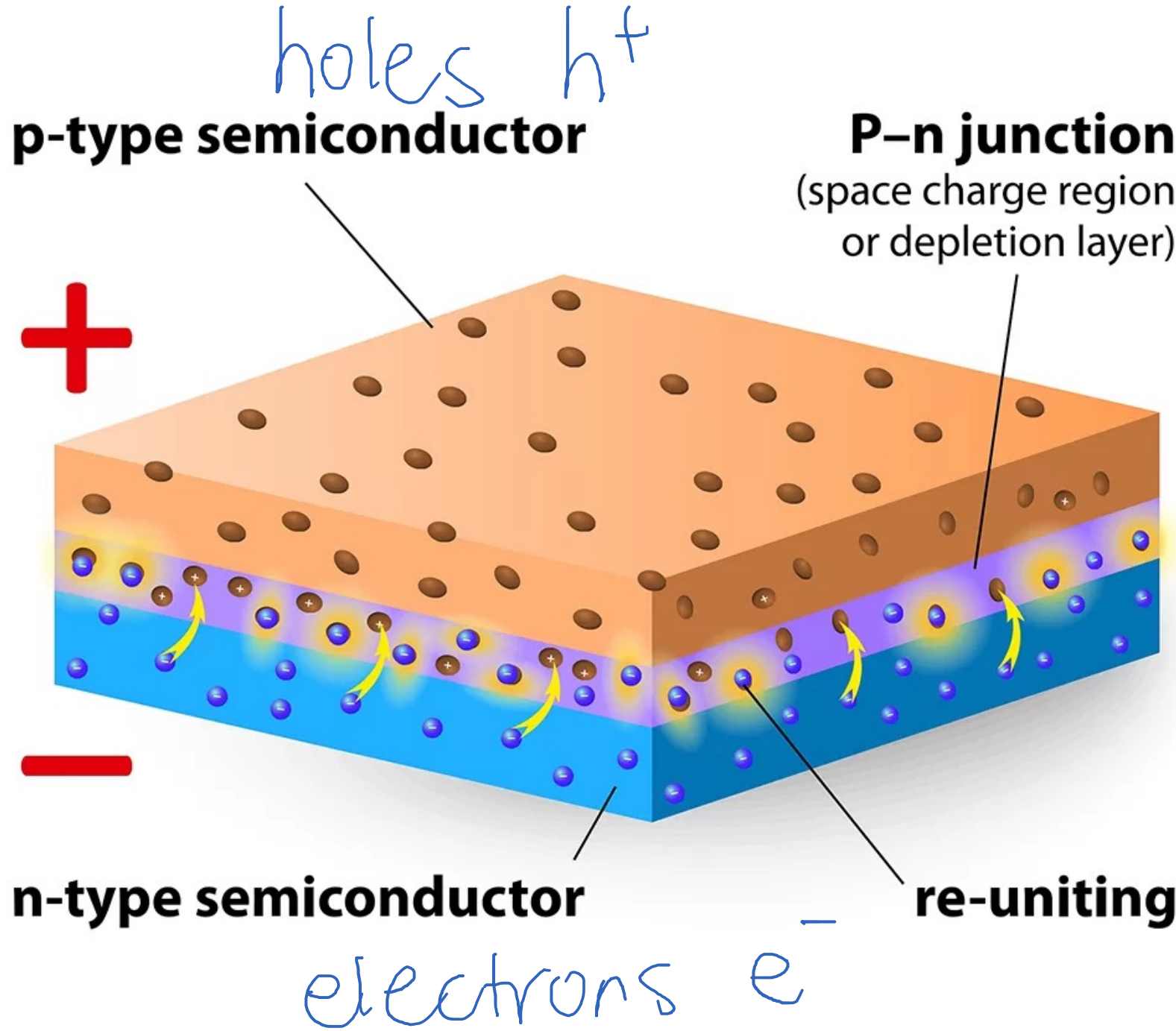
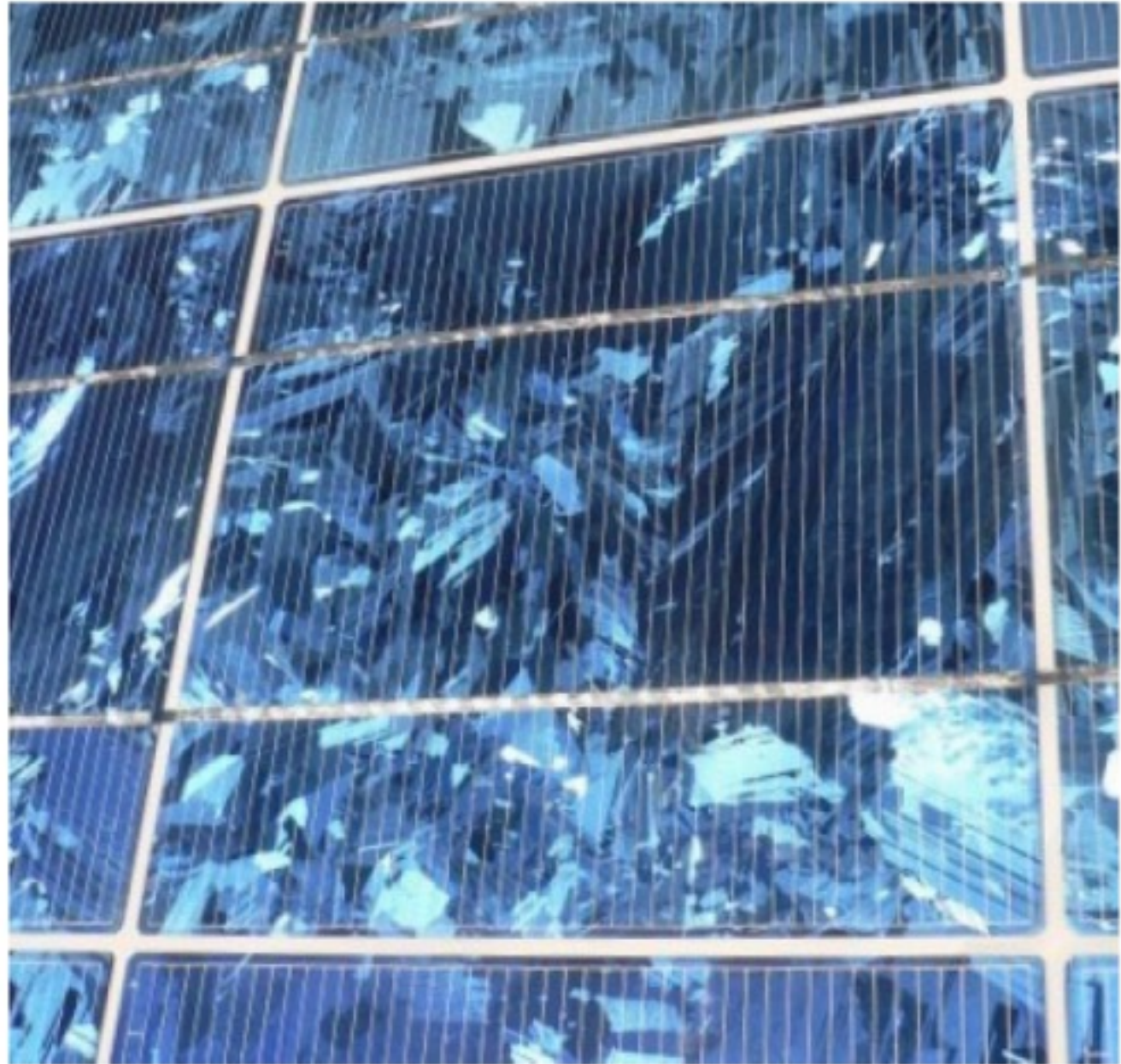
Why do we care about grain boundaries as defects?

Grain Boundaries Affect Electrical Properties

Polycrystalline materials are everywhere, and their grain boundaries strongly affect electronic properties (e.g. efficiency in solar cells)



Polycrystalline silicon solar cell



Grain boundaries act as “roadblocks” to the movement of charge carriers (electrons and holes) and trap or scatter these charges

Polycrystalline silicon solar cells are cheaper to make but less efficient than single-crystal silicon

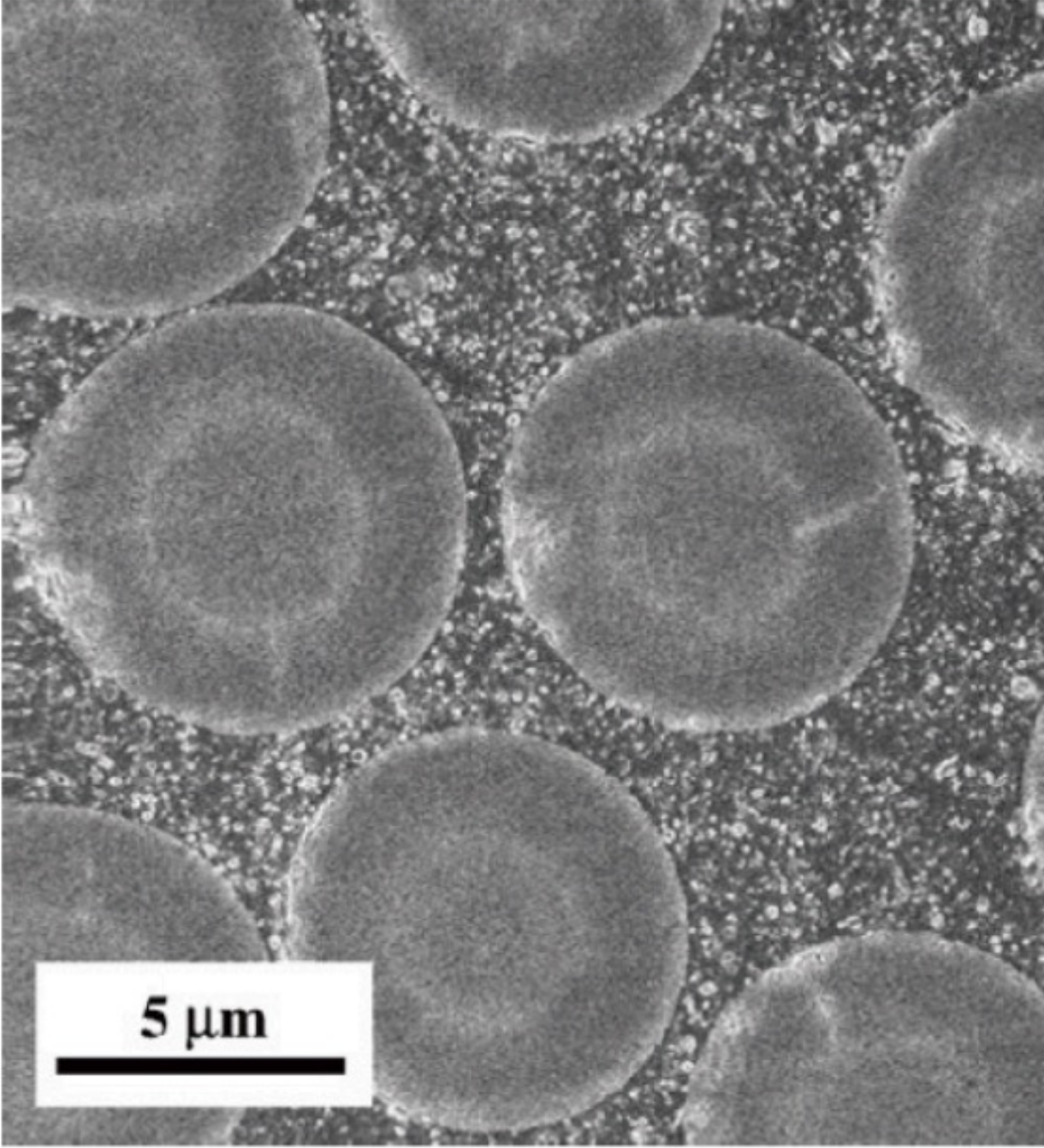
Grain Boundary Engineering: Tune Mechanical/Electrical Properties

Optical microscopy of metal alloy microstructure



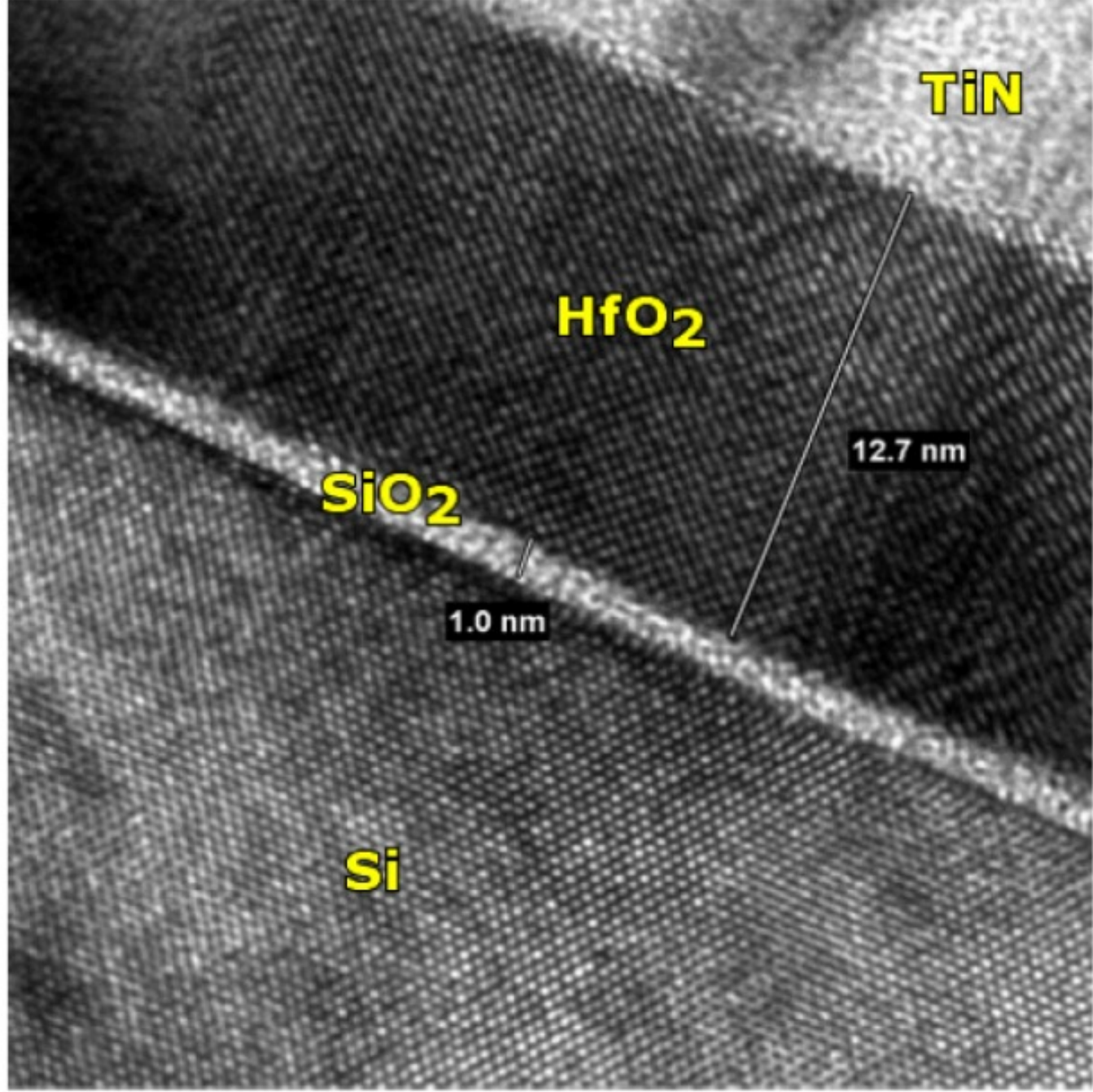
Grain size/shape influence ductility (mechanical)

Scanning electron microscopy inclusions in matrix



Inclusions block fractures/movement

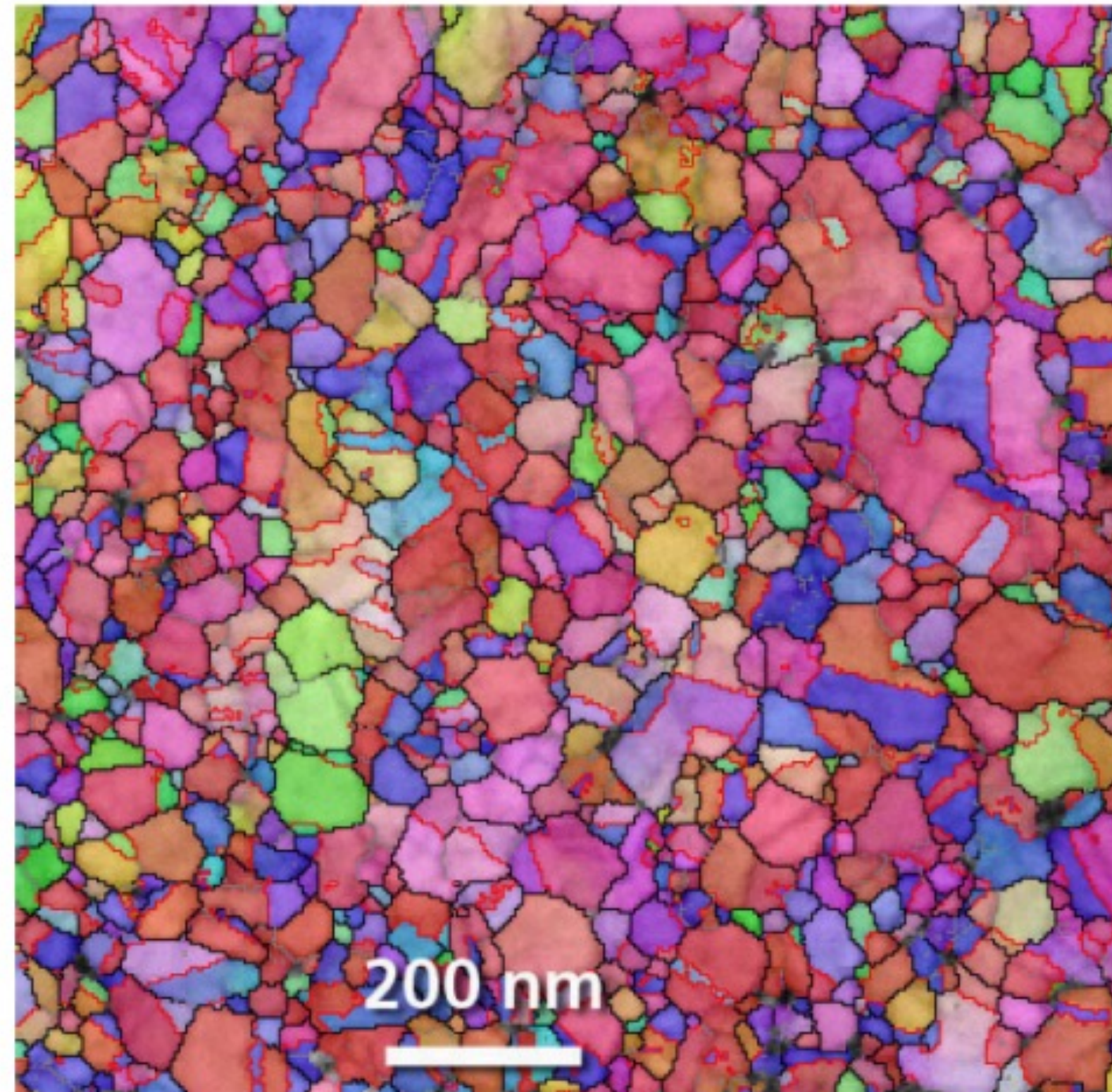
Transmission electron microscopy cross-section



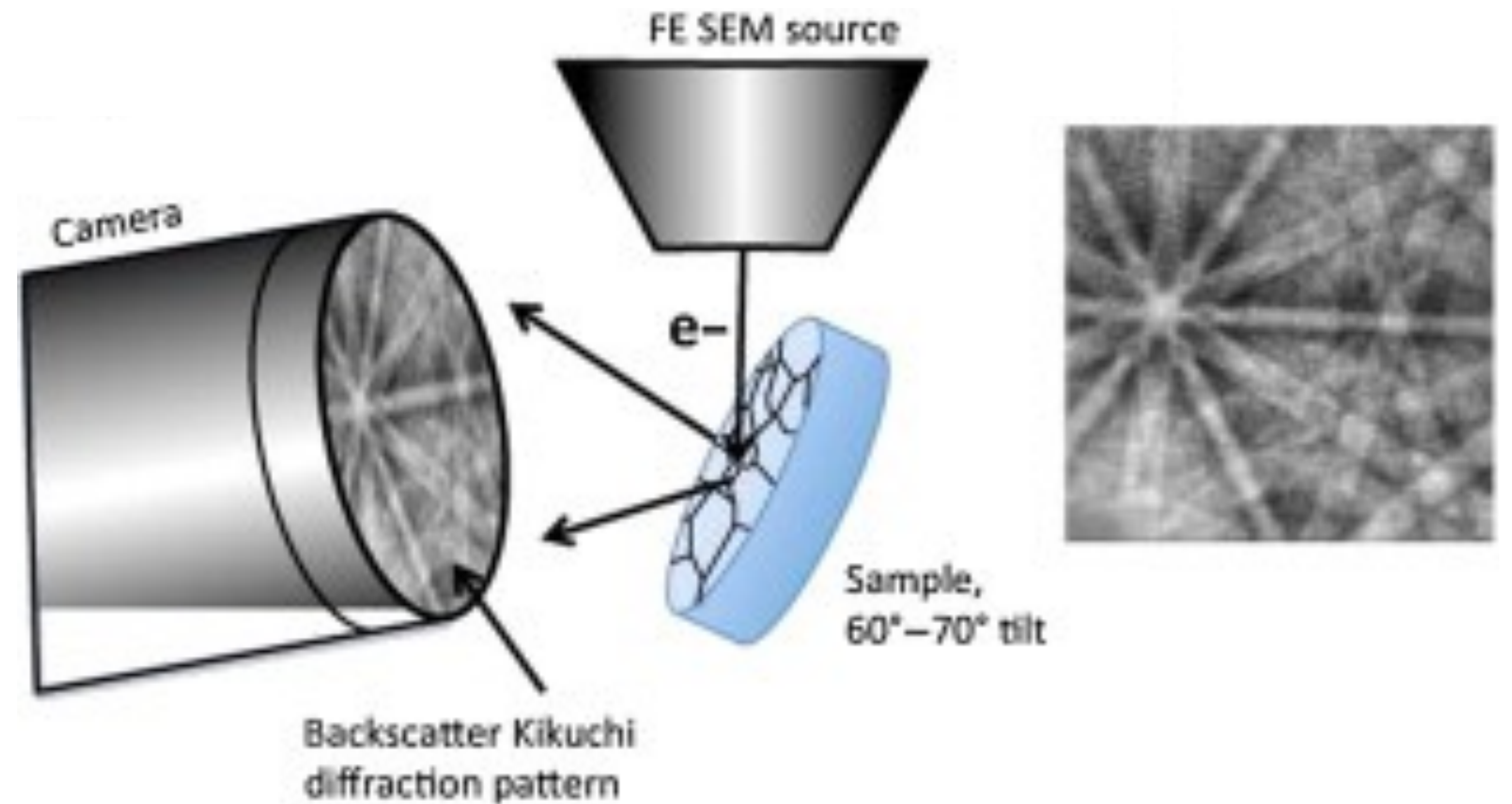
Sharpness of boundaries control electronic properties in semiconductors

Electrical performance

Characterizing Polycrystalline Grain Boundaries



Electron Backscatter Diffraction (EBDS)



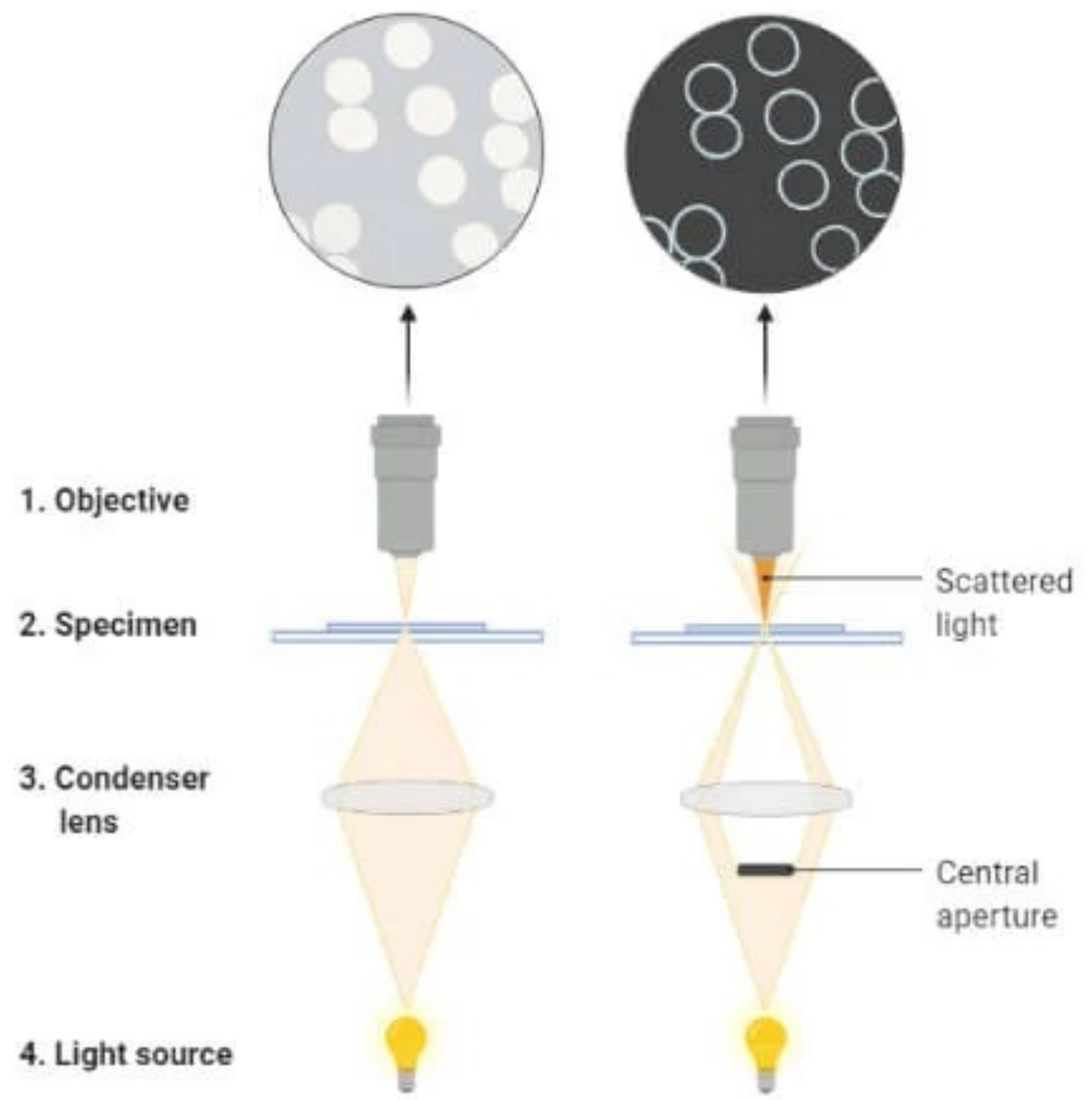
Inkson | Materials Characterization using NDE Methods | 2016

Electron Microscopy to Visualize Real Surfaces and Materials

Light Microscopy

Brightfield

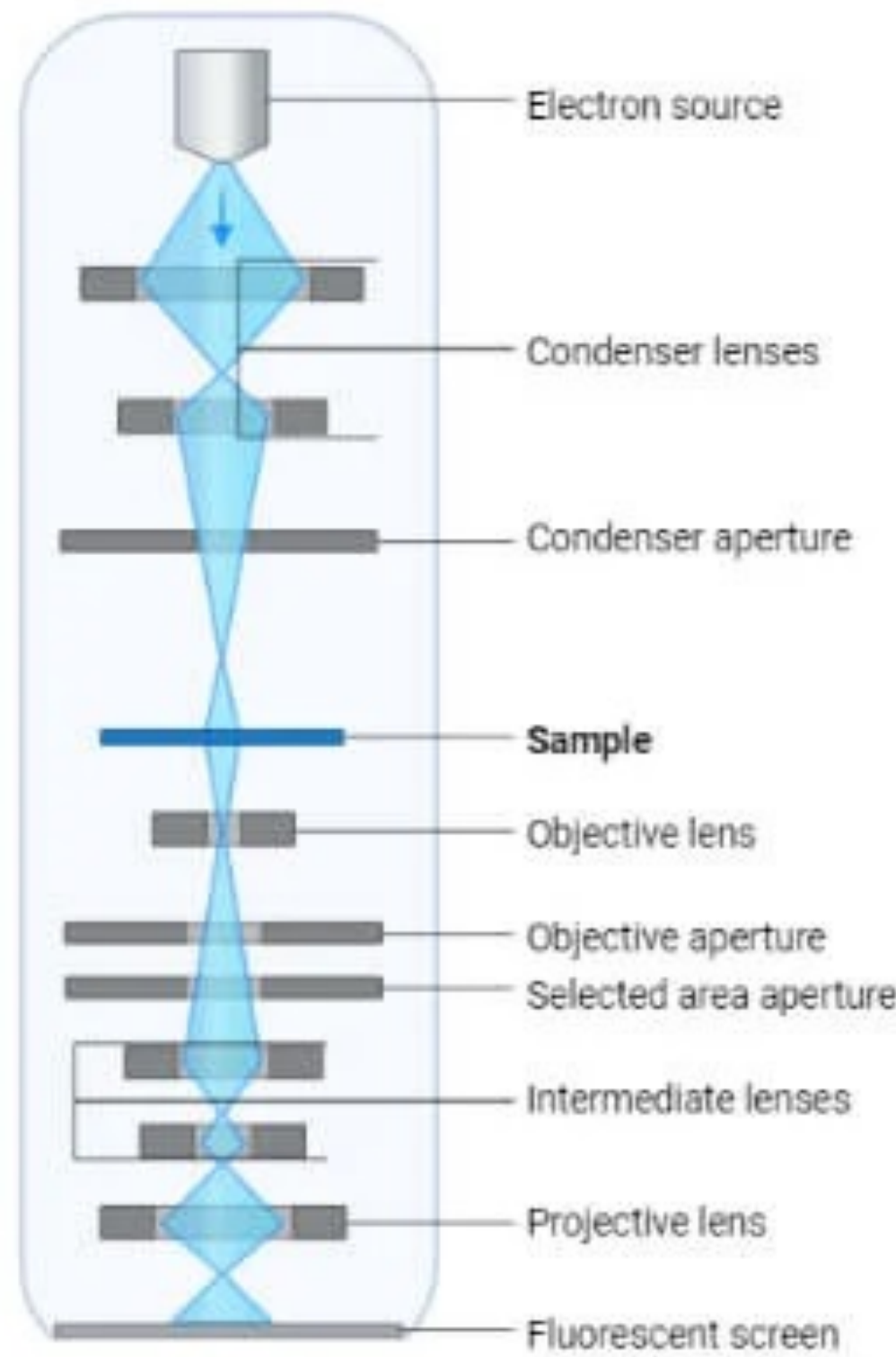
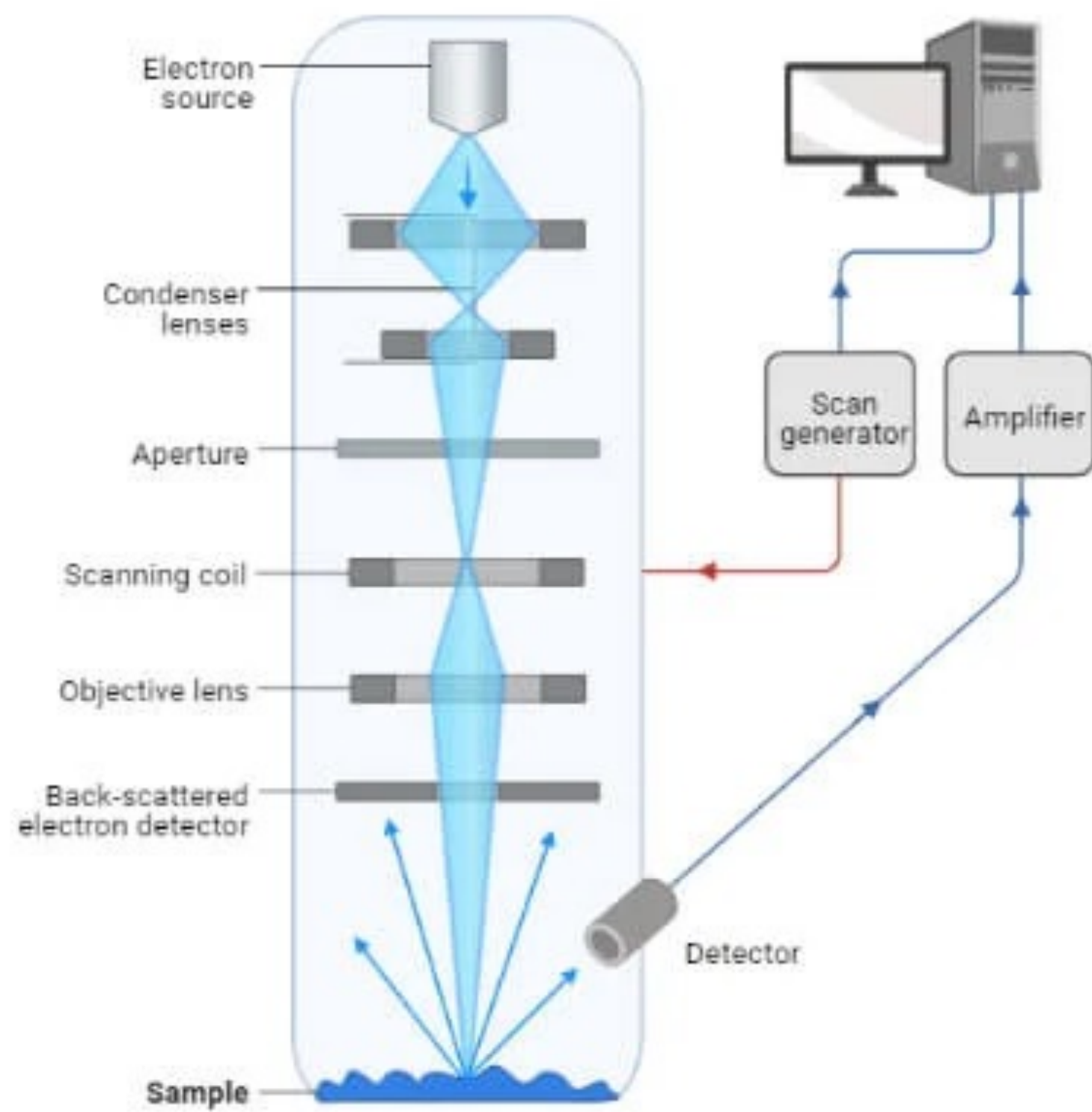
Darkfield



Electron Microscopy

Scanning Electron Microscopy (SEM)

Transmission Electron Microscopy (TEM)



Electron Microscopy to Visualize Real Surfaces and Materials

Light Microscopy

Electron Microscopy

Illumination source

Light (400-700 nm)

Beam of electrons

Principle

Image formed by absorption of light waves

Image formed by scattering/transmission of electrons

Vacuum

Not used under vacuum

High vacuum

Thickness of specimen

5 μm or thicker

Ultra-thin, $<0.1 \mu\text{m}$

Magnification power

Low magnification
(up to 1500x)

High magnification
(up to 1,000,000x)

Complexity

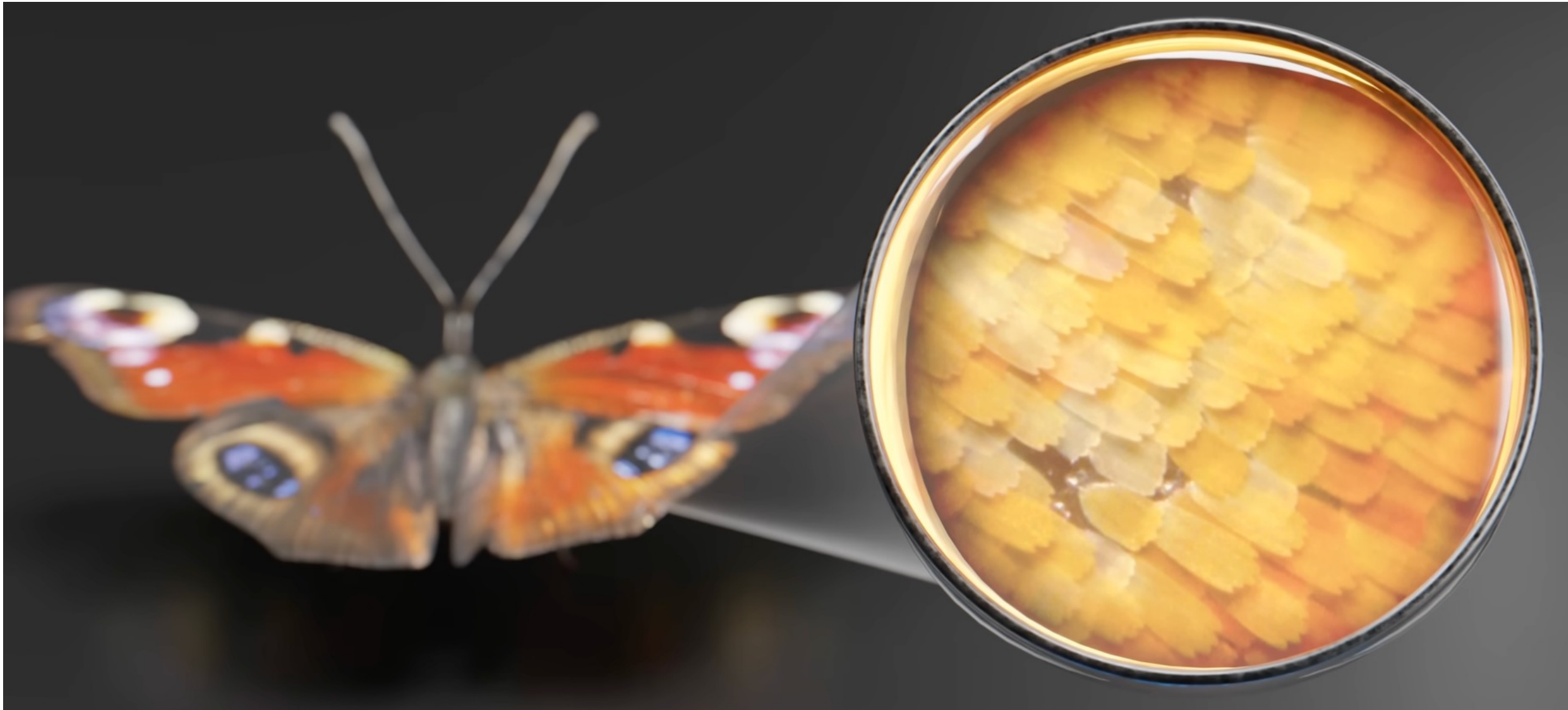
Less complex

Complex



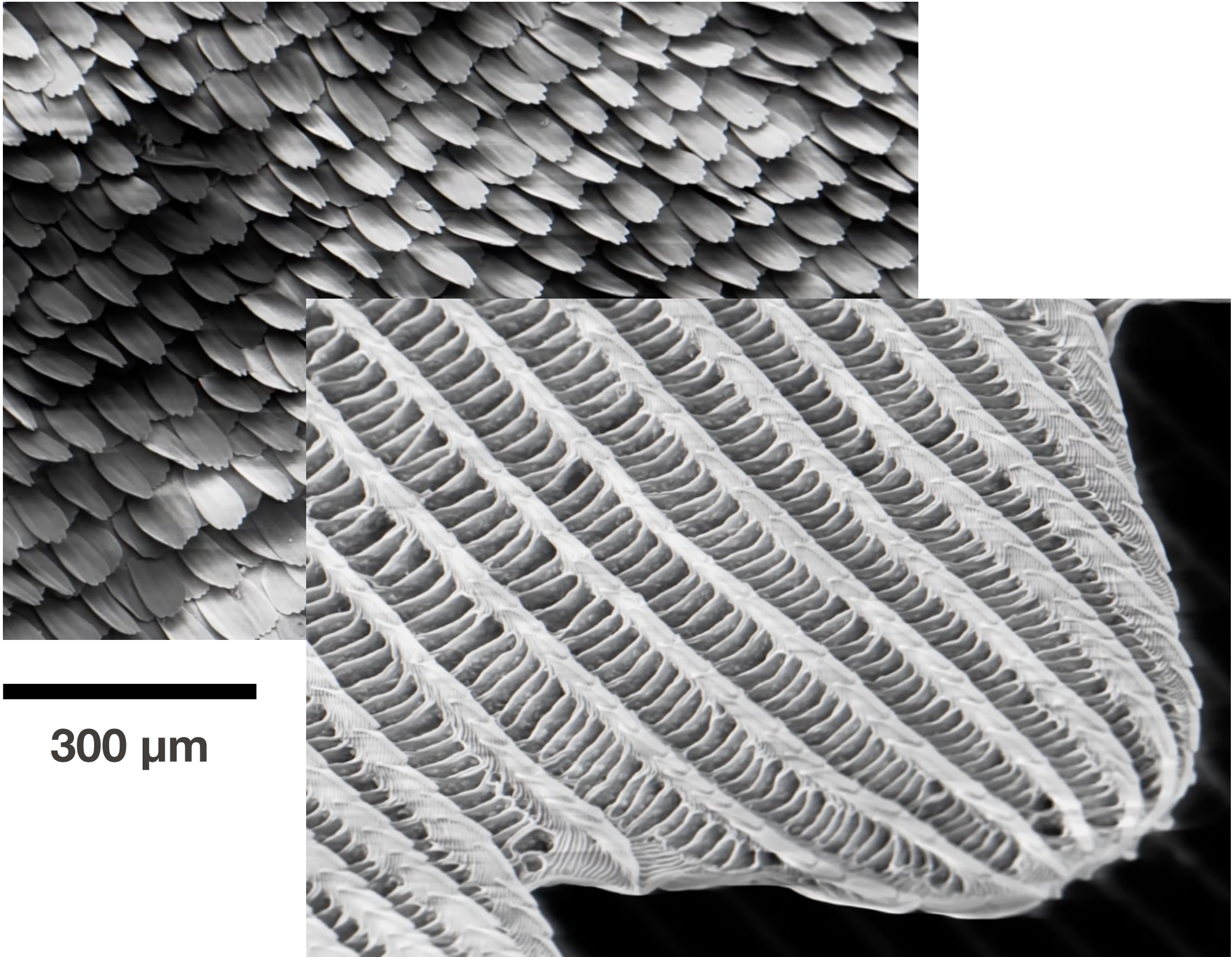
Electron Microscopy to Visualize Real Surfaces and Materials

Light Microscopy



Peacock butterfly

Electron Microscopy

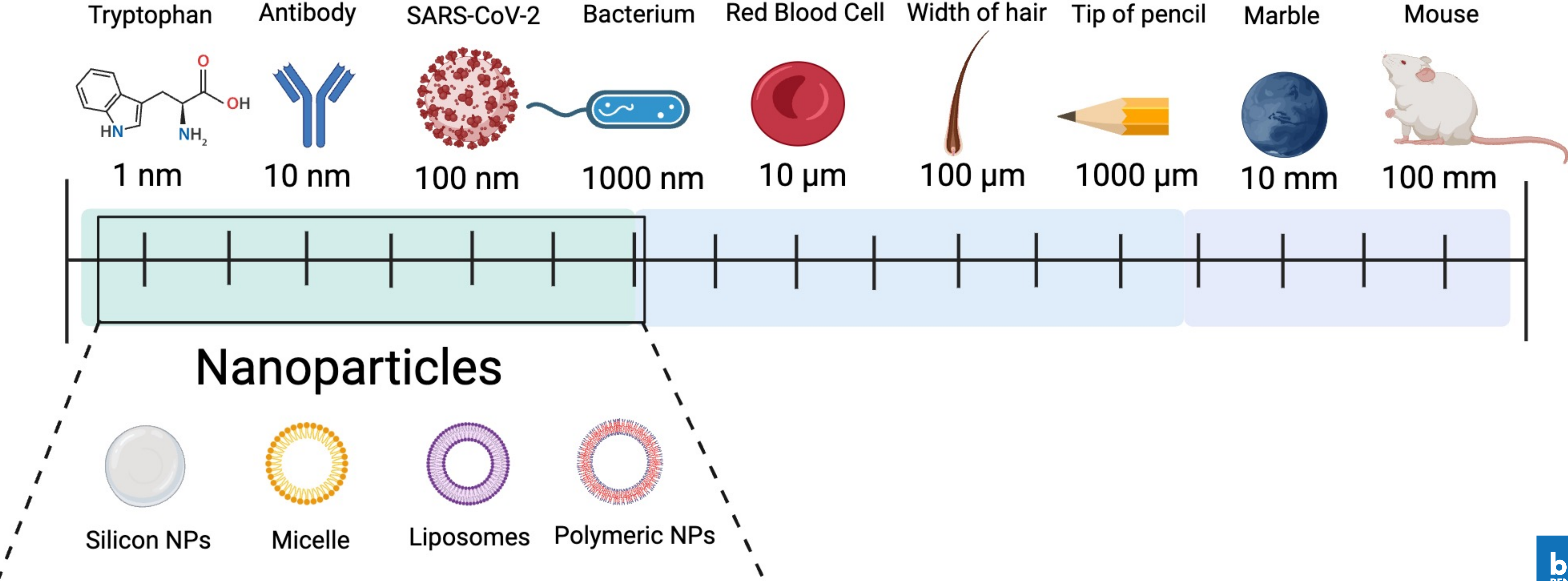


300 µm

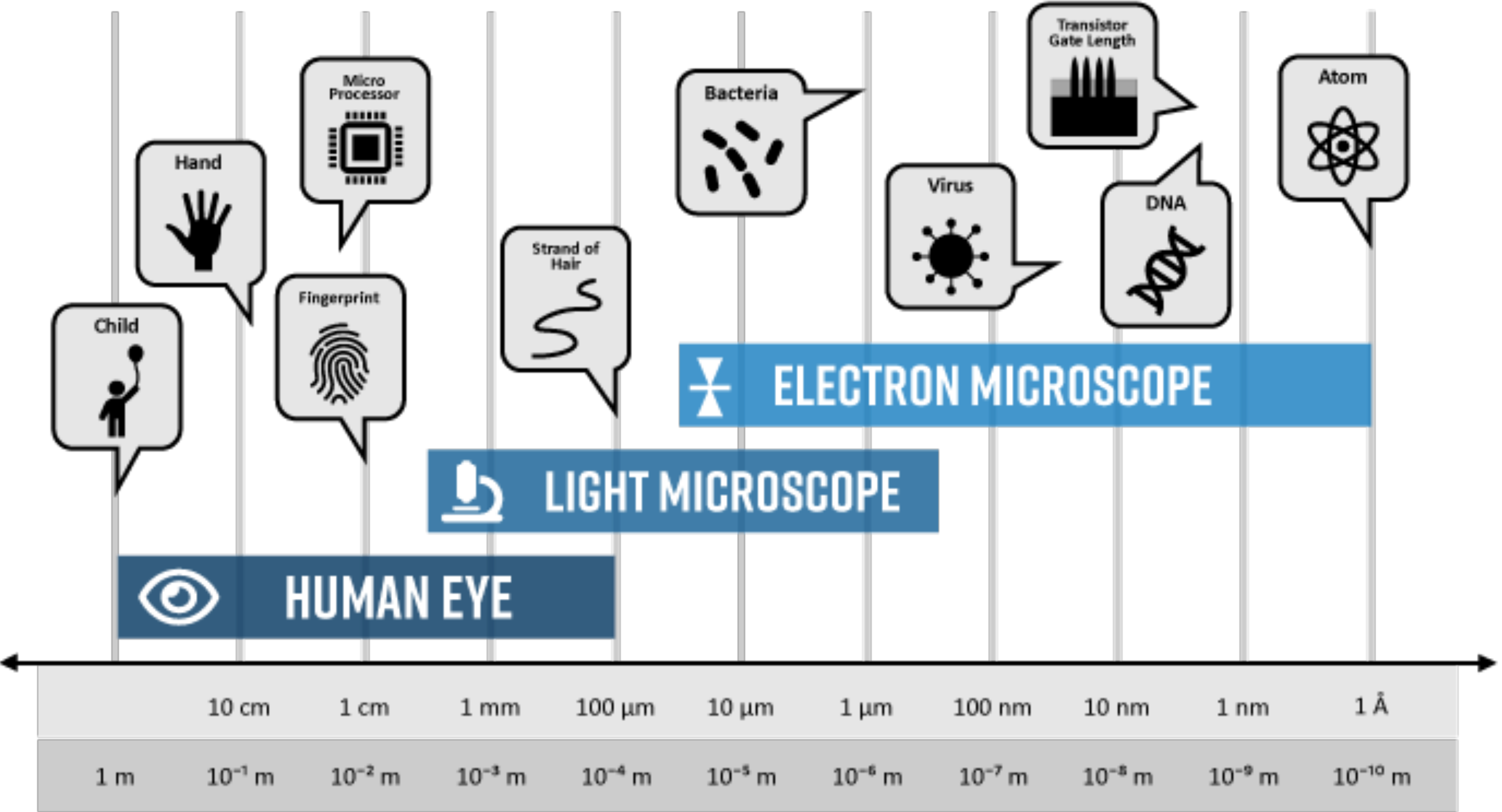
5 µm

Visualizing at the Nanoscale

Nanoscience: Study of objects and systems in which at least one dimension is 1-100 nm



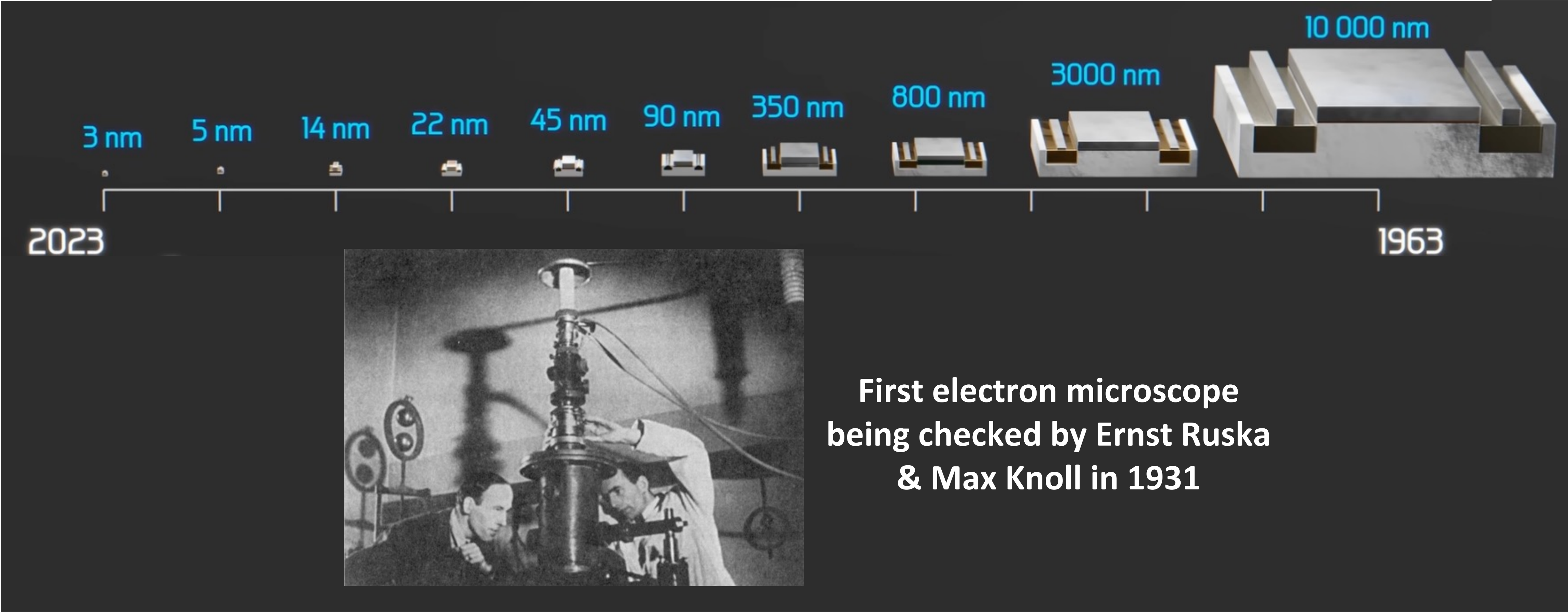
Length Scales Accessible with Different Microscopes



Electron Microscopy to Visualize Real Surfaces and Materials

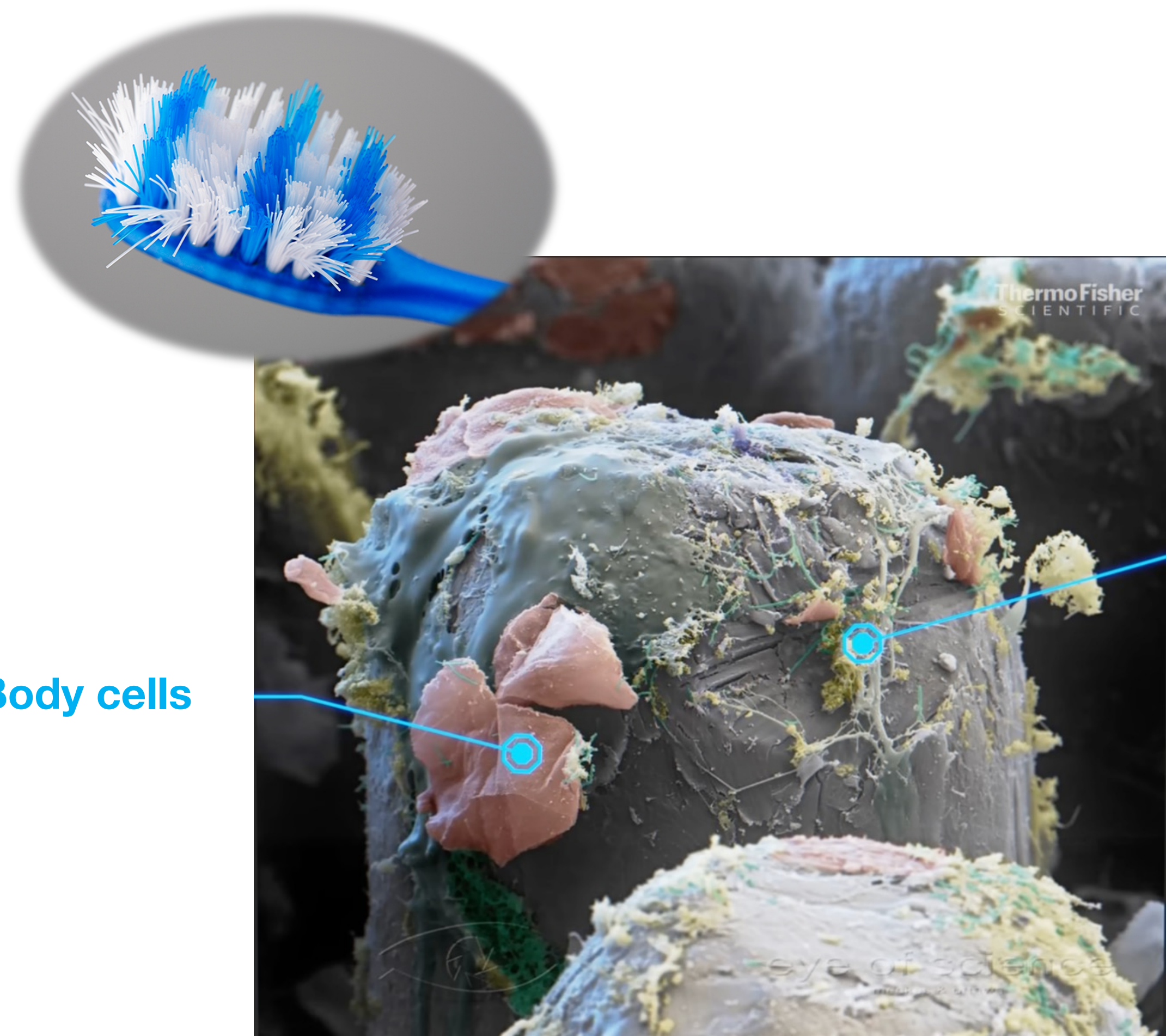
Over six decades of development to the instruments we have today

Goal to develop smaller and smaller transistors – semiconductor devices that are the fundamental building blocks of modern electronics



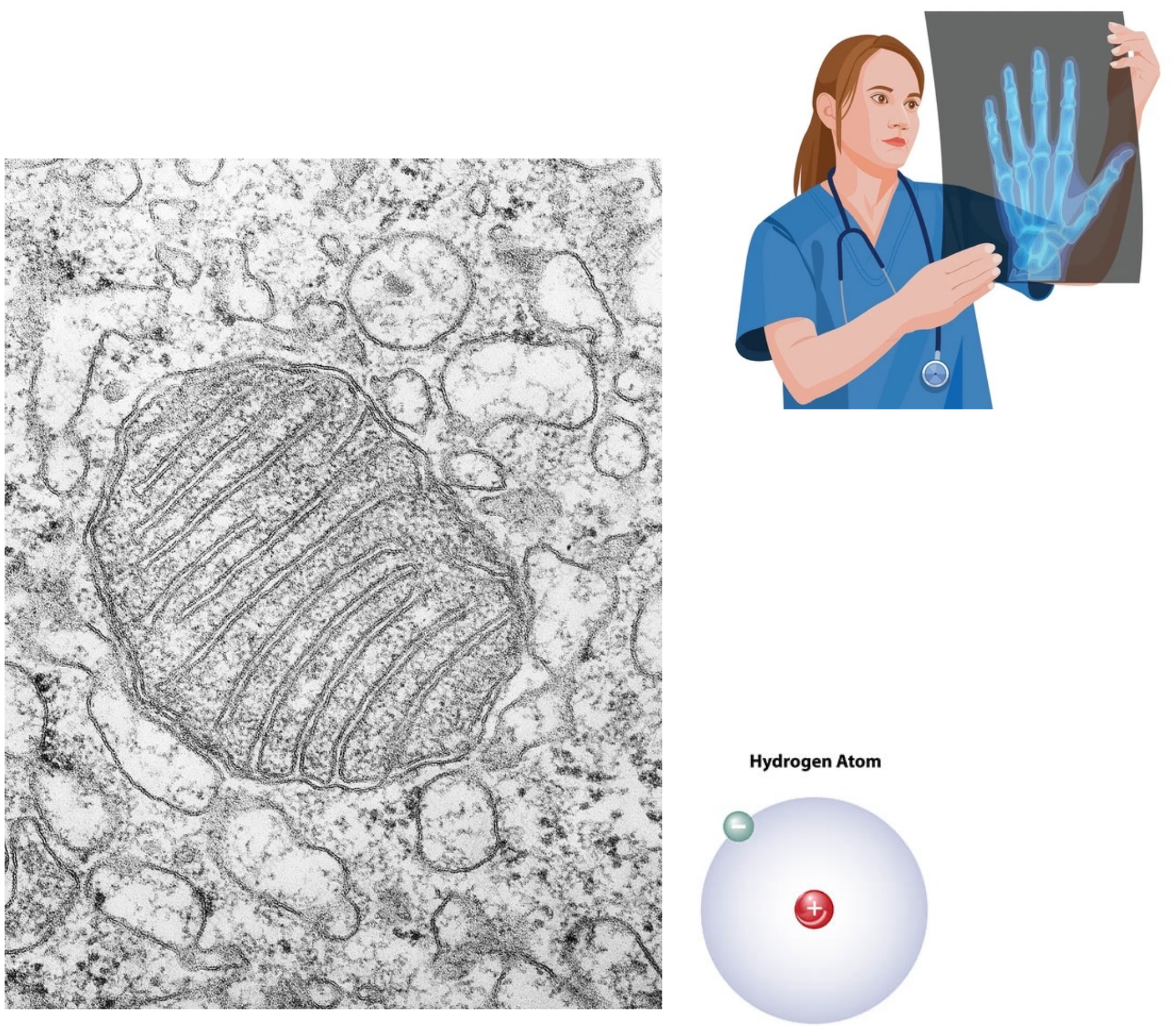
Electron Microscopy Techniques

Scanning Electron Microscopy (SEM)



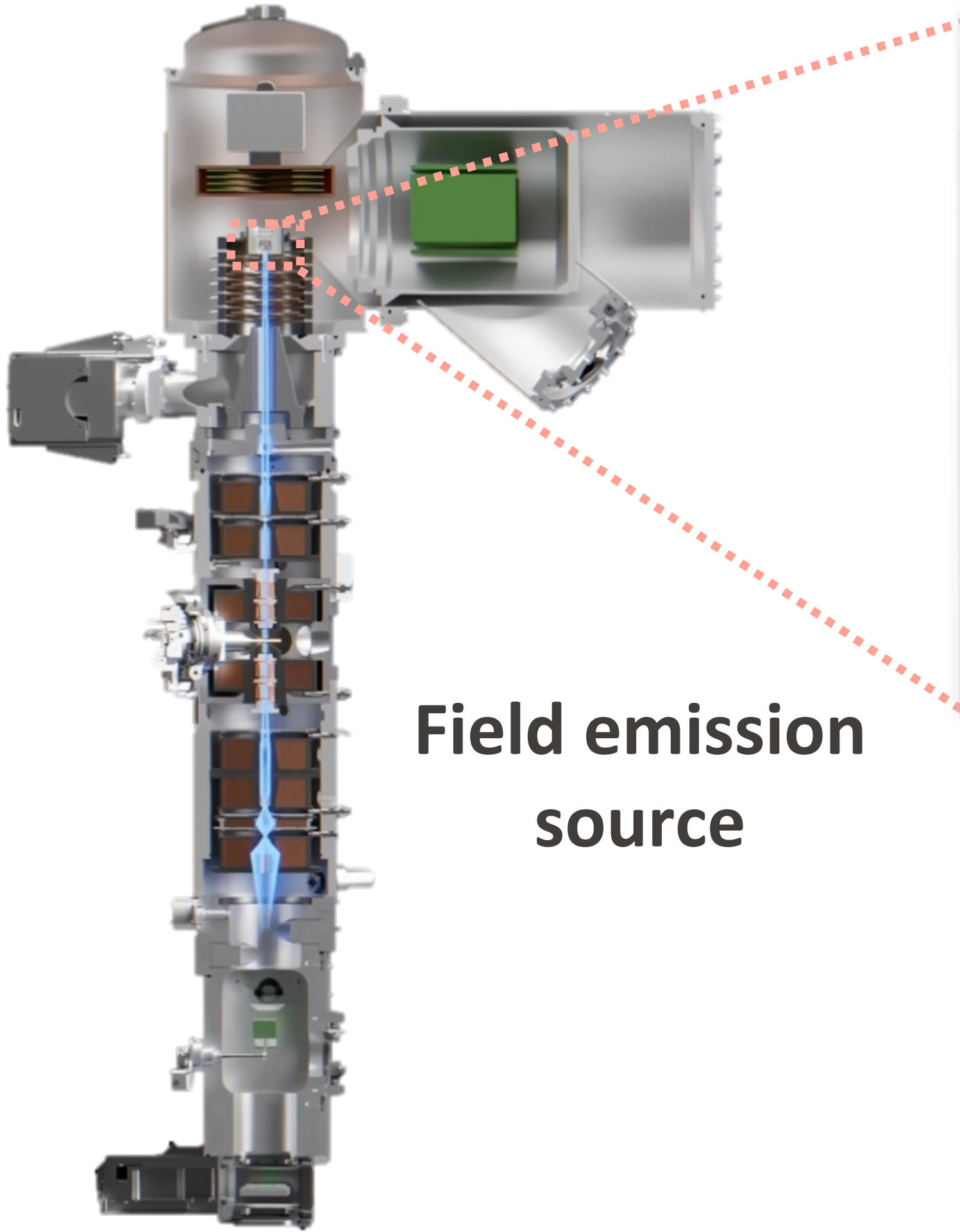
Max resolution: 1 nm

Transmission Electron Microscopy (TEM)

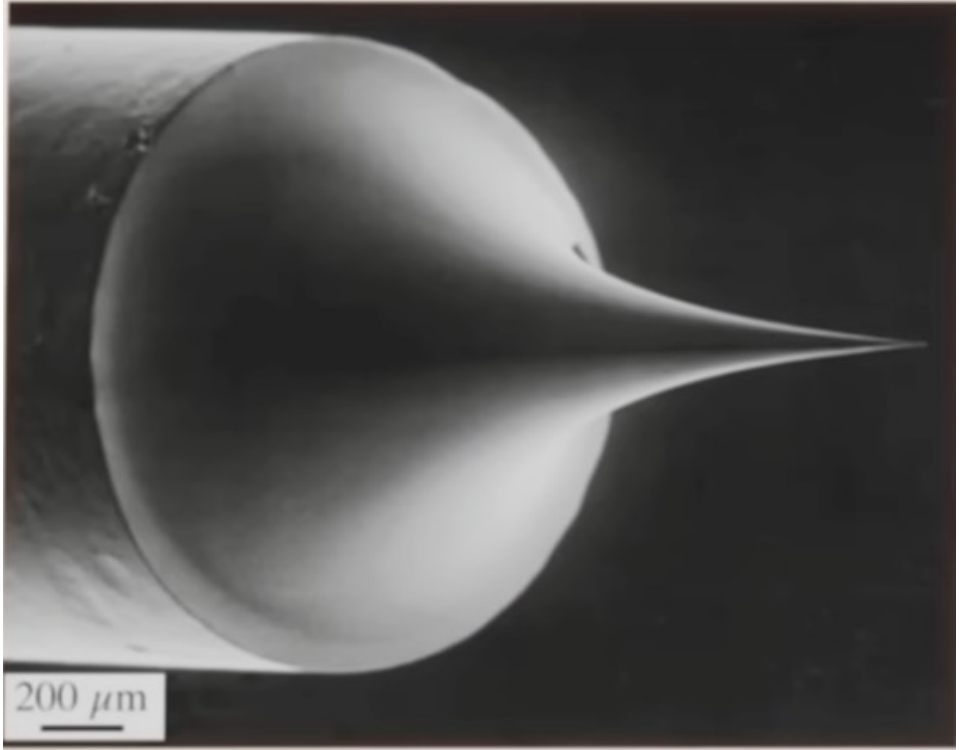


Max resolution: 50 pm

Transmission Electron Microscopy – Electron Generation



Field emission source



Few nanometers wide



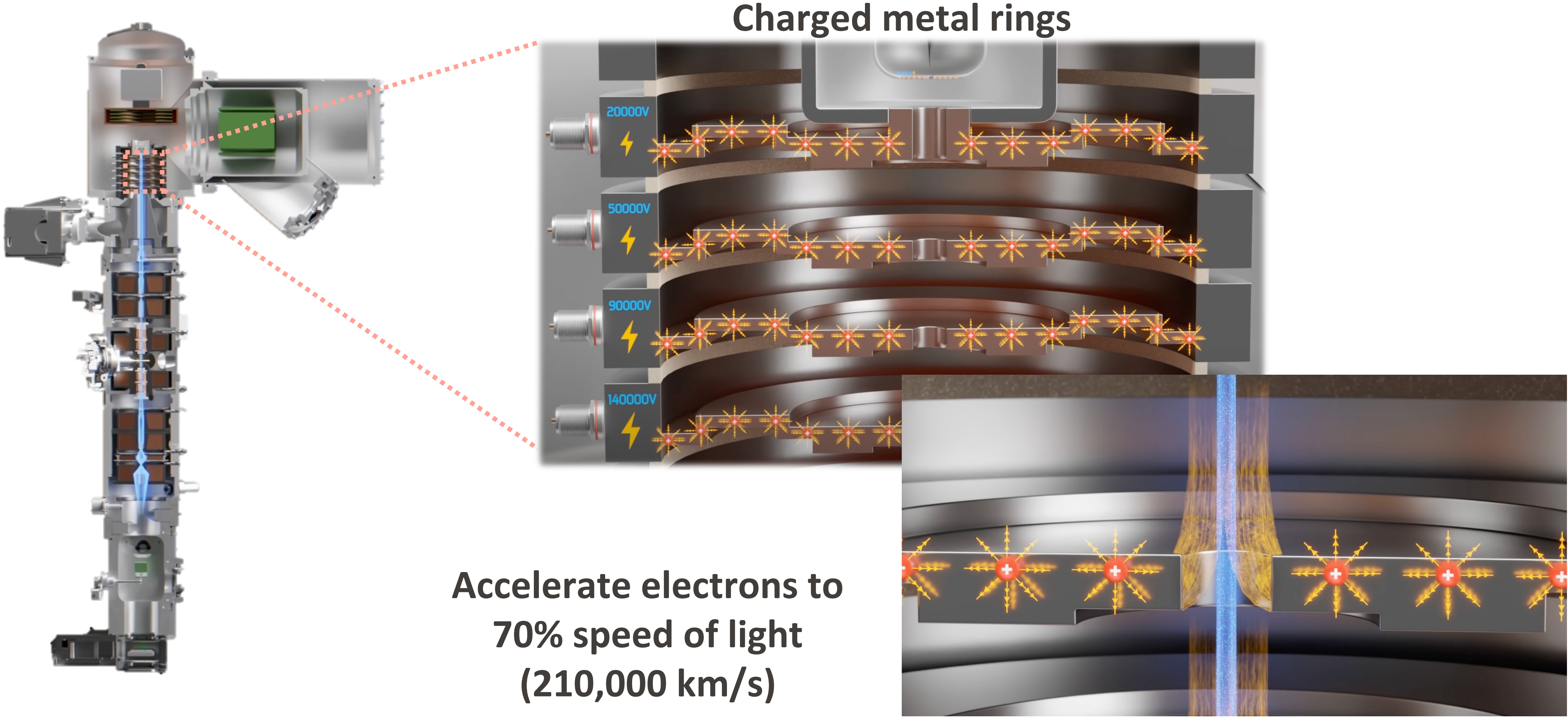
Tungsten crystal needle

5000V ⚡

Extractor

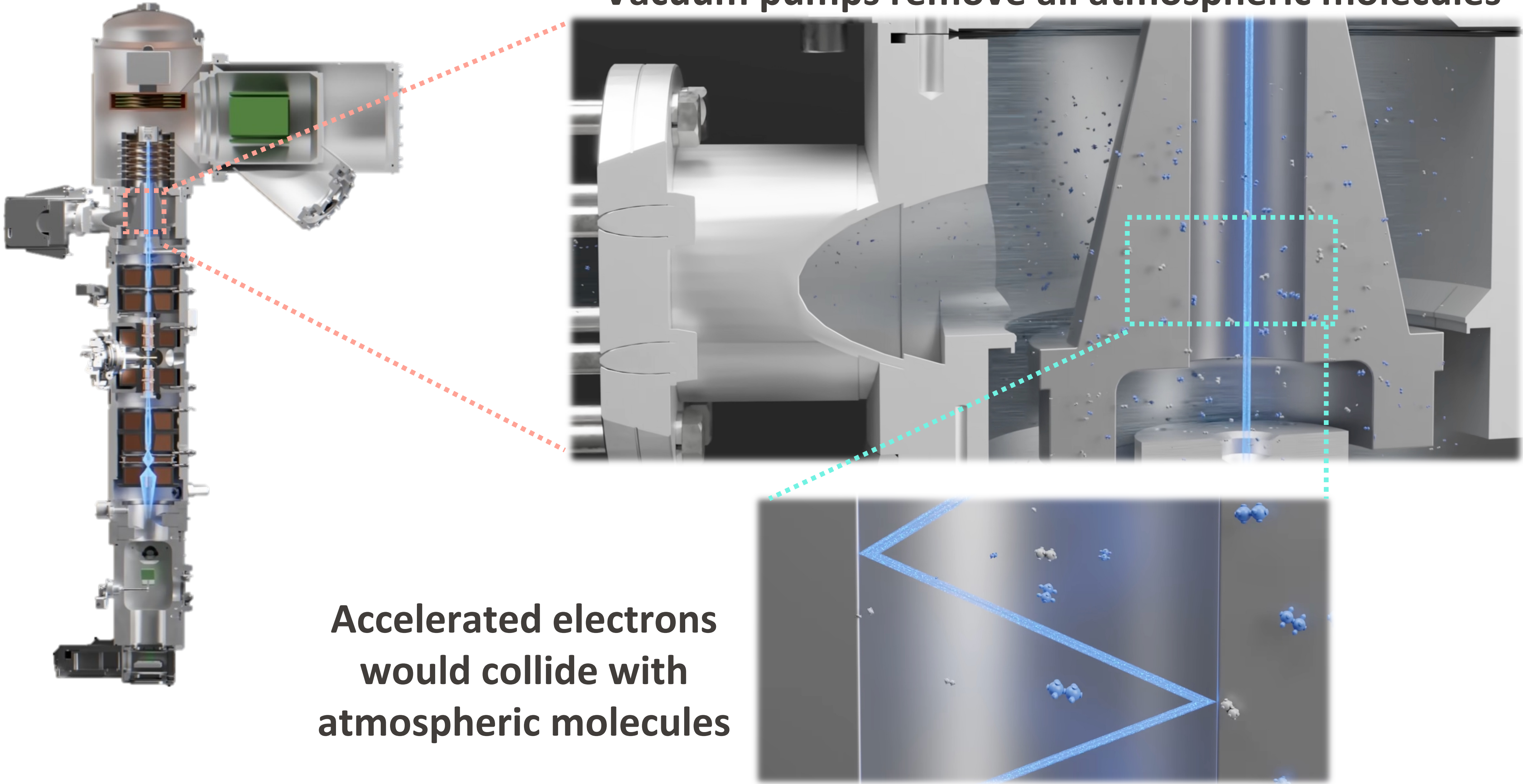
Generates free electrons

Transmission Electron Microscopy – Electron Acceleration



Transmission Electron Microscopy – Vacuum Pumps

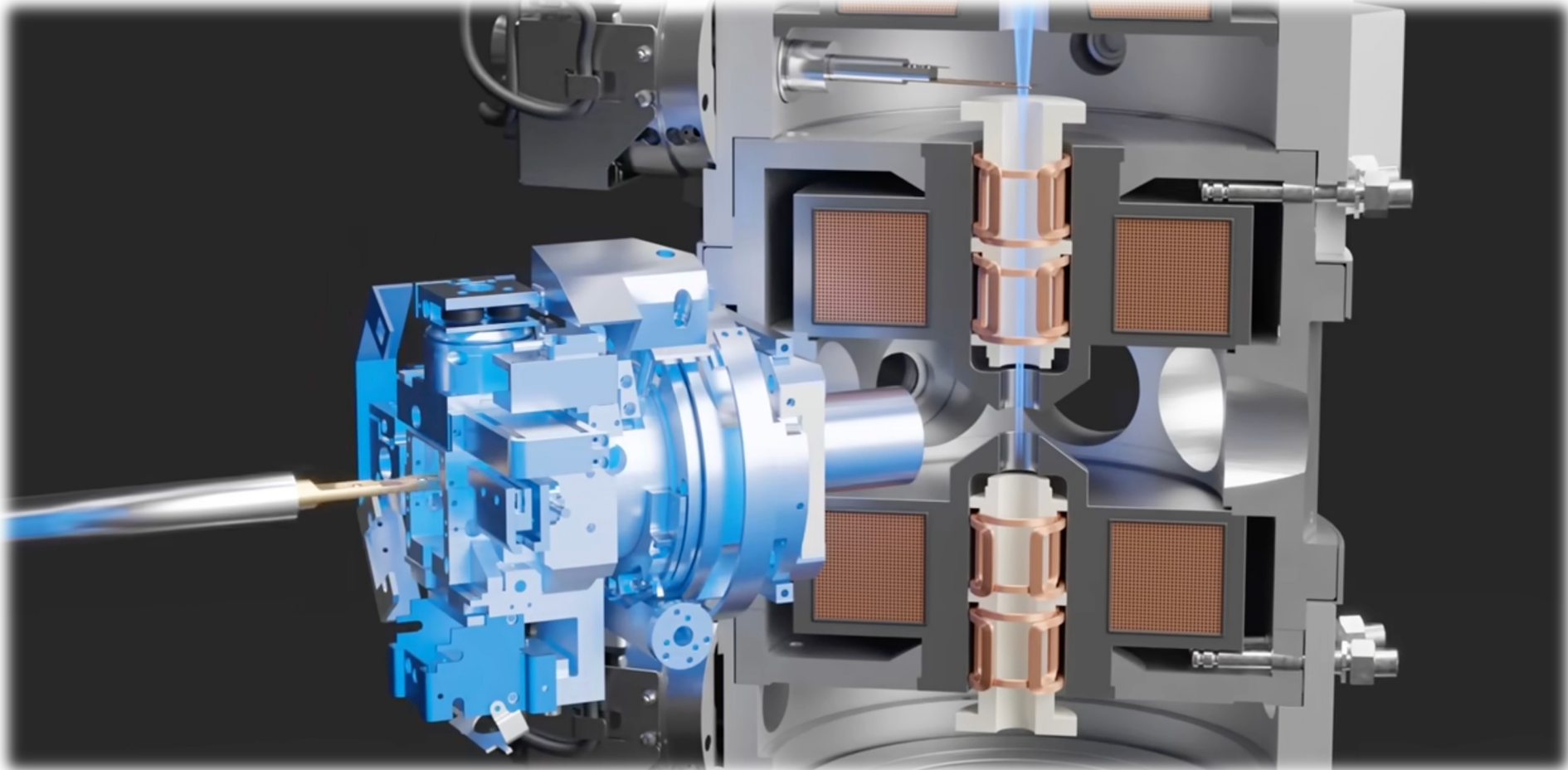
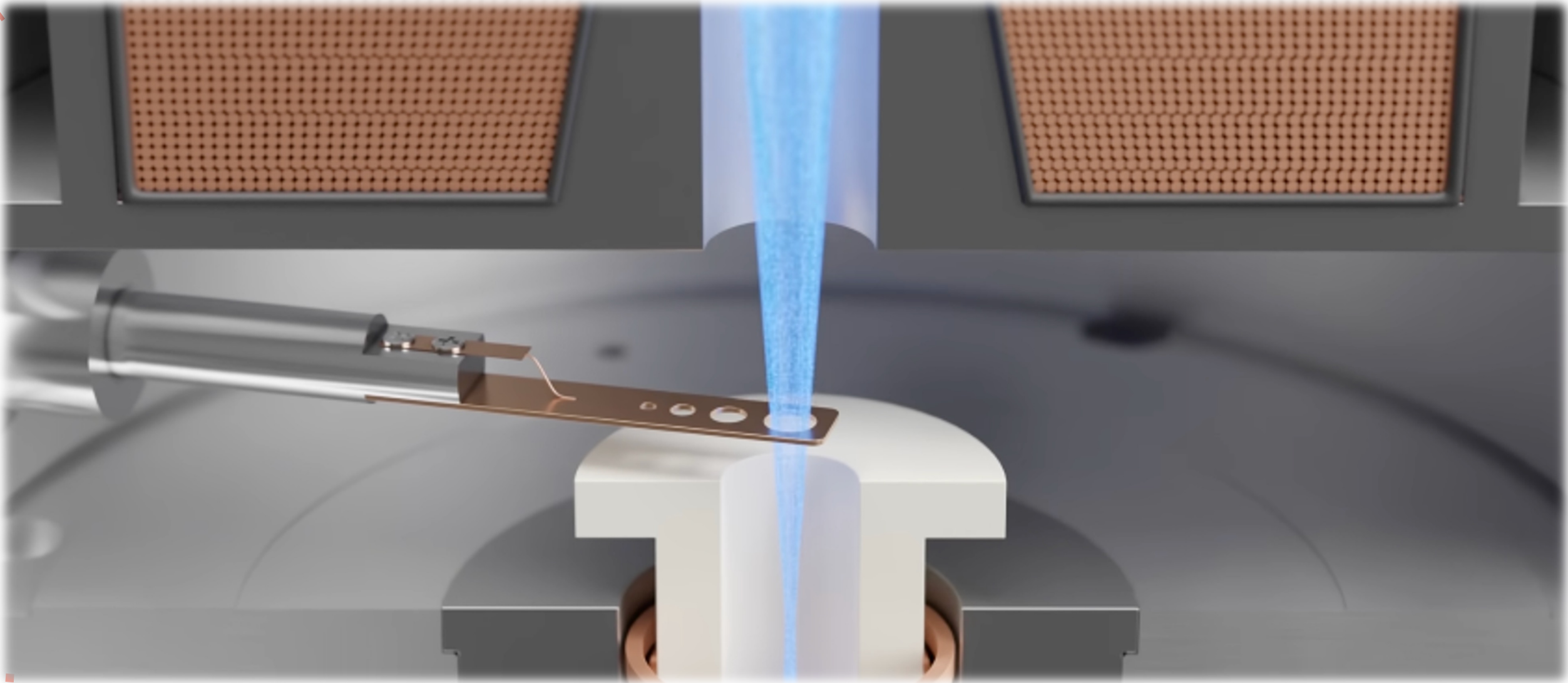
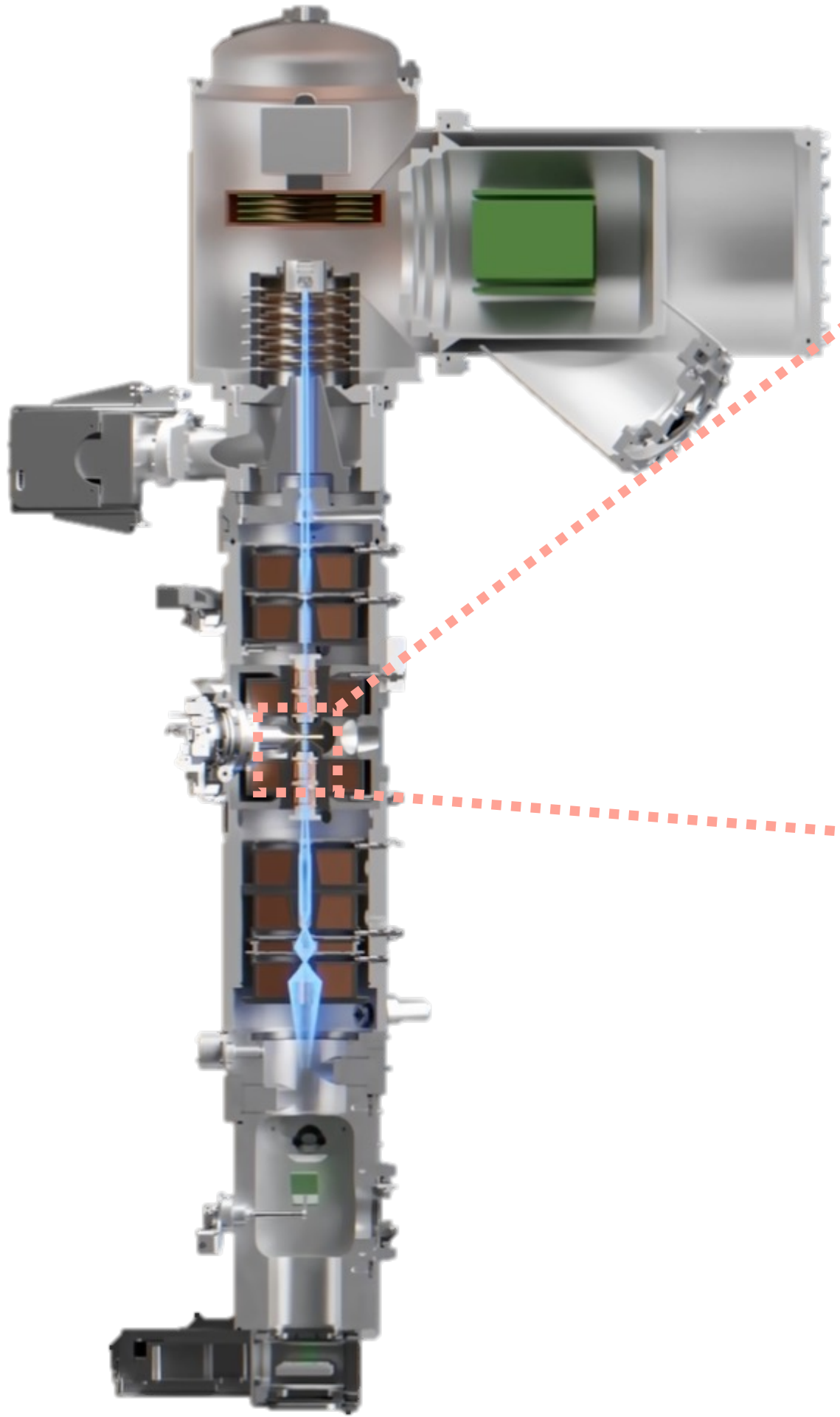
Vacuum pumps remove all atmospheric molecules



Accelerated electrons would collide with atmospheric molecules

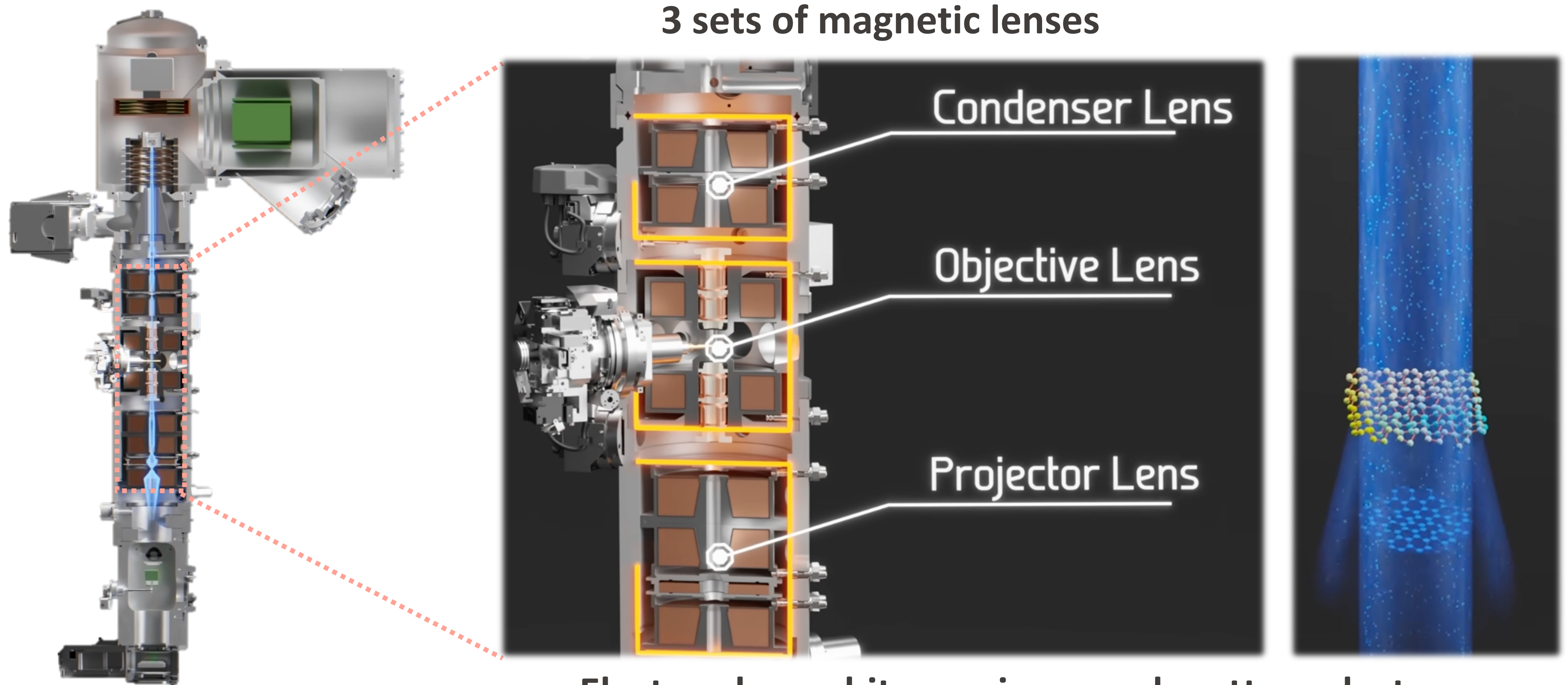
Transmission Electron Microscopy – Specimen Handling

Sample holder in line of the electron beam

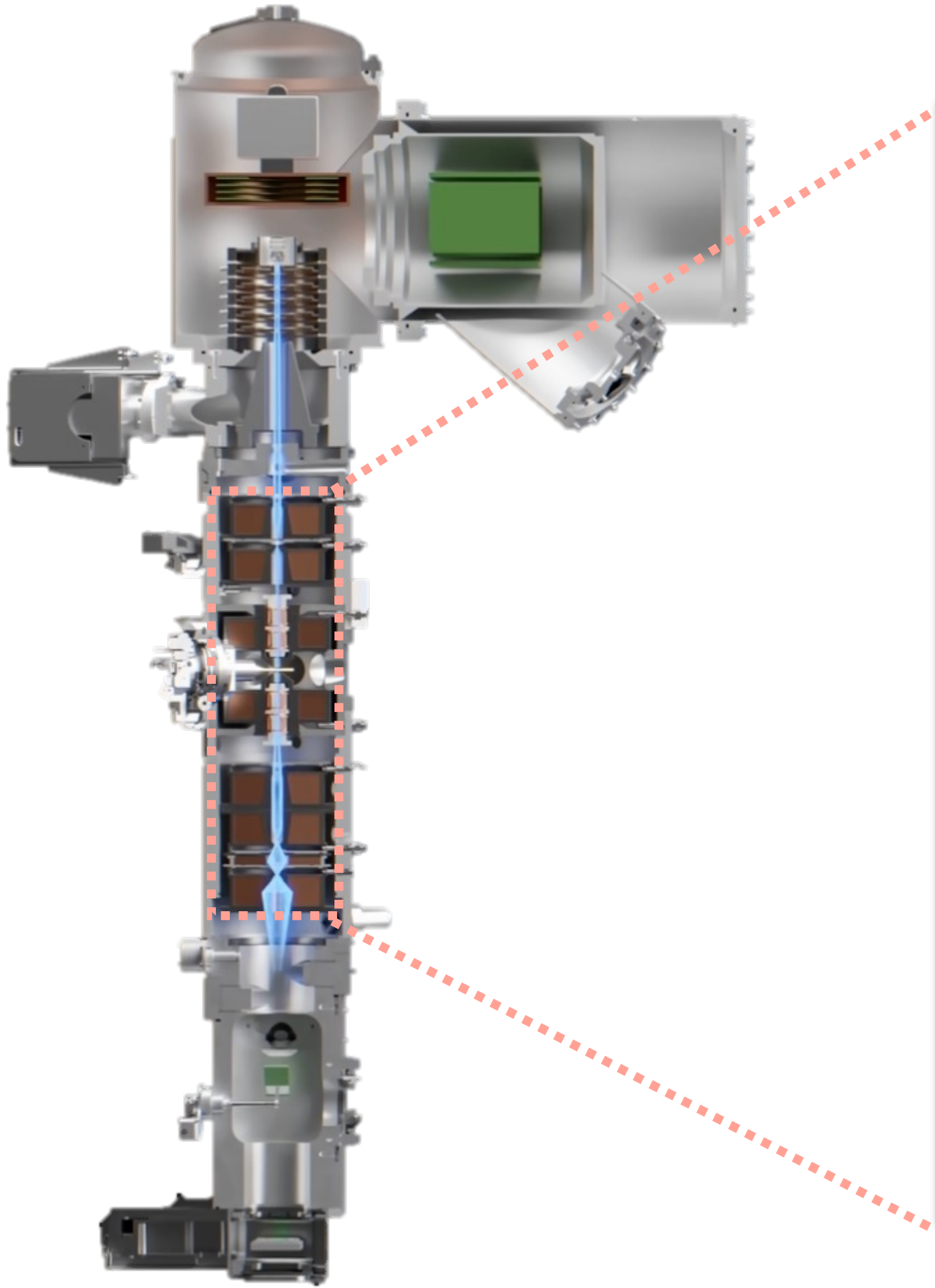


Specimen placed on sample holder inserted through airlock into vacuum chamber

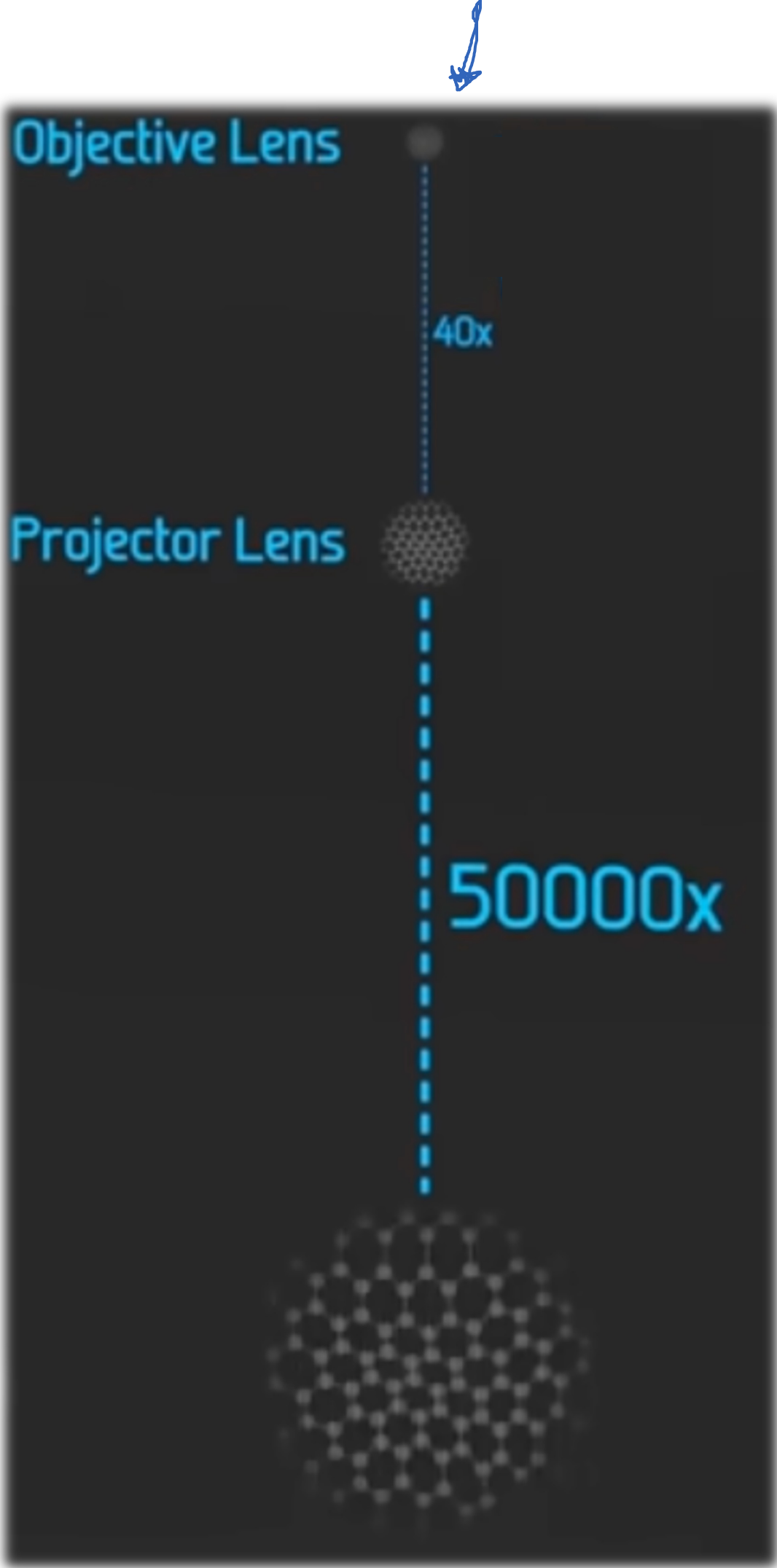
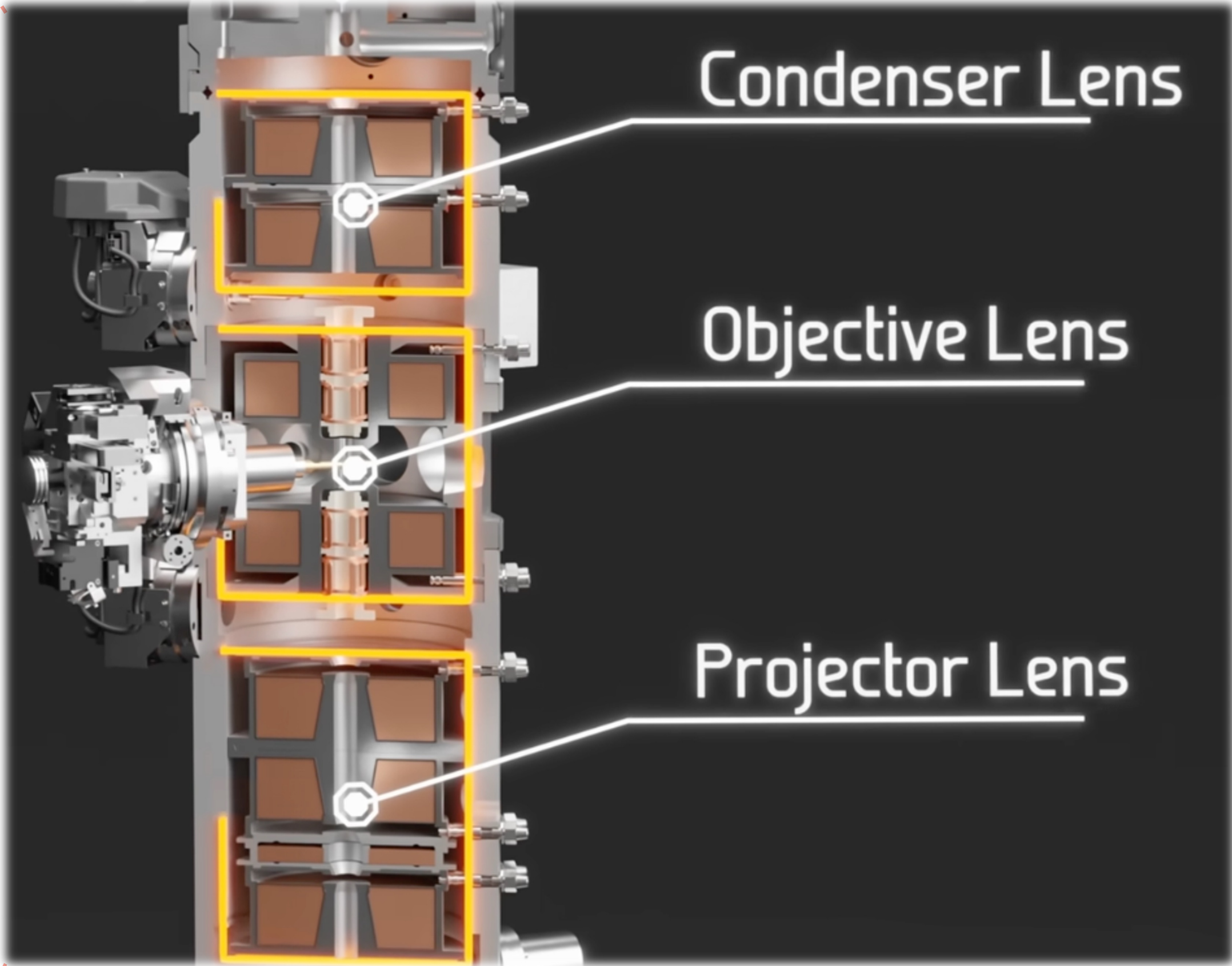
Transmission Electron Microscopy – Magnetic Lens



Transmission Electron Microscopy – Magnetic Lens

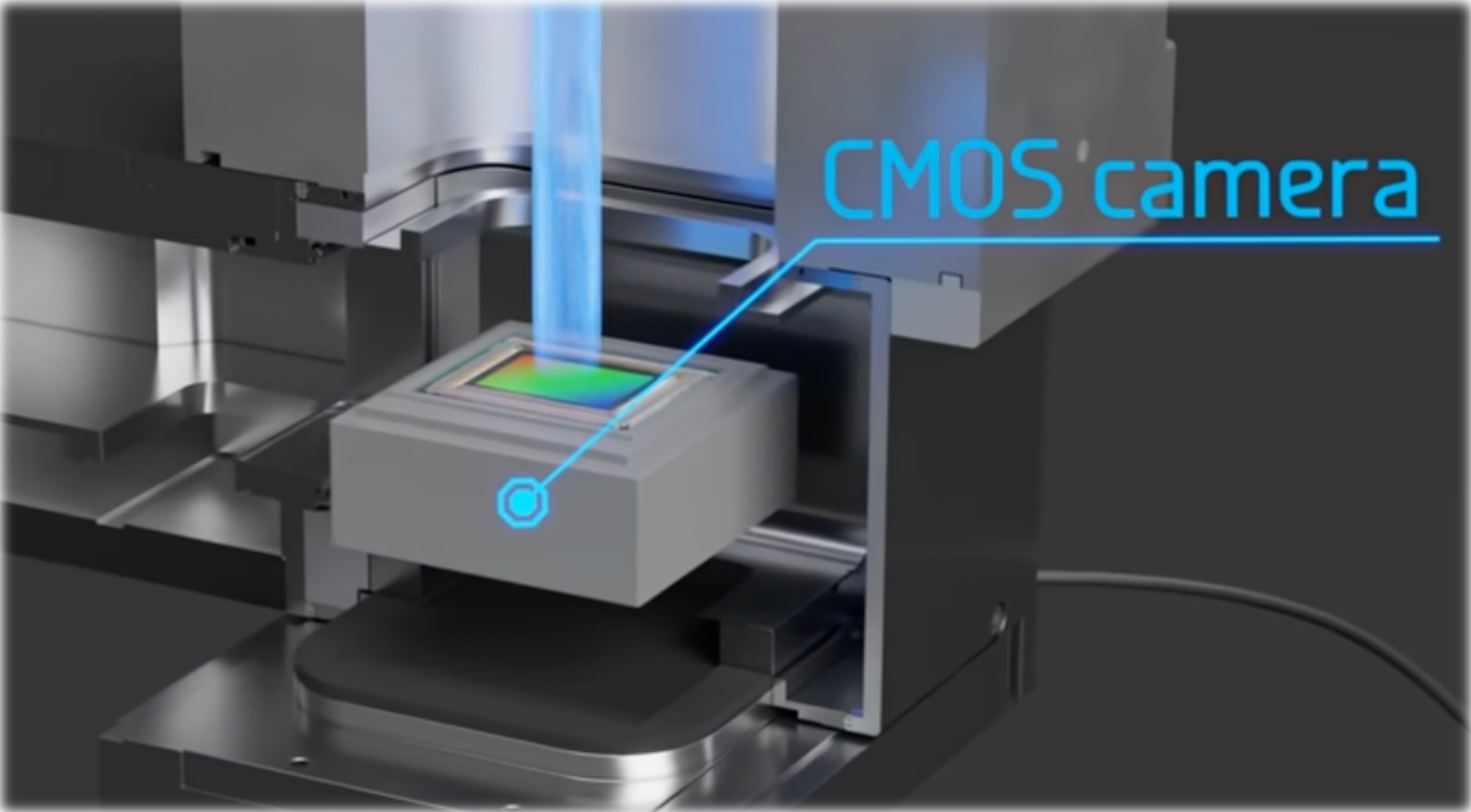
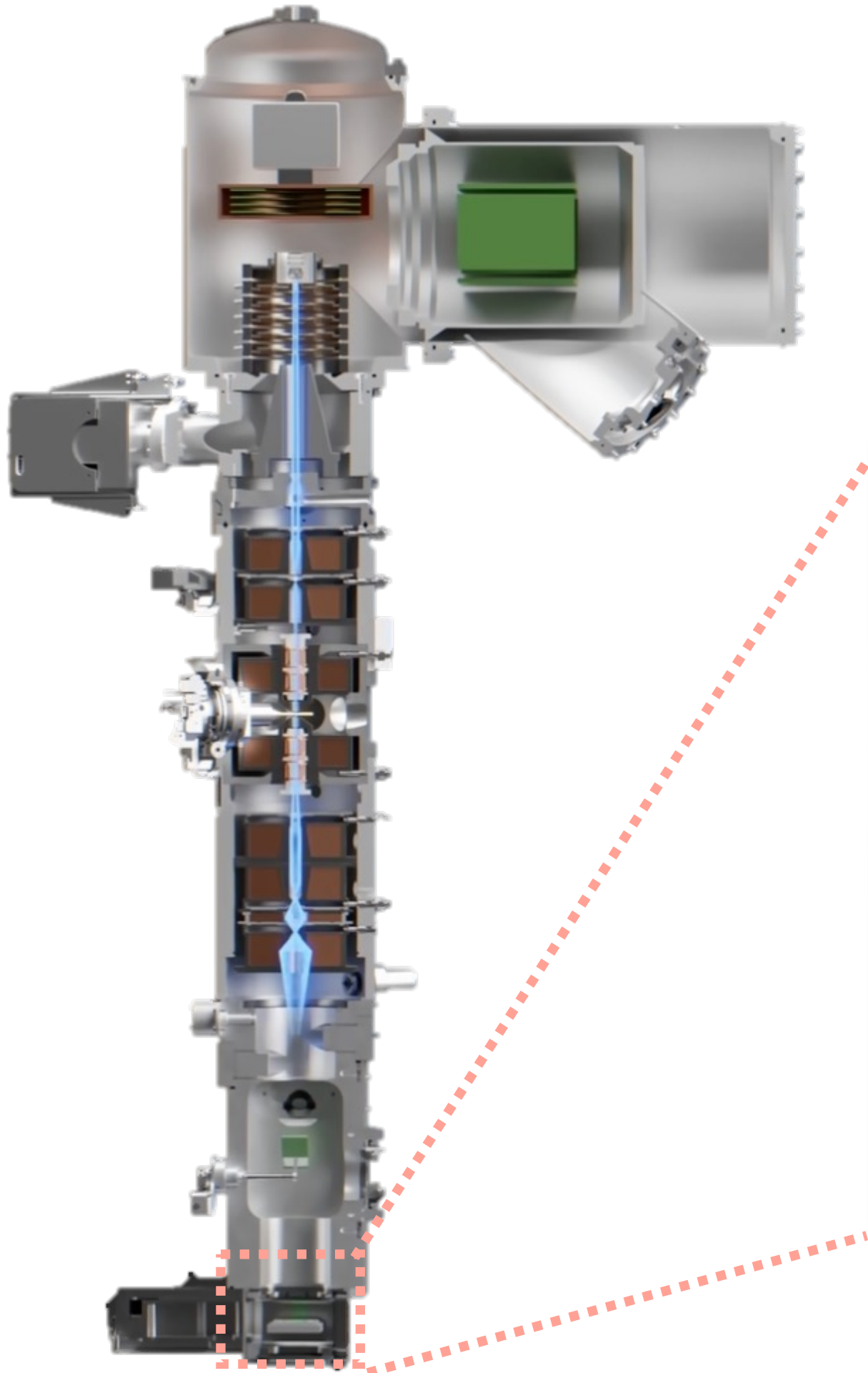


3 sets of magnetic lenses



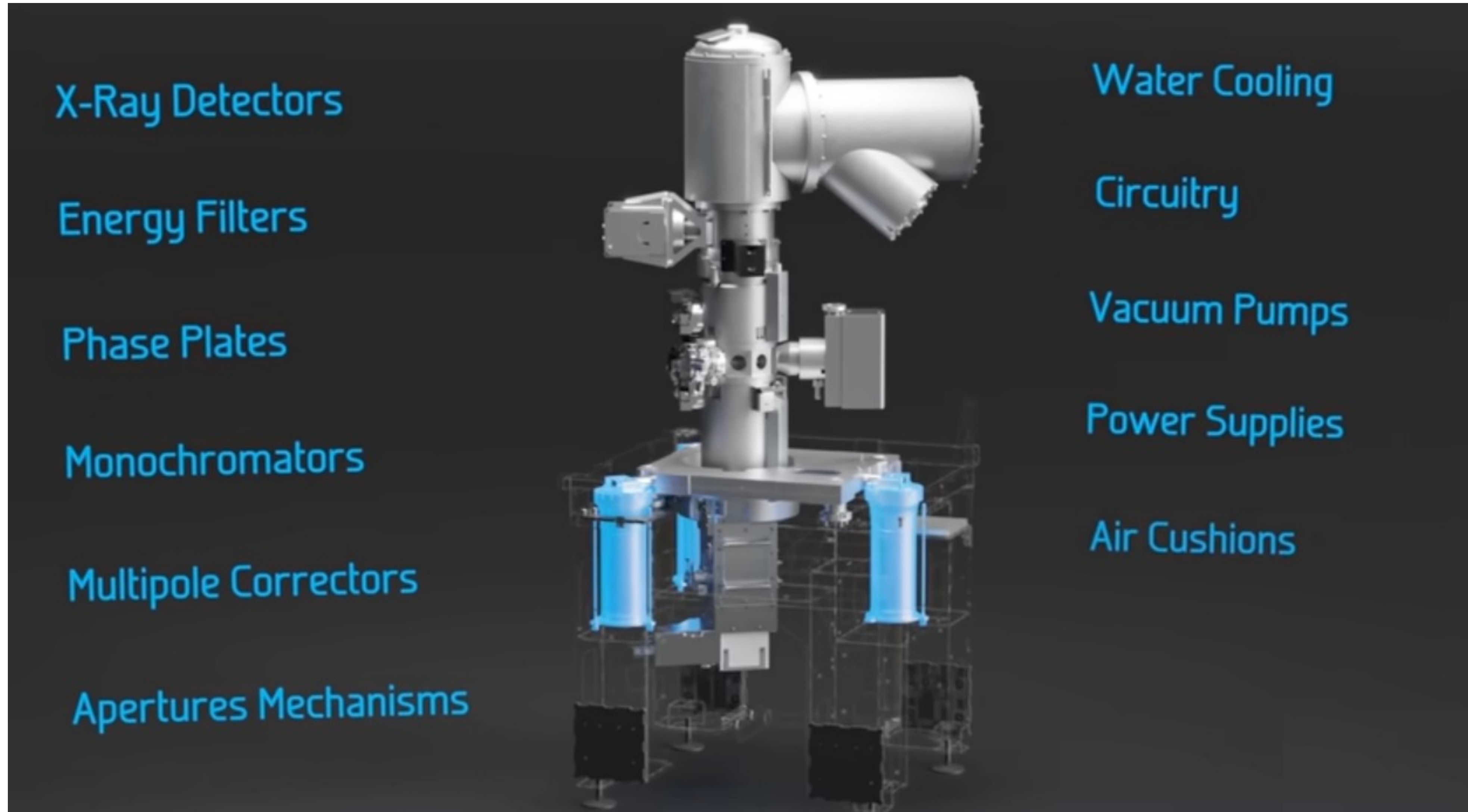
Magnify image imprinted by the electron beam

Transmission Electron Microscopy – Image Detection



High resolution camera to capture image

Simplified System – Complicated Details



Key Takeaways

- Grain boundaries are important to characterize as they affect mechanical and electrical properties
- We can visualize polycrystalline grain boundaries using certain techniques
 - Introduction to electron microscopy to visualize real surfaces
 - You can access the nanoscale using a beam of electrons

Summary of Today's Class

- Solid-solid interfaces can be homophase or heterophase
- Grain boundaries are 2-D defects that form microstructures
- Grain boundaries cost energy but can lower total system energy overall
- Different types of grain boundaries at surfaces
- Electron microscopy techniques (TEM) to visualize the nanoscale

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